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Monodisperse porous pod-like hematite: Hydrothermal formation, optical absorbance, and magnetic properties

Wancheng Zhu^{a,*}, Xili Cui^a, Li Wang^a, Tao Liu^a, Qiang Zhang^{b,*}

^a Department of Chemical Engineering, Qufu Normal University, Shandong 273165, China

^b Department of Chemical Engineering, Tsinghua University, Beijing 100084, China

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1. Introduction

The size and shape-dependent properties of nanomaterials have stimulated great efforts towards the controllable synthesis of nanostructures. To elucidate unique size/shape-dependent physicochemical properties and explore their exciting applications, precise control of monodisperse architectural nanocrystals with uniform sizes is highly concerned [1]. Among various three-dimensional (3D) architectural metal and semiconductor nanocrystals, magnetic iron oxide systems illustrate their distinguished roles in nanomagnetism, photoanodes for efficient water splitting by sunlight, waste-water treatment, sensors, energy conversion and storage [1-5]. Hematite $(\alpha$ -Fe₂O₃) features non-toxicity, low cost, high stability, and environmental compatibility. Much effort has been made to prepare nanostructured hematite with various morphologies, such as monomorph hematite particles (e.g. peanuts [6], cubes [7], hexagonal platelets [8,9] and prism-shape [10]) and solid superstructures (e.g. microrings [11], columnar arrays [12], nanotube arrays [13], and urchin-like superstructures [14,15]). From the viewpoint of photocatalysis, sensor, and energy storage applications, monodisperse nanostructures with hollow cavities and uniform morphology are particularly desirable.

Very recently, novel hematite hollow architectures (e.g. hollow fibers [16] and microspheres [17–19]) and porous superstructures (e.g. branched nanostructure [3], mesoporous particles [20], nanocrystal clusters [21], and porous nanoflowers [22]) have emerged

zhang-qiang@mails.tsinghua.edu.cn (Q. Zhang).

ABSTRACT

Uniform monodisperse porous silk-worm pod-like hematite $(\alpha$ -Fe₂O₃) superstructures were efficiently obtained via a facile hydrothermal route. This was realized via the co-precipitation of FeCl₃ and NaOH solutions at room temperature in the presence of H₃BO₃, followed by a mild hydrothermal treatment (150 °C, 12.0 h). The UV–vis band is mainly located in the far-UV region, with one intense broadband from 260 to 290 nm. The porous pod-like superstructures exhibit special magnetic properties with a remnant magnetization of 0.22 emu g⁻¹ and a high coercivity of 3315.5 Oe at room temperature, indicating the asobtained porous pod-like superstructures of a promising candidate for gas sensors, lithium ion battery, photocatalysis, and water treatment.

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as the new highlights. Various synthesis routes, including forced hydrolysis (100 °C, 7–14 days) reaction [23], surfactant assisted solvothermal process [17,21], hydrothermal [24]/solvothermal [22] based or direct [21] calcinations (400–800 °C), were developed. However, some of them are time or energy consuming, and potential environmental malignant. It was still a challenge to directly acquire porous hematite superstructures by a facile, environmental benign, and low cost route [25]. In this contribution, novel monodisperse porous hematite superstructures with a silk-worm constructed pod-like morphology were synthesized by a facile hydrothermal route in the presence of boric acid. In addition, the optical absorbance and magnetic hysteresis loop of the porous hematite superstructures were also explored.

2. Experimental

2.1. Synthesis

In a typical procedure, 1.281 g of H_3BO_3 powder was poured into 10.1 mL of deionized (DI) water, then 9.3 mL of FeCl₃ (1.5 mol L⁻¹) solution was added, and finally 7.0 mL of NaOH (4 mol L⁻¹) solution was dropped into the above mixed solution under vigorous magnetic stirring at room temperature, with a molar ratio of FeCl₃:H₃BO₃:NaOH as 2:3:4. The resultant brown slurry was transferred into a Teflon lined stainless steel autoclave with a capacity of 44 mL. The autoclave was sealed and heated to 150 °C (heating rate: 2 °C min⁻¹) and kept in an isothermal state for 12.0 h, and then cooled down to room temperature naturally. The product was filtered, washed with DI water for three times, and finally dried at 80 °C for 24.0 h.



