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$2LiBH₄–MgH₂$ nanoconfined into carbon aerogel scaffold impregnated with ZrCl₄ for reversible hydrogen storage

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HIGHLIGHTS

• Nanoconfined 2LiBH4–MgH2 in carbon aerogel scaffold (CAS) doped with ZrCl4.

Studies of hydride: ZrCl4-doped CAS weight ratio affecting on H2 desorption.

Reduction of H2 desorption temperature and faster kinetics after ZrCl4 doping.

Up to 97 and 93% of theoretical H2 capacity released and reproduced, respectively.

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ARSTRACT

Nanoconfinement of 2LiBH₄-MgH₂ composite into carbon aerogel scaffold (CAS) impregnated with zirconium (IV) chloride (ZrCl₄) for reversible hydrogen storage is proposed. Nanoconfined samples prepared with hydride: $ZrCl₄$ -doped CAS weight ratios of 1:1, 1:2, and 1:3 are prepared by melt infiltration technique. Successful nanoconfinement of all samples is confirmed and it is found that the sample with high content of hydride with respect to $ZrCl₄$ -doped CAS (1:1 weight ratio) shows partial pore blocking. The most suitable hydride:ZrCl4-doped CAS weight ratio providing the best performance based on dehydrogenation temperature and kinetics as well as hydrogen storage capacity is 1:2. Reduction of dehydrogenation temperature and faster kinetics are obtained after doping with ZrCl4. Up to 97 and 93% of theoretical hydrogen storage capacity are released and reproduced after four cycles of nanoconfined sample with $ZrCl₄$ (1:2 weight ratio). Deficient hydrogen content with respect to theoretical capacity can be due to partial dehydrogenation during melt infiltration and formation of thermally stable $\left[\text{B}_{12}\text{H}_{12} \right]^{2}$ phases during cycling.

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1. Introduction

Due to high thermodynamic stability and kinetic restrictions of lithium borohydride (LiBH₄), its ability to release and uptake hydrogen at moderate condition is hampered $[1-3]$ $[1-3]$ $[1-3]$. Compositing with magnesium hydride ($MgH₂$) to form reactive hydride composite (RHC) is one of the most promising concepts to destabilize LiBH₄ [\[4,5\].](#page--1-0) The RHC of 2LiBH₄–MgH₂ begins to liberate hydrogen at about 350 \degree C and complete below 500 \degree C as the following

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reaction.

 $2LiBH_4 + MgH_2 \rightarrow 2LiH + MgB_2 + 4H_2$ (1)

Nevertheless, under isothermal and isobaric condition $(T = 400 \degree C$ and $p(H_2) = 5$ bar), sluggish kinetics was observed, for example, complete dehydrogenation required up to 25 h, $[6]$. Two approaches of catalytic doping $[7-17]$ $[7-17]$ $[7-17]$ and particle size reduction $[18-21]$ $[18-21]$ $[18-21]$ have been applied to develop hydrogen sorption properties of $2LiBH_4-MgH_2$ composite. Several metal oxides (titanium isopropoxide (Ti-iso) and $SiO₂$) [\[6\]](#page--1-0), fluorides (CeF₃, NbF₅, TiF₃, LaF₃, and FeF₃) $[11-15]$ $[11-15]$ $[11-15]$, and chlorides (VCl₃, CeCl₃, MoCl₃, TiCl₃, HfCl₄, Experiment of the state of the URLA of the Service of th

milling technique. For instance, with 5 wt. % of Ti-iso, dehydrogenation rate of $2LiBH_4-MgH_2$ at 400 °C under 5 bar H_2 was up to ten times faster than milled sample without catalyst $[6]$. In the case of $2LiBH_4-MgH_2$ composite doped with metal fluorides and chlorides, reduction of onset and main dehydrogenation temperatures was obtained. Especially, $2LiBH_4-MgH_2$ doped with NbF₅ revealed onset dehydrogenation at 300 \degree C and allowed complete dehydrogenation below 450 \degree C, which were approximately 50 \degree C lower than those of milled sample without catalyst [\[11,12\]](#page--1-0).

