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# UV Raman spectroscopic study on the surface phase of ZrO<sub>2</sub> modified with Nd<sub>2</sub>O<sub>3</sub>

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#### ABSTRACT

The  $Nd_2O_3$  modified  $ZrO_2$  was synthesized using two methods of co-precipitation (Nd- $ZrO_2$ ) and wet impregnation (Nd/ $ZrO_2$ ). The surface and bulk crystalline phases of  $Nd_2O_3$  modified  $ZrO_2$  were investigated by using UV Raman spectroscopy, visible Raman spectroscopy, and X-ray diffraction (XRD). It is observed that the tetragonal phase in the surface region of Nd- $ZrO_2$  was not effectively stabilized by  $Nd_2O_3$ , as  $Nd_2O_3$  is mainly present in the bulk of Nd- $ZrO_2$ . However, in Nd- $ZrO_2$  it is found that with the impregnation of 0.5 mol%  $Nd_2O_3$  on  $ZrO_2$ , the surface tetragonal phase of Nd/ $ZrO_2$  can be stabilized even after calcination at 700 °C. The UV Raman results indicate that a disordered structure, or intermediate structure, which is involved in the transition from the tetragonal to the cubic phase, is formed at the surface region of Nd/ $ZrO_2$ . The formation of the aforementioned intermediate structure inhibits the phase transition from tetragonal to monoclinic in the surface region of Nd/ $ZrO_2$ . Furthermore, it is observed that the mixed tetragonal and monoclinic phases in the surface region of  $ZrO_2$  which has been impregnated with  $ZrO_3$  and also be stabilized after calcination at  $ZrO_3$  or  $ZrO_3$  at high temperatures.

## 1. Introduction

Zirconia  $(ZrO_2)$ , which is well known for its excellent thermal, optical, electrical, and mechanical properties, has been widely used in ceramics, solid oxide fuel cells, gas sensors, catalysts and catalyst supports [1,2].  $ZrO_2$  exhibits three different phases: monoclinic, tetragonal, and cubic [3,4]. The metastable tetragonal phase changes into the monoclinic phase with increasing temperature, and this transformation prevents applications of tetragonal  $ZrO_2$  over a broad temperature range [5]. Many researchers have studied the mechanism of the phase transition of  $ZrO_2$  [4,6] and the method for stabilization of the tetragonal phase, usually by alloying  $ZrO_2$  with some oxides, such as CaO, MgO, and SiO<sub>2</sub> [7–9].

Our previous results [10] indicated that UV Raman spectroscopy is more surface sensitive than visible Raman spectroscopy and X-ray diffraction (XRD) for oxides, such as ZrO<sub>2</sub>, which have strong electronic absorptions in the UV region. It was found that the phase transition of ZrO<sub>2</sub> starts in the surface region and then propagates into the bulk. Moreover, it is difficult to stabilize the tetragonal phase in the surface region of ZrO<sub>2</sub> although the tetragonal phase in the bulk of ZrO<sub>2</sub> is effectively stabilized by doping ZrO<sub>2</sub> with yttrium oxide or lanthanum oxide [11]. These findings prompted us to search for methods to stabilize

the surface tetragonal phase of  $ZrO_2$ . The surface tetragonal phase can be stabilized if the phase transformation from tetragonal to monoclinic in the surface region of  $ZrO_2$  is inhibited. This may be realized via a reaction between a stabilizer and the  $ZrO_2$  surface.

In this study, we prepared neodymium oxide (Nd<sub>2</sub>O<sub>3</sub>) doped ZrO<sub>2</sub> and Nd<sub>2</sub>O<sub>3</sub> loaded ZrO<sub>2</sub> by co-precipitation and wet impregnation methods, respectively. The influence of Nd<sub>2</sub>O<sub>3</sub> on the surface and bulk crystalline phase of ZrO<sub>2</sub> was studied by UV Raman spectroscopy, visible Raman spectroscopy, and XRD. Furthermore, we discuss how these results can be used to control the surface phase of ZrO<sub>2</sub>.

