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# Influence of Sm<sub>2</sub>Ba<sub>4</sub>CuBiO<sub>y</sub> phase content on J<sub>c</sub> of SmBa<sub>2</sub>Cu<sub>3</sub>O<sub>7</sub>/Sm<sub>2</sub>Ba<sub>4</sub>CuBiO<sub>y</sub> nano-composites

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#### Abstract

Presence of various nano-scale  $Y_2Ba_4CuMO_y$  phase inclusions in  $YBa_2Cu_3O_{7-\delta}$  phase matrix are shown to improve magnetic flux pinning over wide range of magnetic fields. We first fabricate single phase of  $Sm_2Ba_4CuBiO_y$  (Sm-2411) using a solid-state reaction and then introduced them into SmBCO single grains. Top seeded melt growth (TSMG) has been used to grow SmBCO single grains in air atmosphere. A significant improvement in  $J_c$  is observed, over wide magnetic fields, for single grains containing Sm-2411nano-phase inclusions when compared to that of  $SmBa_2Cu_3O_{7-\delta}/Sm_2BaCuO_5$  composites. When compared to YBCO nano-composites, SmBCO composites are shown to exhibit high  $J_c$  at medium range of magnetic fields (1–2 T) at 77 K.

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### 1. Introduction

The effective flux pinning site size in superconductors is typically twice the size of the coherence length (a few nano-meters in REBCO, where RE is rare earth element). Flux pinning in bulk RE-Ba-Cu-O superconductors at low magnetic fields are believed to be originating from the presence of RE<sub>2</sub>BaCuO<sub>5</sub> (RE-211) second phase particles, which form during the peritectic solidification process. There exists large density of defects at the interface between RE2BaCuO5 and REBa<sub>2</sub>CuO<sub>7- $\delta$ </sub> (RE-123) superconducting matrix. The defect density in bulk (RE)-Ba-Cu-O has been engineered partially by refining the size of RE<sub>2</sub>BaCuO<sub>5</sub> second phase inclusions in the bulk matrix and by increasing their density [1,2]. RE-211 particles, however, tend to ripen during the RE-123 peritectic solidification process [3]. As a result, RE-211 particles grow typically to a size of 0.5–1 µm during peritectic solidification due to Ostwald ripening [4], unlike in thin-film fabrication process [5], and refining their size on a nano-scale level has

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proved generally unsuccessful, even if their initial size in the precursor body is 100–200 nm [4].

Recently Hari Babu et al. [6] have introduced Y<sub>2</sub>Ba<sub>4</sub>CuUO<sub>v</sub> (YBCUO) second phase particles of size 300-400 nm into the bulk YBCO microstructure. The presence of these particles has been demonstrated to contribute significantly to enhanced flux pinning in the bulk material [7,8]. It has been demonstrated that the U-element in the Y2Ba4CuUO<sub>v</sub> phase can be replaced with Zr, Hf, Nb, Ta, Mo, Bi, Sn and W [9,10], and the Y-element with other rare earths, such as Sm, Nd and Gd to produce a more generic phase composition (RE)<sub>2</sub>Ba<sub>4</sub>CuMO<sub>y</sub> (the 2411 phase). 2411 phase particles are observed to exhibit very important features both during and post-melt processing [10]. Specifically, depending on element M and rare earth element, they form nano-scale inclusions of their size ranging from 10 to 300 nm in the RE-123 matrix, are chemical stability with the Ba-Cu-O liquid, have a negligible effect on  $T_c$  of the parent superconductor and, finally, do not ripen during melt processing [11]. The distinct nature of these particles has made it possible to engineer the microstructure of (RE)BCO superconductors on the nano-scale level for the first time. In this paper, we report microstructural features of (Sm)BCO nano-composites con-

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taining Sm<sub>2</sub>Ba<sub>4</sub>CuBiO<sub>y</sub> second phase inclusions and how the superconducting properties of these composites varies with their presence.