Regarding particle size reduction, high-energy mechanical ball milling has been thoroughly conducted to prepare nanoparticles of $2LiBH₄-MgH₂$ composite. However, particle agglomeration and grain growth were clearly detected upon hydrogen release and uptake cycles [\[15\].](#page--1-0) Therefore, nanoconfinement of hydride composite into nanopores of inert carbon aerogel scaffold (CAS) has been recently of interest due to several advantages of constraining particle growth upon cycling, increasing surface area and grain boundaries, and shortening the diffusion lengths of hydrogen [\[22,23\]](#page--1-0). It was reported that nanoconfined $2LiBH₄-MgH₂$ into CAS was prepared by two techniques, i.e., (i) direct melt infiltration of milled $2LiBH_4-MgH_2$ [\[19,20\]](#page--1-0) and (ii) solution impregnation of MgH₂ precursor (magnesium dibutyl, MgBu₂) and melt infiltration of LiBH₄ [\[18\].](#page--1-0) It should be remarked that not only dehydrogenation rate of nanoconfined $2LiBH_4-MgH_2$ was ten times faster as compared with milled sample, but also significant reduction of activation energy (e.g., $\Delta E_{A^{\sim}}$ 68 \pm 2 kJ/mol for MgH₂) [\[19,24\].](#page--1-0) Moreover, dehydrogenation kinetics of nanoconfined $2LiBH₄–MgH₂$ was further developed by TiCl₃ doping [\[25\].](#page--1-0) Nanoconfined $2LiBH_4-MgH_2-TiCl_3$ could complete dehydrogenation within 2 h, while those of nanoconfined sample without catalyst and bulk material required 4 and up to 25 h, respectively. However, onset dehydrogenation temperatures of both nanoconfined samples with and without TiCl₃ were comparable at 250 °C.

In this work, we further extend our studies on kinetic behavior and detailed reaction mechanisms of nanoconfined $2LiBH₄-MgH₂$ doped with the other well-known catalyst of zirconium (IV) chloride ($ZrCl₄$). Carbon aerogel scaffold prepared by carbonization of resorcinol-formaldehyde aerogel was embedded with $ZrCl₄$ via solution impregnation. Afterward, milled $2LiBH₄-MgH₂$ was nanoconfined into carbon aerogel scaffold impregnated with ZrCl4 by melt infiltration technique at 310 °C under 60 bar H_2 back pressure to prevent dehydrogenation during melting. Successful nanoconfinement of $2LiBH_4-MgH_2$ composite into carbon aerogel scaffold impregnated with ZrCl₄ was investigated by N_2 adsorptiondesorption experiments. Dehydrogenation profiles and kinetics were studied by temperature programmed desorption (TPD) and titration measurements, respectively. For reaction mechanisms during melt infiltration, dehydrogenation and rehydrogenation, ex situ synchrotron radiation powder X-ray diffraction (SR-PXD) and Fourier transform infrared spectroscopy (FTIR) were carried out.

2. Experimental details

2.1. Sample preparation

Resorcinol-formaldehyde (RF) aerogel was synthesized according to the previous procedures [\[26\]](#page--1-0). The mixture of 41.4290 g resorcinol (99%, Aldrich), 56.66 mL deionized water, 56.92 mL formaldehyde solution (37 wt. % formaldehyde solution in water stabilized by 10–15 wt. % methanol, Sigma-Aldrich), and 0.0340 g $Na₂CO₃$ (99.999%, Aldrich) was continuously stirred until homogeneity. The polymer solution sealed in polypropylene bottles was aged at room temperature for 24 h, at 50 \degree C for 24 h, at 90 \degree C for 72 h, and cooled to room temperature. The aerogel achieved was soaked in an acetone bath three times within $3-4$ days and dried at room temperature for several days in the fume hood. The dried aerogel was cut into small pieces (ca. 0.4 cm^3) and carbonized in a tubular oven at constant temperature of 800 \degree C (2.6C/min) for 6 h under N_2 flow. The furnace was turned off and the sample was cooled down to room temperature. The gel obtained was further treated at 500 \degree C under vacuum for 16 h to obtain carbon aerogel scaffold, denoted as CAS.

