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Straightforward ultrasound-assisted synthesis of bismuth oxide particles with enhanced performance for electrochemical sensors development

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1. Introduction

Bismuth oxide is a semiconductor material with excellent optical and electrical properties that has been used for different applications including development of sensor devices. In fact, bismuth has emerged as a promising electrode material to replace mercury-based electrodes. Bismuth-based electrodes are environmentally-friendly and show comparable performance to mercury electrodes in electroanalysis $[1-4]$ $[1-4]$. Bi₂O₃ particles can be used to prepare bulk-modified bismuth electrodes or modify bare electrodes with composites containing these particles, in a simple way.

Six polymorphs of $Bi_2O_3(\alpha$ -, β -, γ -, δ -, ε -, and ω- phases) have been reported in the literature [\[5,6\]](#page--1-0), being the α - monoclinic form the room temperature stable phase. Different methods for synthesis of $Bi₂O₃$ have been described [\[7](#page--1-0)–[11\],](#page--1-0) and particles of different phase, morphology and size are obtained. Synthesis of different materials using high intensity ultrasound has received considerable attention because products with improved characteristics can be obtained without using bulk high temperatures, high pressures, or long reaction times [\[12](#page--1-0),[13\].](#page--1-0)

In this work $Bi₂O₃$ particles were synthesized, characterized and evaluated to be used as electrode materials of sensing devices. Solid-state, wet-chemical and sonochemical routes of synthesis

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ABSTRACT

Solid-state, wet-chemical and sonochemical routes of synthesis were assayed to obtain $Bi₂O₃$ particles. X-Ray powder diffraction (XRD), scanning electron microscopy (SEM) and dynamic light scattering (DLS) were applied to characterize the obtained particles. Then, they were evaluated as electrode materials to develop sensor devices. The best electrochemical behavior was obtained for electrodes modified with Bi₂O₃ particles obtained by sonochemical synthesis route.

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were assayed to choose the most adequate $Bi₂O₃$ particles for electrochemical sensors development. For this purpose, the particles were incorporated into composite materials used as sensing membranes of electrodes for heavy metals determination.

2. Experimental

2.1. Materials

All chemicals were of analytical grade and used without further purification. Bismuth nitrate, $Bi(NO₃)₃ \cdot 5H₂O$ (Carlo Erba), sodium hydroxide (Merk) and urea (Merk) were used to synthesize $Bi₂O₃$ particles. Composites for electrode modification were prepared, according to our previously published method [\[14\],](#page--1-0) from aqueous dispersions containing adequate amounts of poly(sodium-4-styrene-sulfonate) (PSS) powder (average M_W 70,000, Sigma-Aldrich) and carbon nano-powders (CnP) (particle size $<$ 50 nm, Sigma-Aldrich).

2.2. Methods for $Bi₂O₃$ synthesis and characterization

 $Bi₂O₃$ particles were synthesized by four different procedures. The particles denoted by P1 were obtained by hand-mixing in solid-state of 0.98 g of $Bi(NO₃)₃ \cdot 5H₂O$ and 8.88 g of NaOH in a ceramic mortar until a yellowish-white powder was formed. The mixture was air-exposed at room temperature for three hours.

materials letters

Then, it was suspended in ultrapure water to eliminate $NaNO₃$ and Bi₂O₃ particles were isolated by centrifugation and decantation. Particles denoted by P2 were synthesized mixing a bismuth nitrate solution $(9.97 \text{ g of Bi}(NO_3)_3 \cdot 5H_2O$ in 30.0 mL of 0.05 M HNO₃) with 20.0 mL of Tween 85^{\circledR} , used as surfactant, and 50.0 mL of 4 M NaOH solution under vigorous mechanical stirring at 1000 rpm. The reaction mixture was heated at 90 \degree C for 2 h in continuous stirring. Particles named P3 were synthesized in solution similarly to P2, but using ultrasound (Elmasonic P30H model ultrasonic bath, at 100 W 80 KHz) for heating and mixing. Different temperatures, between 25 and 80 °C, and a reaction time of 60 min were assayed. Bi₂O₃ particles denoted by **P4** were synthesized by dropwise addition of 30 mL of 0.1 g L^{-1} urea solution to 20 mL of 0.5 g mL⁻¹ Bi(NO₃)₃ solution in 0.065 M HNO₃. The reaction was heated under reflux with mechanical stirring for 24 h. After that, concentrated NaOH solution was added under vigorous stirring until a yellow precipitate was formed. P2, P3 and P4 particles were isolated from the reaction medium by centrifugation and decantation. All the synthesized $Bi₂O₃$ particles were rinsed successively with ultrapure water and ethanol and then, they were dried out in an oven at 60 °C.

