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## Structural aspects of barium borosilicate glasses containing thorium and uranium oxides

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## Abstract

Barium borosilicate glasses incorporated with 15.86 wt% ThO<sub>2</sub> and containing different amounts of uranium oxide were prepared by conventional melt quench method. Based on <sup>29</sup>Si and <sup>11</sup>B magic angle spinning nuclear magnetic resonance (MAS NMR) studies, it has been confirmed that uranium oxide incorporation is associated with distortion of borosilicate network as revealed by the increase in the relative concentration of  $Q^2$  structural units of silicon as well as the increase in the quadrupolar coupling constant ( $C_q$ ) of BO<sub>3</sub> structural units. The increased number of non-bridging oxygen atoms brought about by the increase in  $Q^2$  structural units of silicon facilitates the incorporation of both uranium and thorium ions in the sites created by non-bridging oxygen atoms (network modifying positions) in the glass. Uranium oxide incorporation above 7.5 wt% resulted in the phase separation of ThO<sub>2</sub> as revealed by the X-ray diffraction studies. The present study focuses on the structural changes with the borosilicate network of barium borosilicate glasses brought about by the introduction of thorium and uranium ions. © 2006 Elsevier B.V. All rights reserved.

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## 1. Introduction

Borosilicate glasses have potential application in nuclear industry as suitable matrix for the immobilization of high-level nuclear wastes [1,2]. India has vast thorium resources amounting to about 1/3rd of the world reserve for its energy security on a sus-

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tainable basis. Accordingly, India has an ambitious program to use thorium in the blanket zone of fast breeder reactors at an appropriate growth of installed nuclear power in the second stage of nuclear energy program, which will be followed by introduction of Advanced Heavy Water Reactors (AHWR) based on Th-<sup>233</sup>U<sup>mox</sup> (mixed oxide) fuel in the third stage [3]. Thorium and uranium will be among the main components present in the waste along with fission products like <sup>137</sup>Cs, <sup>90</sup>Sr, <sup>106</sup>Ru etc., which will be left over after the reprocessing of the spent fuel from reactors based on

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 $Th^{233}U^{mox}$  fuels [4]. This needs to be immobilized in a suitable inert matrix before their long term disposal in repositories. Borosilicate glass is one of the suitable candidates for immobilization of high level nuclear wastes, containing thorium, uranium and other fission products. No studies have been reported on the structural aspects of borosilicate glasses containing both thorium and uranium oxides, even though there are some reports on the structural aspects of borosilicate/silicate glasses incorporated with either thorium oxide or uranium oxide [5-12]. Extended X-ray absorption fine structure (EXAFS) studies on thorium incorporated silicate glasses revealed that the coordination around  $Th^{4+}$  depends on the concentration of  $ThO_2$  in the borosilicate glass [5]. Recently we have reported that barium borosilicate glasses have got improved extent of ThO<sub>2</sub> incorporation compared to borosilicate glasses without BaO [6]. Based on <sup>29</sup>Si and <sup>11</sup>B MAS NMR studies, it has been inferred that Th<sup>4+</sup> occupy sites which are created by non-bridging oxygen atoms (network modifying positions) in the glass, leaving the borosilicate network unaffected. This is further supported by the relatively large concentration of non-bridging oxygen atoms present in barium borosilicate glasses as revealed by the <sup>17</sup>O NMR study reported by Zhao et al. [13]. Uranium in borosilicate/aluminosilicate glasses is known to exists as U(IV), U(V) and U(VI) species, and depending up on the oxidizing or reducing environment used for glass melting, either U(VI) or U(IV) predominates in the glass matrix [7,8]. Further, the presence of ions like Ce<sup>4+</sup>, Cr<sup>3+</sup>, Ti<sup>3+</sup> etc. also changes the relative concentration of different U species [8-10]. UV-visible-infrared absorption technique has been extensively used to identify and estimate the relative concentration of different uranium species present in the glass samples. Glancing angle EXAFS studies on borosilicate glasses containing  $Fe^{3+}$  and  $U^{6+}$  revealed that  $U^{6+}$  occupies the sites created by non-bridging oxygen atoms (network modifying positions) in the glass along with  $Na^+$ ions, leaving the borosilicate network unaffected [11]. Similar behaviour of uranium ions has also been reported in ferric phosphate glasses by Mesko et al. [14].

