



Nanocrystal formation using laser irradiation on Nd³⁺ doped barium titanium silicate glasses

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ARTICLE INFO

Article history:

Received 29 June 2012

Received in revised form 12 September 2012

Accepted 28 October 2012

Available online 6 November 2012

Keywords:

Nd³⁺

Laser irradiation

Ba₂TiSi₂O₈

Nanocrystals

Glass ceramic

Glass

ABSTRACT

Two different thermal treatments were used to create nanocrystals from a precursor glass. The glass whose composition is Ba₂TiSi₂O₈ and doped with 3% of Nd³⁺ was prepared using the melt quenching method. A conventional thermal treatment in an electrical furnace was used to obtain transparent glass ceramic samples, which contain Fresnoite nanocrystals with an average size of 35 nm. Moreover, these nanocrystals were obtained in a localized area of the precursor glass by irradiating with a continuous Ar⁺ laser. Evidence of the changes induced by laser irradiation was confirmed by optical spectroscopic, X-ray diffraction, scanning electron and atomic force microscopy.

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1. Introduction

The glass–ceramic materials are produced by a controlled devitrification or crystallization from a precursor glass. This process differs from the spontaneous crystallization that is a common problem in the glass production. After the devitrification process, the glass–ceramic material contains an amorphous phase of the remaining glass and one or more nanocrystalline phases, all resulting in a mixture of properties.

Transparent glass–ceramics containing rare–earth ions or non-linear optical crystals have received considerable attention, because such materials have high potential applications in photonics [1,2]. From the viewpoint of practical applications in integrated optics or photonic crystals, it is important to fabricate transparent glass–ceramics with controlled patterns as micro-scale dots or lines, which can be used as laser waveguides, gratings or wave-length conversion devices. Laser irradiation of glass materials has recently been successfully used as an effective technique to induce spatially selected structural modification and/or crystallization in

glass [3,4]. This technique is of particular interest for performing various optical devices to form crystalline phases in glass through this laser irradiation.

Fresnoite crystal, composed of barium–titanium silicate Ba₂TiSi₂O₈ (BTS), belonging to P4bm group, has TiO₅ square pyramidal structure, which is the origin of the polarizability of this crystal [5]. BTS crystal shows piezoelectric, pyroelectric, ferroelectric, fluorescence and non-linear optical properties [6,7]. Recently Maruyama et al. [8] reported the possibility of synthesizing transparent glass ceramic samples by heat treatment of glasses using an electric furnace. These transparent nanocrystalline materials have important applications in photonic devices where complex structures of small size, only obtained by laser irradiation, are required. Also, the possibility of fabricate high quality optical micro-resonators made from BTS glass have been shown [9] and the capability of modifying these structures is only possible by micro structuring with laser devitrification.

The aim of this work is to analyze the changes produced in Nd³⁺ doped BTS precursor glass under irradiation with continuous wave Ar⁺ laser. In this work the effect of laser irradiation on glass samples is compared to the behavior of glass ceramic samples obtained by thermal treatment in order to determine the optimal conditions to produce nanocrystalline material upon laser exposure.

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2. Experimental

A glass with a composition of 40BaO–20TiO₂–40SiO₂ and doped in excess by 1.5 Nd₂O₃ (in mol%) was prepared using a conventional melt-quenching method. Commercial powders of reagent grade BaCO₃, TiO₂, SiO₂ and Nd₂O₃ were mixed and melted in a platinum–rhodium crucible at 1500 °C for 1 h in an electric furnace. After that, the melt was poured between two bronze plates at 200 °C. The samples were then annealed at 650 °C and cooled down slowly to room temperature for 24 h. The samples were polished to obtain a smooth and flat surface in both faces, in order to ensure that the laser does not diverge when irradiates the sample.

The glass ceramic samples were obtained by thermal treatment of the precursor glass at 860, 840 and 820 °C for 20 min, being the sample obtained at 820 °C the most transparent one while still showing the characteristics of a glass ceramic. These samples were used as a pattern to compare the luminescence and X-ray diffraction (XRD) with that showed by the glass exposed to laser irradiation.

In the laser irradiation experiment, a multiline continuous Ar⁺ laser was focused on the surface of the glass sample, increasing the laser power up to 3.8 W. This laser beam has a Gaussian profile with a full width at half maximum of 1.4 mm. It was focalized on the sample using a 20 mm focal lens. The diameter of the focalized spot d_1 at $1/e^2$ of the intensity peak is given by the formula:

$$d_1 = \frac{\lambda f}{\pi d_2} \quad (1)$$

where λ is the excitation wavelength, f the focal length of the lens and d_2 the diameter of the collimated pumping beam before the lens. A mean diameter of about 23 μm is obtained for the pump spot on the sample. Therefore, at the maximum laser power in this experiment (about 3.8 W) the corresponding power density is about 250 kW/cm².

To characterize the samples a confocal micro-luminescence microscope has been used. The optical setup has been described in detail in a previous work [10]. The sample is located at the focal plane of a 20 \times microscope objective on a motorized translation stage and excited using a c.w. DPSS laser at 532 nm. The luminescence is detected using a CCD spectrograph. Optical emission spectra were recorded in regions inside and outside the laser irradiated area. Luminescence measurements were averaged in a prolate ellipsoid of about 1.35 μm^3 . It is important to remark the need of keeping this volume small enough to avoid contributions from the bulk glass under the superficial modification.

X-ray diffraction measurements have been also obtained for the different samples (glass, glass ceramic and irradiated area) using a Panalytical X'Pert diffractometer for poly-crystalline samples, allowing a direct and comprehensible corroboration of the amorphous and nanocrystalline phases in the studied samples.

