



Thermodynamic assessments of the Al–Th and Th–Zn systems

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ABSTRACT

The phase diagrams of the Al–Th and Th–Zn systems have been evaluated by using the Calculation of Phase Diagrams (CALPHAD) method with the experimental data including the phase equilibria and thermodynamic properties. The Gibbs free energies of the liquid, bcc and hcp phases were described by the subregular solution model with the Redlich–Kister equation, and those of the stoichiometric compounds of the Th₂Al, Th₃Al₂, ThAl, Th₂Al₃, ThAl₂, ThAl₃, Th₂Al₇, Th₂Zn, ThZn₂, ThZn₄ and Th₂Zn₁₇ were described by the two-sublattice model. The calculated phase equilibria and thermodynamic properties are in good agreement with the experimental data.

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1. Introduction

Nuclear energy is a new kind of important energy, and the nuclear materials are the important fundamental guarantee to develop a safe nuclear reactor with high efficiency [1–3]. Thorium (Th) is an abundant element in nature with multiple advantages as a nuclear fuel for future reactors of all types [4]. The traditional methods of materials researches with many experimental tries are unsuitable in the nuclear materials researches because of the rigorous experimental conditions. Thus, the investigation on the phase diagrams of nuclear materials systems is very important for development of new nuclear materials. Our goal is to develop the thermodynamic database of the phase diagrams in nuclear material system. The present authors have made some thermodynamic assessments of nuclear material system [5–11]. As a part of this thermodynamic database, the purpose of the present work is to carry out thermodynamic assessment of the phase diagrams in the Al–Th and Th–Zn systems based on the Calculation of Phase Diagrams (CALPHAD) method by means of the available experimental data.

2. Thermodynamic models

The information of the stable solid phases and the used models in the Al–Th and Th–Zn systems are presented in Table 1.

2.1. Solution phases

Gibbs free energies of the solution phases (liquid, hcp, fcc and bcc phases) in an A–B system, corresponding to the Al–Th, and Th–Zn systems, are described by the subregular solution model. The molar Gibbs free energy of each solution phase in A–B system is given as follows:

$$G_m^\phi = \sum_{i=A,B}^0 {}^0G_i^\phi x_i + RT \sum_{i=A,B} x_i \ln x_i + {}^E G_m^\phi, \quad (1)$$

where ${}^0G_i^\phi$ is the molar Gibbs free energy of pure component i in the respective reference state with the ϕ phase, which is taken from the SGTE pure element database [12]. R is the gas constant, and T is the absolute temperature. The x_i denotes the mole fraction of component i . The term ${}^E G_m^\phi$ is the excess Gibbs free energy, which is expressed in the Redlich–Kister polynomials [13] as:

$${}^E G_m^\phi = L_{A,B}^\phi x_A x_B, \quad (2)$$

where $L_{A,B}^\phi$ is the interaction energies in a hypothetical binary system denoted by A–B, which is expressed in the following forms:

$$\begin{aligned} L_{A,B}^\phi &= {}^0L_{A,B}^\phi + {}^1L_{A,B}^\phi (x_A - x_B) + {}^2L_{A,B}^\phi (x_A - x_B)^2 + \dots \\ &= \sum_{m=0}^n {}^mL_{A,B}^\phi (x_A - x_B)^m, \end{aligned} \quad (3)$$

$${}^mL_{A,B}^\phi = a + bT, \quad (4)$$

where the parameters of a and b were evaluated based on the experimental data in binary systems, respectively.

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Table 1

The stable solid phases and the used models in the Al–Th and Th–Zn systems.

System	Phase	Prototype	Crystal system	Modeling phase	Used models
Th–Al	α Th	Cu	fcc	(Al, Th)	SSM
	β Th	W	bcc	(Al, Th)	SSM
	(Al)	Cu	fcc	(Al, Th)	SSM
	Th ₂ Al	Al ₂ Cu	bct	(Th) _{0.667} (Al) _{0.333}	SM
	Th ₃ Al ₂	U ₃ Si ₂	Tetragonal	(Th) _{0.6} (Al) _{0.4}	SM
	ThAl	CrB	Orthorhombic	(Th) _{0.5} (Al) _{0.5}	SM
	Th ₂ Al ₃	–	Tetragonal	(Th) _{0.4} (Al) _{0.6}	SM
	ThAl ₂	AlB ₂	Hexagonal	(Th) _{0.333} (Al) _{0.667}	SM
	ThAl ₃	SnNi ₃	Hexagonal	(Th) _{0.25} (Al) _{0.75}	SM
	Th ₂ Al ₇	–	Orthorhombic	(Th) _{0.222} (Al) _{0.778}	SM
Th–Zn	α Th	Cu	fcc	(Th, Zn)	SSM
	β Th	W	bcc	(Th, Zn)	SSM
	(Zn)	Mg	hcp	(Th, Zn)	SSM
	Th ₂ Zn	Al ₂ Cu	bct	(Th) _{0.667} (Zn) _{0.333}	SM
	ThZn ₂	–	Hexagonal	(Th) _{0.333} (Zn) _{0.667}	SM
	ThZn ₄	BaAl ₄	bct	(Th) _{0.2} (Zn) _{0.8}	SM
	Th ₂ Zn ₁₇	Th ₂ Zn ₁₇	Rhombohedral	(Th) _{0.105} (Zn) _{0.895}	SM

SSM: subregular solution model and SM: sublattice model.