Depending upon the oxidation state of the uranium ions, it can have different coordination polyhedra around them and this is expected to have significant effect on the structure of the glass network as well as on the extent of  $ThO_2$  incorporation in the glass. Hence it will be of interest to study the structural aspects of borosilicate glasses when both uranium and thorium oxides are incorporated in it. Solid state nuclear magnetic resonance using <sup>29</sup>Si and <sup>11</sup>B as the probe nuclei combined with X-ray diffraction technique can be very effectively used for understanding the structural aspects as well as extent of ThO<sub>2</sub> incorporation in these glasses. Such studies will be helpful for the development of new glass formulations for the immobilization of wastes from the proposed nuclear reactors based on Th-U<sup>mox</sup> fuels. The present work is an attempt to understand the influence of simultaneous incorporation of thorium and uranium oxide, on the structural network of barium borosilicate glass. Keeping this in mind, we have prepared barium borosilicate glasses containing a fixed concentration of ThO<sub>2</sub> (15.86 wt%) and incorporated with different amounts of uranium oxide (UO<sub>3</sub>) and studied their structural aspects using <sup>29</sup>Si and <sup>11</sup>B MAS NMR and XRD techniques. ThO<sub>2</sub> amount was kept at 15.86 wt% as it is close to the optimum ThO<sub>2</sub> concentration that can be incorporated into the barium borosilicate glass without any phase separation.

## 2. Experimental

Required amounts of analytical grade  $Ba(NO_3)_2$ , NaNO<sub>3</sub>, SiO<sub>2</sub> and H<sub>3</sub>BO<sub>3</sub> were taken so as to get the base glass with a composition  $(SiO_2)_{0.39}(B_2O_3)_{0.25}$ (Na<sub>2</sub>O)<sub>0.12</sub>(BaO)<sub>0.24</sub> and mixed with required amounts of Th(NO<sub>3</sub>)<sub>4</sub>  $\cdot$  5H<sub>2</sub>O and UO<sub>3</sub>, ground well and heated at 1000 °C for 4 h in siliminite crucibles. The free flowing melt was quenched between two stainless steel plates. For all the glass samples, the ratio of Na<sub>2</sub>O to BaO and SiO<sub>2</sub> to B<sub>2</sub>O<sub>3</sub> were maintained constant, and are 0.5 and 1.56, respectively. Further the constituents of the glass formulations were proportionately changed in such a way that  $SiO_2/Na_2O$ ,  $SiO_2/B_2O_3$ ,  $SiO_2/BaO$ ,  $B_2O_3/Na_2O$ and B<sub>2</sub>O<sub>3</sub>/BaO are same for all the samples with different amounts of ThO<sub>2</sub> and UO<sub>3</sub>. X-ray diffraction patterns were recorded using a Philips PW1710 X-ray diffractometer with nickel filtered Cu-K $_{\alpha}$  radiation. <sup>29</sup>Si and <sup>11</sup>B MAS NMR patterns were recorded using a Bruker Avance DPX 300 machine with basic frequencies of 59.62 and 96.29 MHz, respectively. Typical 90° pulse durations employed for <sup>29</sup>Si and <sup>11</sup>B NMR experiments were 4 and 2 µs, respectively, with corresponding delay times 8 and 3 s. Powdered samples were packed inside zirconia rotors and subjected to a spinning speed of 5 kHz for MAS NMR experiments. <sup>11</sup>B static Download English Version:

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