^{*} Corresponding authors. Tel.:+86 537 4456301; fax: +86 537 4456305. *E-mail addresses*: zhuwancheng@tsinghua.org.cn (W. Zhu),

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2.2. Characterization

Crystal phase and structure of the samples were identified by the Xray powder diffractometer (XRD, D8-Advance, Bruker, Germany). Morphology and microstructure of the samples were examined by the field emission scanning electron microscopy (SEM, JSM 7401F, JEOL, Japan) and a high resolution transmission electron microscopy (TEM, JEM-2010, JEOL, Japan). Size distribution of the as-synthesized superstructures was estimated by direct measuring about 100 particles from the typical SEM images. The optical properties were examined by the UV–vis spectrophotometer (Cary 300, Varian, USA), with DI water as the dispersive medium. Magnetic measurements for the samples in the powder form were carried out at room temperature using a vibrating sample magnetometer (VSM 7307, LakeShore, USA) with a maximum magnetic field of 10 kOe.

3. Results and discussion

The XRD pattern, SEM images and size distribution of the hydrothermal products treated at 150 °C for 12.0 h in the absence or presence of H₃BO₃ were illustrated in Fig. 1. Each diffraction peak of both samples was easily indexed to that of the standard hematite (α -Fe₂O₃, PDF No. 33-0664, Fig. 1a). No impurity peaks were detected, indicating the as-synthesized products of pure hematite phase. Calculated from the Debye–Scherrer equation, the crystallite size along the [012] direction (i.e. D₀₁₂) and [104] direction (i.e. D₁₀₄) were of 31.7 and 27.3 nm, respectively. Without H₃BO₃ addition, the products became nonuniform (Fig. 1b). In contrast, the presence of H₃BO₃ promoted the formation of relatively uniform monodisperse porous superstructures with dominant silk-worm weaved pod-like and sparse pumpkin-like morphologies (Fig. 1c). A casually captured half α -Fe₂O₃ superstructure clearly showed that, the porous super-

structure consisted of nanoparticles (NPs), which were located not only on the surfaces but also within the body (Fig. 1c₁). The statistical data (Fig.1d) demonstrated that *ca.* 84% of the pod-like α -Fe₂O₃ superstructures had a longitudinal length of 2.6–3.2 μ m, revealing a narrow size distribution.

TEM images of the as-synthesized hematite superstructures are showed in Fig. 2. The superstructures were of relatively uniform podlike morphology (Fig. 2a,b), containing multitudinal cavities with a diameter of 10–40 nm (Fig. 2a). This was in accordance with the SEM observation (Fig. 1c). The high magnification TEM image (Fig. 2c) corresponding to the blue dotted rectangular region of the selected individual superstructure (Fig. 2b) clearly illustrated that, the selected pod-like α -Fe₂O₃ was aggregated by multitudinal NPs. The diameter of the NPs in the superstructure was of 30–40 nm, quite similar to the crystallite size calculated from the Debye–Scherrer equation.

As reported, when sulfate or phosphate solution was used as additive, peanut-type hematite was obtained, which evolved from pseudocubic particles via an ellipsoidal shape [6]. In this letter, when H₃BO₃ was added, the porous pod-like hematite superstructures were acquired. To investigate its formation mechanism, the composition and morphology of the hydrothermal products obtained at 90–210 °C for 12.0–24.0 h were also monitored. When treated at 90 °C for 12.0 h or 105 °C for 1.0 h, the hydrothermal product was β -FeOOH, which first turned into compact pod-like hematite α -Fe₂O₃, and then into porous pod-like superstructure, with the increase in the temperature or prolongation of the time. Thus, formation of the porous pod-like α -Fe₂O₃ phase experienced a two-step phase transformation from Fe (OH)₃ to β -FeOOH and β -FeOOH to α -Fe₂O₃ [26].

The room temperature coprecipitation and hydrothermal conversion can be chemically expressed as follows:

$$FeCl_3 + 3NaOH \rightarrow Fe(OH)_3(gel) + 3NaCl$$
 (1)



Fig. 1. XRD patterns (a), SEM images (b,c,c₁) and longitudinal length distribution (d) of the pod-like superstructures obtained in the absence (a₁,b) or presence (a₂,c,c₁,d) of H₃BO₃ at 150 °C for 12.0 h. Molar ratio: FeCl₃:H₃BO₃:NaOH = 2:0:4 (a₁,b), 2:3:4 (a₂,c). Vertical line (a): standard pattern of hematite (PDF No. 33-0664).

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