### 2. Experimental

 ${\rm Nd_2O_3}$  doped  ${\rm ZrO_2}$  (Nd-ZrO<sub>2</sub>) was prepared by a co-precipitation method. A solution containing a mixture of zirconium oxychloride, at a fixed concentration of 0.4 mol/L, and variable concentrations of neodymium nitrate was stirred while an ammonia solution was slowly added to until the pH of the solution reached 10. The resulting white precipitate was stirred for 24 h, it was then washed three times with deionized water and subsequently dried at 100 °C for 12 h to obtain amorphous Nd-ZrO<sub>2</sub>. To provide a comparison with the Nd-ZrO<sub>2</sub> sample, amorphous ZrO<sub>2</sub> was prepared via the same procedure without an added dopant. Amorphous Nd-ZrO<sub>2</sub> and ZrO<sub>2</sub> were then further calcined in air at 700 °C for 2 h. The ZrO<sub>2</sub> samples with 0.5, 2, and 5 mol% Nd<sub>2</sub>O<sub>3</sub> are denoted as 0.5Nd-ZrO<sub>2</sub>, 2Nd-ZrO<sub>2</sub>, and 5Nd-ZrO<sub>2</sub>, respectively.

 ${
m Nd_2O_3}$  loaded  ${
m ZrO_2}$  (Nd/ZrO<sub>2</sub>) was prepared by a wet impregnation method [12]. The as-prepared amorphous  ${
m ZrO_2}$  was calcined at 400 °C

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and 500 °C prior to the usage as a support for Nd/ZrO<sub>2</sub> (400 °C) and Nd/ZrO<sub>2</sub> (500 °C), respectively. These Nd/ZrO<sub>2</sub> (400 °C) and Nd/ZrO<sub>2</sub> (500 °C) samples, containing varying amounts of Nd<sub>2</sub>O<sub>3</sub> (0.5–5 mol%), were also calcined at 700 °C. The surface crystalline phase of Nd-ZrO<sub>2</sub> and Nd/ZrO<sub>2</sub> was characterized by UV Raman spectroscopy (Jobin-Yvon T64000 with 244 nm excitation line), while visible Raman spectroscopy (Jobin-Yvon U1000 with 532 nm excitation line) and XRD (Rigaku MiniFlex diffractometer, Cu K $\alpha$ ) were used to characterize their bulk crystalline phases [10].

#### 3. Results and discussion

Fig. 1a shows the UV Raman spectrum of ZrO<sub>2</sub> and Nd-ZrO<sub>2</sub> calcined at 700 °C. We conclude that the surface region of ZrO<sub>2</sub> which has been calcined at 700 °C is in the monoclinic phase because only typical UV Raman bands due to the monoclinic phase (181, 220, 308, 338, 380, 476, and 638 cm<sup>-1</sup>) [13] are observed. The monoclinic phase is the only crystalline phase observed in the surface region of the 0.5Nd-ZrO<sub>2</sub> and 2Nd-ZrO<sub>2</sub> samples calcined at 700 °C. For 5Nd-ZrO<sub>2</sub> there are low intensity bands due to tetragonal ZrO<sub>2</sub> at 149 and 269 cm<sup>-1</sup>. These results show that the phase transition in the surface region of ZrO<sub>2</sub> is not effectively retarded after doping Nd<sub>2</sub>O<sub>3</sub> into ZrO<sub>2</sub>.

The bulk region in  $ZrO_2$  samples calcined at 700 °C is dominated by the monoclinic phase with some tetragonal phase (Fig. 1b). For Nd- $ZrO_2$  calcined at 700 °C, the amount of the tetragonal bulk phase increases with increasing  $Nd_2O_3$  and the tetragonal phase is the main phase in the bulk of  $SNd-ZrO_2$ . The oxygen vacancies induced by neodymium ions may be responsible for the improvement of the stability of the tetragonal phase [14]. The bulk crystalline phases of  $Nd-ZrO_2$  samples were also probed by visible Raman spectroscopy (Fig. 1c), and the result is similar as that of XRD (Fig. 1b).

It should be noted that the visible Raman bands of both tetragonal and monoclinic phases decrease in intensity, increase in band width, and some peaks (264, 476, and 635 cm<sup>-1</sup>) shift to lower energy with increasing amounts of Nd<sub>2</sub>O<sub>3</sub>. These changes in the Raman bands can be ascribed to structural disorder resulting from the introduction of oxygen vacancies and dopant ions [15]. Keramidas [15] attributed these disordered structures to the breakdown of the wave vector selection rule by translational disorder, through random substitution of anion vacancies and cations. Analysis of transmission electron microscopy (TEM) data indicates that the Nd-ZrO<sub>2</sub> particle size decreases from 90 to 78 nm when the Nd<sub>2</sub>O<sub>3</sub> content is increased from

0.5 to 5 mol%. This decrease in particle size can also contribute to the broadening of visible Raman bands observed in Fig. 1c.