Hydride composite of $2LiBH_4-MgH_2$ under 2:1 ($LiBH_4:MgH_2$) molar ratio was prepared by milling 5.3442 g of LiBH₄ (90+ $\%$ hydrogen storage grade, Aldrich) with 3.1580 g of MgH2 (hydrogen storage grade, Aldrich) in a stainless steel vial (Evico Magnetic, Germany) to obtain the powder sample, denoted as milled 2Li-Mg. Milling was carried out at 400 rpm under an argon atmosphere in a glove box by using a Fritsch Pulverisette 6 classic line planetary. A milling time and a ball-to-powder weight ratio (BPR) of 5 h and 10:1, respectively, were used.

Catalytic doping of zirconium (IV) chloride $(ZrCl₄)$ in CAS was done by solution impregnation. The powder of CAS (0.5845 g) was immersed in ZrCl₄ solution, prepared by dissolving 0.4659 g of ZrCl4 (99.9%, Aldrich) in 10.00 mL of distilled ethanol (99.99%, Aldrich) at room temperature in the glove box. As ethanol evaporated, 0.7547 g of ZrCl₄-impregnated CAS was achieved and denoted as $ZrCl₄$ -CAS. The powder sample of milled $2Li-Mg$ was ground with $ZrCl₄$ -CAS under three weight ratios of 1:1, 1:2, and 1:3 (milled $2Li-Mg:ZrCl₄-CAS$). Nanoconfinement was carried out by using a Sievert-type apparatus (a PCTPro-2000, Hy-Energy LLC). All mixtures of different weight ratios of 1:1, 1:2, and 1:3 were heated to 310 °C (5 °C/min) under 60 bar H₂, dwelled at 310 °C for 30 min, and cooled to room temperature to obtain nanoconfined samples, denoted as nano 2Li-Mg-Zr $(1:1)$, nano 2Li-Mg-Zr $(1:2)$, and nano 2Li-Mg-Zr (1:3), respectively. For comparison, nanoconfined $2LiBH_4-MgH_2$ without catalyst, named as nano $2Li-Mg$ (1:2) was also prepared under 1:2 weight ratio (milled 2Li-Mg:CAS) via similar procedures as nanoconfined samples with ZrCl₄.

2.2. Characterizations

Texture parameters of CAS, and nanoconfined samples were characterized by N_2 adsorption-desorption measurements using a Nova 2000e surface area and pore size analyzer from Quantachrome and a BELSORP-mini II surface area and pore size analyzer, Bel-Japan. Prior to the measurements, a known amount of sample was degassed at room temperature under vacuum for several hours. All samples were studied with full adsorption and desorption isotherm in the pressure range of $0-1$ $p/p₀$ at liquid nitrogen temperature with nitrogen gas as an adsorbent. The measurement was programed to continuously change the pressure ratio to 1 for adsorption, and to 0 for desorption. Data were analyzed by t-plot method [\[27,28\]](#page--1-0), the Brunner Emmet Teller (BET) method [\[29\]](#page--1-0), and the Barret Joyner Halenda (BJH) method [\[30\],](#page--1-0) and the highest point of the isotherm measurements (where $p/p_0 \sim 1$) was used to calculate the total volume of the sample.

Dehydrogenation profiles of milled 2Li-Mg and nanoconfined samples with and without $ZrCl₄$ were carried out by temperature programmed desorption (TPD) technique using a Chemisorption Analyzer, BelCatB, Bel-Japan $[31]$. The powder sample of ~50.0 mg was packed in the sample holder under Ar atmosphere in the glove box. The measurements were carried out by heating the powder sample from room temperature to 500 °C (5 °C/min) under Ar flow of 30 ml/min, dwelling at 500 \degree C for 20 min, and cooling to room temperature. The signal of hydrogen release was detected by thermal conductivity detector (TCD). For quantitative analyses, calibration was done by flowing 5% H_2/Ar (50 ml/min) to the TCD and using Ar (30 ml/min) as a carrier gas. The correlation between the hydrogen content and the peak area of TPD signal produced a Download English Version:

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