

Impact of different internal convection control strategies in a non-evacuated CPC collector performance

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Abstract

Over the last decade the technological advances observed in solar collector materials, namely better spectrally selective absorber coatings and ultra clear glass covers, contribute to performance improvements and translate into higher operational temperature ranges with higher efficiency values.

While the use of Evacuated Tube Collectors (ETCs) is becoming widespread in the thermal conversion of solar energy, non-evacuated solar collectors still hold advantages at manufacturing, reliability and/or cost levels, making them interesting and competitive for a large range of applications, in particular, in temperature ranges up to 80 °C. However, these advantages have not prevented the major drawback of these collectors when compared to ETCs: thermal losses due to internal convection which prevent their general use in the range of operating temperatures up to 150 °C.

Insulation, double glazing or selective coatings can be used in non-evacuated collectors to reduce heat losses. To prevent internal convection losses in these solar collectors, different control strategies have been studied, such as the adoption of different inert gases within the collector cavity, physical barriers reducing air flow velocities over the absorber or cover surfaces or the use of concentration.

In the present article, an assessment of adopting such internal convection control strategies in a CPC collector is presented. Each of the presented strategies is assessed in terms of the resulting collector optical and thermal characterization parameters and yearly collector yield. For this purpose, an integrated tool allowing the design, optical and thermal characterization of CPC collectors was developed. The results obtained provide valuable guidelines for anyone wishing to implement any of these strategies in a new collector design.

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1. Introduction

The energy balance in a solar collector results from: the radiative flux effectively transferred into the absorber surface and other internal exposed surfaces; the useful heat removed to the heat transfer fluid; and all thermal losses

to the surrounding environment (Rabl, 1985; Duffie and Beckman, 2006). Since most non-evacuated collectors possess insulation and a glazed absorber enclosure, internal convection must be carefully handled if collector heat losses are to be reduced. That is clearly shown by ETCs, when compared to non-evacuated collectors: after elimination of internal convection, due to the vacuum created between absorber and cover surfaces. As a result, ETCs present a much reduced heat loss coefficient and may operate at higher temperatures. However, non-evacuated collectors have some advantages in manufacturing, reliability,

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Nomenclature

Romans

a_1	global heat loss coefficient (W/(m ² K))	\dot{q}_{cond}	conduction heat flux (W/m ²)
a_2	temperature dependent heat loss (W/(m ² K ²))	$\dot{q}_{\text{conv,ext}}$	external convection heat flux (W/m ²)
A_a	collector aperture area (m ²)	$\dot{q}_{\text{conv,int}}$	internal convection heat flux (W/m ²)
C	concentration factor	\dot{q}_{rad}	internal long-wave radiation heat exchange heat flux (W/m ²)
C_{eff}	effective concentration factor	\dot{q}_{RT}	absorption of direct external irradiation (W/m ²)
C_p	specific heat at constant pressure (J/(kg K))	\dot{q}_{RTdif}	absorption of diffuse external irradiation (W/m ²)
C_{trunc}	truncation concentration factor	\dot{q}_u	collector useful heat removal (W/m ²)
D	diffuse irradiance incident on the horizontal plane (W/m ²)	Q_{beam}	beam power (W)
D_{col}	diffuse irradiance incident on the collector aperture plane (W/m ²)	Q_i	power absorbed at node i (W)
e	thickness (m)	Q_{ray}	ray power (W)
\dot{E}	specific collector yearly yield (kW h/(m ² year))	t	time (s)
\tilde{f}_{ij}	nodal shape factor of surface associated with node i to the surface associated with node j	T	temperature (K)
\tilde{F}_{mk}	shape factor of edge surface m to edge surface k	T^*	collector reduced temperature difference
F	irrigation factor	T_0	characteristic temperature (K)
G	global irradiance incident on the horizontal plane (W/m ²)	\bar{T}_{abs}	average absorber temperature (K)
G_{col}	global irradiance incident on the collector aperture plane (W/m ²)	T_{amb}	ambient air temperature (K)
$h_{\text{conv,ext}}$	external convection coefficient (W/(m ² K))	T_f	average heat transfer fluid temperature (K)
k	thermal conductivity (W/(m K))	T_i	temperature value on node i (K)
k_m	thermal conductivity of material m (W/(m K))	T_{in}	collector inlet temperature (K)
k_{surf}	cavity surface thermal conductivity (W/(m K))	T_{out}	collector outlet temperature (K)
K	incidence angle modifier	T_{surf}	perimeter averaged surface temperature (K)
$K_{\text{dif,d}}$	diffuse radiation weighted average incidence angle modifier	ΔT	characteristic temperature difference (K)
$K_{\text{dif,h}}$	hemispherical diffuse radiation weighted average incidence angle modifier	U_{amb}	ambient air velocity (m/s)
$K_{\text{dif,r}}$	reflected radiation weighted average incidence angle modifier	(x,y)	co-ordinates on the Cartesian referential (m)
K_l	longitudinal incidence angle modifier	<i>Greek symbols</i>	
K_t	transversal incidence angle modifier	α	absorptivity
l_m	thickness of material m (m)/perimeter of edge surface m (m)	α_m	absorptivity of edge surface m
l_{surf}	cavity surface perimeter (m)	β	tilt angle (°)
L	characteristic length (m)	ϵ	emissivity
L_a	aperture (transversal) length (m)	η	collector instantaneous efficiency
$L_{a,\text{trunc}}$	truncation aperture (transversal) length (m)	η_O	optical efficiency
L_{trunc}	truncation height (m)	$\eta_{O,\text{sim}}$	simulated optical efficiency
$n_{\text{hits},k}$	number of rays hitting edge surface k	ν	kinematic viscosity (m ² /s)
$n_{\text{rays},m}$	number of rays emitted from edge surface m	θ	dimensionless temperature/incidence angle (°)
\dot{q}	heat flux (W/m ²)	θ_a	aperture angle (°)
		θ_l	incidence angle on the longitudinal plane (°)
		θ_t	incidence angle on the transversal plane (°)
		ρ	mass density (kg/m ³)/reflectivity
		σ	Stefan–Boltzmann constant (5.6704 × 10 ⁻⁸ W/(m ² K ⁴))
		ω	vorticity
		ψ	stream function

durability and cost level in general, making them still competitive for a wide range of applications, in particular in the range of operating temperatures going up to, say, 80 °C.

The increasing number of new applications at temperature levels up to 150 °C, including process heat in industry (Vannoni et al., 2008), solar cooling (IEA Solar Heating

and Cooling Programme Task, 2004; SOLAIR, 2008), desalination or even power generation based on Organic Rankine cycles (Delgado-Torres and Garcia-Rodriguez, 2007; Delgado-Torres et al., 2007; Horta et al., 2008), creates a new interest in extending the efficiency of non-evacuated collectors to those higher operation temperatures.

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