#### 2. Experimental

Sm<sub>2</sub>Ba<sub>4</sub>CuBiO<sub>v</sub> phase powders were prepared from pure (99.9%) rare earth oxide powders, BaCO<sub>3</sub>, CuO and Bi<sub>2</sub>O<sub>3</sub> using a solid-state reaction process [12]. SmBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub> and Sm<sub>2</sub>BaCuO<sub>5</sub> phases were also synthesized from oxide powders using solid-state reaction. A range of SmBCO single grain nano-composites were fabricated using top seeded melt growth (TSMG) [13]. The precursor pellets containing various amount of Sm-123, Sm-211 and Sm-2411 were enriched with 2 wt% BaO<sub>2</sub> [14]. A generic NdBCO melt-textured crystal doped with MgO [15] of approximate size 1 mm  $\times$  1 mm  $\times$  0.5 mm was used to seed the melt process for all nano-composites. Briefly, the TSMG process involved mixing the precursor powders using a mortar and pestle, pressing the precursor powder uniaxially into a green pre-form and heating the seed-pre-form arrangement to its melting temperature (typically in excess of 1080 °C) to ensure peritectic decomposition. The decomposed samples were then cooled rapidly to just above the peritectic temperature,  $T_{\rm p}$ , and then more slowly through  $T_p$  itself at a rate of less than 1 °C/h. Finally, the melt processed samples were furnace cooled to room temperature. Samples of all compositions were annealed after melt processing in O<sub>2</sub> gas between 400 and 350 °C for 100 h. The microstructural features of the samples were investigated by scanning electron microscopy. The superconducting transition temperature and critical current density were measured using a SQUID magnetometer.

#### 3. Results and discussion

SEM micrographs of SmBCO single grain containing 10 wt% Sm<sub>2</sub>Ba<sub>4</sub>CuBiO<sub>v</sub> (Sm-2411(Bi)) phase are shown in Fig. 1(a) and (b). Both figures are for a same sample, but taken at lower and higher magnification to reveal both Sm-211 and Sm-2411 phase inclusions. It can be seen from the figure that this composite clearly consists of two different sized particles, one being <100 nm in size and the other being few microns in size. Particle size, as small as 20 nm, has been observed. EDAX spectrums were used to differentiate between Sm-211 and Sm-2411 in the micrographs. Nano-sized particles were observed to contain Bi, whereas larger particles composition is measured to be Sm<sub>2</sub>BaCuO<sub>5</sub>. In the case of Y–Ba–Cu–O system, Bi-containing nano-particles are confirmed to be Y<sub>2</sub>Ba<sub>4</sub>CuBiO<sub>y</sub> phase by comparing XRD patterns for ground single grain material containing those nano-particles and Y<sub>2</sub>Ba<sub>4</sub>CuBiO<sub>v</sub> phase [16]. XRD pattern for the ground pellet clearly shows that the single grain is a mixture of superconducting phase and 2411 phase.

SmBCO single grain superconductors discussed in this article are processed in air atmosphere. In order to reduce the Sm/Ba solid solution phase formation during the melt growth in air atmosphere, BaO<sub>2</sub> was added to the precursors prior to melt growth. The influence of the BaO<sub>2</sub> addition on the superconducting properties was investigated by measuring the spatiation

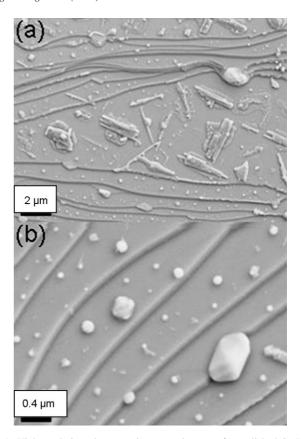


Fig. 1. High-resolution electron microscope images of unpolished SmBCO nano-composite single grains containing  $Sm_2Ba_4CuBiO_y$  at two random areas revealing presence of Sm-211 (on the order of  $1-2~\mu m$ ) and Sm-2411 (on the order of 100-200~nm).

variation of  $T_{\rm c}$  using SQUID magnetometer. Small samples  $(1\pm0.2)\,{\rm mm}\times(1\pm0.2)\,{\rm mm}\times(0.5\pm0.2)\,{\rm mm}$  were cut from large grain along a- and c-axes of crystal. The onset  $T_{\rm c}$  of each specimen, determined as the temperature at which the magnetic moment becomes measurably diamagnetic under  $2\,{\rm mT}$  magnetic field, is plotted in Fig. 2 as a function of distance

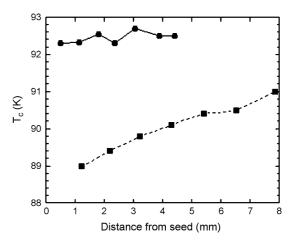


Fig. 2. Spatial variation of  $T_c$  for a single grain fabricated using TSMG with a starting composition of 90 wt% Sm-123 + 10 wt% Sm-2411 composite containing 2 wt% BaO<sub>2</sub>. Square symbol is a typical data for single grain fabricated from a precursor composition containing no excess BaO<sub>2</sub> addition.

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