2.2. Stoichiometric intermetallic compounds

In the Th–Me (Me: Al or Zn) system, the intermetallic compounds (Th₂Al, Th₃Al₂, ThAl, Th₂Al₃, ThAl₂, ThAl₃, Th₂Al₇, Th₂Zn, ThZn₂, ThZn₄ and Th₂Zn₁₇) are stoichiometric compounds. The Gibbs free energy for per mole of formula unit Th_pMe_q can be expressed as:

$$\Delta^0 G_f^{\text{Th}_p\text{Me}_q} = G_m^{\text{Th}_p\text{Me}_q} - p^0 G_{\text{Th}}^{\text{ref}} - q^0 G_{\text{Me}}^{\text{ref}} = a' + b'T, \quad (5)$$

where the $\Delta^0 G_f^{\text{Th}_p\text{Me}_q}$ indicates the standard Gibbs free energy for the formation of the stoichiometric compound from pure elements, and the parameters of a' and b' were evaluated in the present paper.

3. Experimental information

3.1. The Al–Th binary system

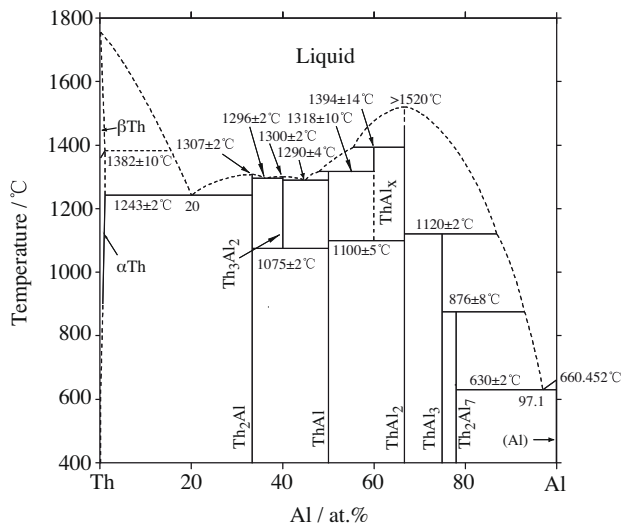
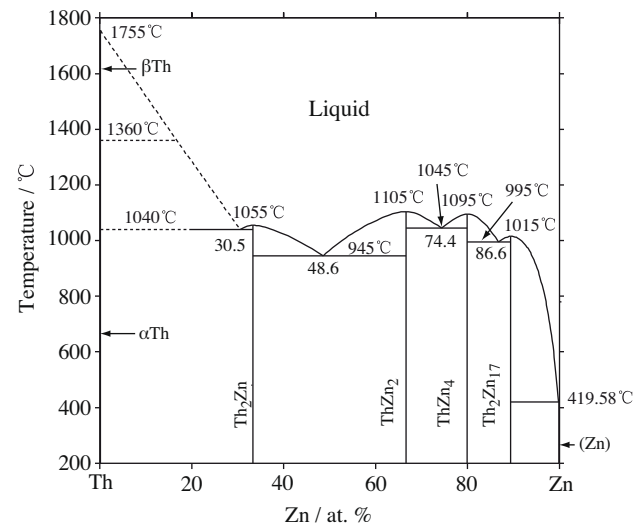
The phase diagram in the Al–Th system consists of four solution phases (liquid, α Th, β Th, (Al) phases), and seven intermetallic compounds (Th₂Al, Th₃Al₂, ThAl, Th₂Al₃, ThAl₂, ThAl₃, Th₂Al₇ phases). The phase diagram in the Al–Th system has been investigated by many researchers [14–19]. Murray [17] studied the phase diagram

in the Al–Th system by thermal analysis, X-ray diffraction and metallographic methods, and found that the Th₂Al, Th₃Al₂ and ThAl₂ compounds are directly formed from the liquid phase, while the ThAl, Th₂Al₃ and ThAl₃ compounds are formed by the peritectic reactions (Th₂Al₃ + L \leftrightarrow ThAl, L + ThAl₂ \leftrightarrow Th₂Al₃ or L + ThAl₂ \leftrightarrow ThAl₃). Murray [17] reported that the Th₃Al₂ and Th₂Al₃ compounds eutectoidally decompose at 1075 °C and 1100 °C, respectively, and the solid solubilities of Al in the α Th and β Th phases are 0.4 at.% at 1000 °C and 0.85 at.% at 1300 °C. However, the liquidus of the Al–Th binary system around the Th-corner has not been determined. The phase diagram in the Al–Th system reviewed by Kassner et al. [20] is shown in Fig. 1.

In addition, the enthalpies and entropies of formation of the Th₂Al₇ and ThAl₃ compounds in the temperature range from 673 °C to 807 °C were determined by Poyarkov et al. [19] on the basis of Electromotive Force (EMF) measurements. And the enthalpy formation of ThAl₂ was measured calorimetrically by Wang et al. [21].

3.2. The Th–Zn binary system

The phase diagram in the Th–Zn system consists of four solution phases (liquid, α Th, β Th, (Zn) phases), and four intermetallic

**Fig. 1.** The phase diagram of the Al–Th system reviewed by Kassner [20].**Fig. 2.** The phase diagram of the Th–Zn system reviewed by Okamoto [27].

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