The crystal structure of the particles was characterized by XRD with a X'Pert PRO PANalytical diffractometer using Cu Kα λ = 1.5406 Å radiation. Data for structural refinement were taken in the 2 θ range 5–100°, with the step of 0.0167° and scanning time of 100 s per step. $Bi₂O₃$ particles morphology was studied by SEM using the scanning electron microscope Hitachi S-3000N with Oxford Instruments X-ray analyzer. Particle characteristics were also studied by laser diffraction using a Mastersizer 2000 equipped with Hydro 2000MU accessory (Malvern Instruments) and a Vasco-1 (Cordouan Technologies) instruments.

2.3. Electrodes preparation and electrochemical measurement procedures

The $Bi₂O₃$ particles were incorporated into PSS–CnP composites for electrode modification. PSS–CnP–Bi₂O₃ suspensions were prepared mixing 30.0 mg of $Bi₂O₃$ particles, 30 mg of CnP, 1.0 mL of 300 g L^{-1} PSS solution and 9.0 mL of ultrapure water in an ultrasonic bath. Then, commercial screen-printed carbon electrodes (SPCE) (DRP-110, DropSens) were modified putting 4μ L of PSS- $CnP-Bi₂O₃$ aqueous suspension onto the working electrode of the SPCE. Finally, electrodes were dried at 30 °C overnight.

The μ STAT-400 portable bipotentiostat (DropSens) was used to perform electrochemical measurements. The silver and carbon electrodes incorporated in the commercial SPCE device were used as reference and counter electrodes, respectively. Differential pulse anodic stripping voltammetric (DPASV) studies were carried out to evaluate electrochemical performance of the PSS–CnP–Bi₂O₃ modified SPCEs. The DPASV measurements were performed in lead and cadmium solutions using 0.2 mol L^{-1} acetic acid-sodium acetate buffer solution at pH 4.5 as supporting electrolyte, by applying $a -1.2 V$ potential for 420 s and then, a reoxidation sweep from -1.2 V to 0.2 V (50 mV s⁻¹ scan rate, 2 mV potential step, 5 ms pulse time and 100 mV pulse amplitude).

3. Results and discussion

The crystalline phase of P1, P2, P3 and P4 particles was determined by XRD and the obtained patterns are shown in Fig. 1. All particles showed the same diffraction pattern, which matches the reported one for the monoclinic $α$ -Bi₂O₃ phase (JCPDS No. 41-1449). It could be deduced that crystal structure of the particles is not influenced by temperature applied in the synthesis since the α -Bi₂O₃ form was obtained at 20–25 °C (P1 and P3 particles), or

Fig. 1. XRD spectra of P1, P2, P3 at 25 °C, P3 at 30 °C, P3 at 60 °C, P3 at 80 °C and P4 Bi₂O₃ particles.

80–90 \degree C (P2, P3 and P4 particles).

The intensity ratio between peaks at 27° and 33° is higher than 1 for P1, P2, P4, and P3 particles synthesized at low temperatures, whereas for the P3 particles synthesized at 60 \degree C and 80 \degree C this ratio is lower than 1. This fact could be attributed to a special orientation of the crystals obtained by the sonochemical synthesis route using high temperatures. This behavior has not been observed in a reported synthesis method carried out using high-intensity ultrasound [\[13\]](#page--1-0) and performed without temperature control. The diffractogram of **P3** particles synthesized at 25 \degree C shows a lower crystallinity than P3 particles obtained at 30 °C, 60 °C and 80 °C.

The morphology of the particles was studied by SEM. As can be seen in [Fig. 2,](#page--1-0) all particles have oblique prism shape and are heterogeneous in size. Particles P1, P2 and P4 form aggregates with shape of bunches. P3 images show morphology mainly of isolated needles and scarce aggregates due to sonochemical synthesis hinders the aggregation process [\[12\]](#page--1-0). For P3 particles synthesized at low temperatures more aggregates with shape of bunches were observed than for particles obtained at high temperatures. Particles synthesized at 60 \degree C or 80 \degree C were mainly displayed as isolated needles of oblique $Bi₂O₃$ prisms. The size of the needles was estimated from SEM images as it shows in [Fig. 2](#page--1-0)-P3-30 °C-zoom image. The estimated sizes for these particles are between 150 and 400 nm in width. The particle sizes observed by SEM for all the synthesized particles are reported in [Table 1](#page--1-0).

Bismuth oxide particles were studied by DLS using two experimental procedures. In method 1, measurements were performed with a Mastersizer 2000 instrument equipped with a manual wet dispersion accessory used to prepare aqueous suspension of the particles. In this case the obtained information may

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