Though it is not observed in the XRD data, the Raman data, which provides information on the bulk phase(s) of ZrO<sub>2</sub> [10], suggests that some structural disorder forms mainly in the bulk region of Nd-ZrO<sub>2</sub>. In other words, Nd<sub>2</sub>O<sub>3</sub> may be more enriched in the bulk of the Nd-ZrO<sub>2</sub> sample. As a consequence the Nd<sup>3+</sup> concentration on the surface of ZrO<sub>2</sub> is far below than that in the bulk region of ZrO<sub>2</sub>. This explains why the phase transition in the surface region of ZrO<sub>2</sub> cannot be effectively inhibited by Nd<sub>2</sub>O<sub>3</sub>. However, the propagation of the monoclinic phase from the surface into the bulk region of ZrO<sub>2</sub> is remarkably slowed by Nd<sub>2</sub>O<sub>3</sub>. Once the phase transformation starts, the monoclinic phase formed on the surface of ZrO<sub>2</sub> must diffuse into the bulk region of pure ZrO<sub>2</sub> [9]. For Nd-ZrO<sub>2</sub>, diffusion of monoclinic ZrO<sub>2</sub> through the bulk Nd<sub>2</sub>O<sub>3</sub> doped tetragonal phase may become difficult, inhibiting the phase transition in the bulk of the Nd<sub>2</sub>O<sub>3</sub> doped ZrO<sub>2</sub> matrix [16].

We also prepared Nd/ZrO<sub>2</sub> samples by an impregnation method so that Nd<sup>3+</sup> resided mainly in the surface region of ZrO<sub>2</sub>. As revealed by the UV Raman spectrum (Fig. 2a) the surface region of the ZrO<sub>2</sub> (400 °C) support is almost a pure tetragonal phase. It is observed that the surface tetragonal phase of the ZrO<sub>2</sub> (400 °C) support can be effectively stabilized after calcination at 700 °C when impregnated with only 0.5 mol% Nd<sub>2</sub>O<sub>3</sub>. However, there are differences between the UV Raman spectrum of ZrO<sub>2</sub> (400 °C) and that of Nd/ZrO<sub>2</sub> (400 °C) calcined at 700 °C. For 2Nd/ZrO<sub>2</sub> (400 °C), the bands due to the tetragonal phase become wider and the band at 269 cm<sup>-1</sup> shifts to 261 cm<sup>-1</sup>. Meanwhile, a broad band is observed at 697 cm<sup>-1</sup>. The appearance of a band at 697 cm<sup>-1</sup> is attributed to structural disorder [15] or the presence of a cubic phase [17] on the surface of Nd/ZrO<sub>2</sub> (400 °C).

It is possible that the changes observed in the UV Raman spectra of Nd/ZrO<sub>2</sub> (400 °C) are associated with the disordered structure or with the transition structure from the tetragonal to the cubic phase which is formed in the surface region of Nd/ZrO<sub>2</sub> (400 °C). These results suggest that the Nd<sup>3+</sup> ions might be enriched in the surface region of tetragonal ZrO<sub>2</sub>, and thus prevent the monoclinic phase from forming in the surface region of tetragonal ZrO<sub>2</sub> [11]. Based on XRD data (Fig. 2b) and visible Raman spectra (not shown), it is clear that the bulk phase of Nd/ZrO<sub>2</sub> (400 °C), calcined at 700 °C, maintains the tetragonal phase of the ZrO<sub>2</sub> (400 °C) support. No structural distortion induced by Nd<sub>2</sub>O<sub>3</sub> is observed in Nd/ZrO<sub>2</sub> (400 °C) by either XRD or visible Raman spectroscopy.

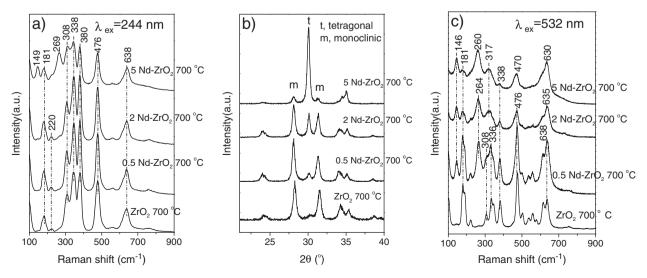


Fig. 1. UV Raman spectra (a), XRD patterns (b), and visible Raman spectra (c) of ZrO<sub>2</sub> and Nd-ZrO<sub>2</sub> calcined at 700 °C.

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