To study the morphology of the irradiated area of the sample some complementary measurements were carried out. Atomic Force Microscope (AFM) and Scanning Electron Microscope (SEM) were used to image the surface of the sample and Energy Dispersive X-ray spectroscopy (EDX) to confirm that the properties of the glass irradiated area corresponds to Fresnoite nanocrystals. The surface topography made with the atomic force microscope (AFM) was carried out operating in tapping mode (Nanoscope V from Digital Instrument/Bruker) in air at room temperature. Etched silicon tips RTESP, 215–254 kHz, 20–80 N/m were used.

3. Results and discussion

The XRD measurements have been performed on the bulk glass ceramic, bulk precursor glass and irradiated area. In Fig 1, the black line corresponds to the XRD pattern of glass sample, where a broad diffraction curve without significant structure is clearly observed, as expected for an amorphous material. The red curve represents the XRD of the glass ceramic sample produced at 820 °C, showing the characteristic narrow peaks associated to the presence of nanocrystals. All XRD peaks are assigned to the so-called Fresnoite Ba₂TiSi₂O₈ crystalline phase (space group P4bm, JCPDS: No. 022–0513), indicating that the devitrification process is controlled and leads to the formation of only Fresnoite crystals (the theoretical peaks for this phase is also included in Fig. 1). The average size of the precipitated BTS nanocrystals has been estimated to be around 35 \pm 5 nm using the Scherrer formula [11].

Fig. 2 shows a SEM image of the irradiated area in the glass sample. The central hole produced by laser ablation is surrounded by an almost circular area corresponding to the modified region of the glass sample. This area extends radially up to 600 μm and has lack of symmetry in the left side due to the differences in thermal conductivity in the vicinity of the sample boundaries (the heat flow is larger toward the center of the sample than towards the air-sample interface direction because the lower

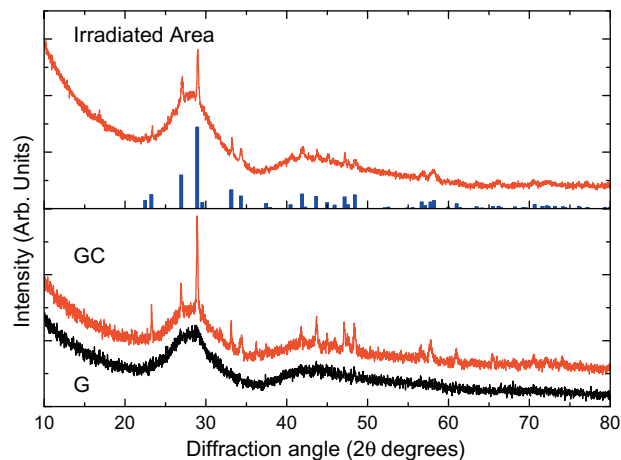


Fig. 1. X-ray diffraction patterns of samples showing the presence of Fresnoite nanocrystals. XRD patterns of a bulk glass (G), a glass–ceramic (GC) and the irradiated area. The theoretical diffraction peak positions for a Fresnoite crystal (blue) are also included. (For interpretation of the references to color in this figure legend, the reader is referred to the web version of this article.)

thermal conductivity of the air). It is interesting to note that the focused laser spot is about 23 μm and the modified zone is wider. The thermal conductivity of the material is the responsible of the increase of the affected zone due to the thermal effects. The XRD measurement of this irradiated area is included in Fig. 1. It can be seen that the peaks in the XRD are in good agreement with the theoretical ones, confirming that the devitrification obtained by continuous laser heating leads to Fresnoite nanocrystals formation. The estimated size of these nanocrystals is 35 \pm 15 nm, where the increase in uncertainty respect to the values obtained under furnace treatment comes from the lower signal to noise ratio (SNR) on the data. This decrease of the SNR is due to a reduction of intensity in the irradiated area and the use of a small region of the sample to avoid the inclusion of the non-irradiated area in the XRD measurements. A detailed comparison of the XRD from the glass ceramic samples produced using a furnace at 820 °C

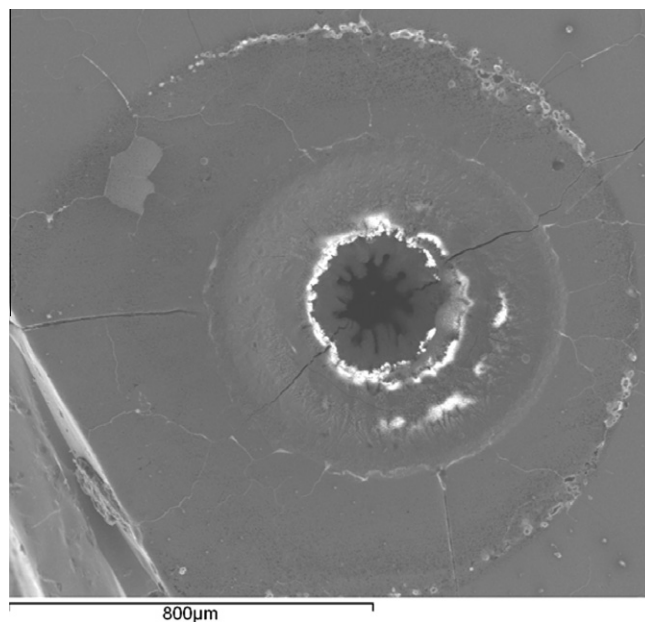


Fig. 2. Scanning electron microscope image of the irradiated area.

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