

Recovery and restructuring induced by fission energy ions in high burnup nuclear fuel

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ABSTRACT

In light water commercial reactors, extensive change of grain structure was found at high burnup ceramic fuels. The mechanism is driven by bombardment of fission energy fragments and studies were conducted by combining accelerator based experiments and computer-science. Specimen of CeO₂ was used as simulation material of fuel ceramics. With swift heavy ion (Xe) irradiation on CeO₂, with 210 MeV, change of valence charge and lattice deviation of cations were observed by XPS and XRD. Combined irradiations of Xe implantation and swift heavy ion irradiation successfully produced sub-micrometer sized sub-grains, similar as that observed in commercial fuels. Studying components of mechanism scenarios, with first principle calculations using the VASP code, we found stable hyper-stoichiometric defect structures of UO_{2+x}. Molecular dynamics studies revealed stability of Xe planar defects and also found rapid transport mode of oxygen-vacancy clusters.

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1. Introduction

The ceramic fuel, UO₂, has been used for Light Water Reactors nearly 50 years. In this industry, fuel materials were developed by fully experience-based study, which is known as “Cook and Look” attitude. This strategy had been proper and inevitable since the reactor fuels show typical complex behavior, which includes chemical reactions, phase changes and especially defect production and also recovery cycles which are driven by fission energy fragments.

Recently the industry is trying to go to the next step of fuel burnup. However, as the burnup exceeds around 70 MWd/kgU, extensive development of porosity was observed at the low temperature region, peripheral of the fuel pellets [1–6]. As it is not a simple thermal process, empirical approaches such as lowering heat rating and decreasing operating temperature are not effective measures to control restructuring performance of high burnup fuel.

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In order to overcome limitation of the traditional development approach, it was started to tie up academic activities and industrial research, providing higher resolution in mechanism study, combining accelerator irradiations and computer-science studies. This paper describes present progress of this activity.

2. Strategy

The mission of the program, NXO (New Crossover Project), is to find a mechanism of the restructuring and give methodology to predict and to control the restructuring. Experimentally the first target is to re-produce the principal process of the rim-structure formation outside of the reactor. The process is unique and it must be strictly focused based on the accumulated knowledge of the real fuel behavior. Accelerators are used for two ways: (1) to provide fission induced damaging process and (2) to introduce fission products in the matrix. Here, Xe is the most important key fission product due to its large fission yield and special effects in the cation lattice. The fluorite-structured ceramics, CeO₂, is selected as the irradiation target to simulate UO₂ avoiding inconvenient restrictions. High resolution microscopes of TEM and SEM are the key

devices to investigate local restructuring processes. Synchrotron radiation and related methods, and XRD, Raman spectroscopy are utilized to identify statistically dominant processes.

The computational studies include: (1) construction of mathematical framework, (2) simulation model and code development and (3) analysis calculations and development of tools. Firstly we have a mathematical perspective. The emergence of the structure, coming from lattice defects and precipitations, are categorized by special dimensions of 1D, 2D and 3D. Target is to describe the critical moments of breaking symmetry, periodicity, local conservation, and special continuity. The order parameter of Landau theory is a typical example materialized from mathematical invariants. The simulations are devoted to understand the restructuring process. Here, it is not intended to have engineering computations applied for designing artifacts or licensing evaluation. The principal objective is to find competing processes and key interactions in the restructuring. Finding the process scenario is the expected contribution. In the past experience, spending years to study the mechanism, many process scenarios were proposed without verification. Presently the industry has no reliable scenario for prediction. It is because the experimental observations, such as TEM pictures at PIE, give only snapshots of the process. Science based simulations may provide confident time-sequence scenario of the snapshots provided by industrial research. The mission of accelerator based simulation and computation are to provide scientific working field under simulating environment of the complex, phase-changing behavior of fuel material in nuclear reactor.

3. Experimental study by accelerators

3.1. Electron irradiation

The specimen, CeO₂ pellets, were prepared by compacting CeO₂ powders by pressing and subsequent sintering. The applied pressure and sintering temperature were ranged such as 50 MPa, 150 MPa, 1400 °C (8 h), 1600 °C (12 h). In the CeO₂ specimen, nucleation and growth process of defect clusters has been investigated in situ under electron irradiation. In situ TEM observation revealed that energetic electrons with energies from 200 to 1000 keV induce

defect clusters in CeO₂ lying on {111} planes with Burgers vector parallel to the $\langle 111 \rangle$ directions (Fig. 1). The defect clusters are identified as interstitial-type using the inside–outside contrast method. It is proposed to be oxygen ion interstitial clusters formed by selective displacements of atoms from the oxygen sub-lattice [7].

3.2. Swift heavy ion irradiation

The effects of fission track on CeO₂ is investigated by swift ion irradiation and cross-sectional observation by TEM (Fig. 2). Accelerator irradiation was made with Xe at energy from 70 to 210 MeV. The threshold, 16 keV/nm, of the electronic stopping power was identified to have the tracks observable. This threshold was not dependent on irradiation temperature up to 800 °C. The observed diameter by TEM ranged from 9 nm at RT to 7 nm at 800 °C at surface of the specimen, depending on irradiation temperature [8].

In order to investigate the effect of overlapping irradiation XRD measurement was performed. Irradiation was made by 200 MeV Au and obtained three observations: (1) The peak angle of XRD shifted to smaller value, which corresponds to dilatation of lattice parameter, (2) broadening the peak, shifting the peak position and subsequent narrowing of it after saturation indicate that the cation sub-lattice itself did not change the original fluorite structure by the passing of tracks, (3) shifting of the peak over the two positions could be explained by discrete change of cation charge from 4+ to 3+ in Cerium oxide by the high fluence irradiation. The shifting of valence charge was also confirmed by XPS measurement at synchrotron radiation and the results are presented separately [9].

The ultimate project target of the accelerator irradiation is the reproduction of the grain sub-division process observed at high burnup fuel in the reactor. With CeO₂, implantation of Xe at 285 keV gave high inventory of Xe atoms and tangled dislocations, both placed locally around 100 nm below the specimen surface. Successively 210 MeV Xe irradiation was performed, giving electronic excitations and some of direct nuclear displacements, which simulates passing of fission fragments and activating the target process in the reactor. High-voltage transmission electron microscopy revealed formation of sub-grains with diameter of below 200 nm vicinity at grain-boundaries and porosities [11].

4. Computational study

Molecular dynamics simulation was conducted to investigate possible meta-stable states and kinetic processes connecting that states, which are created and driven by local energy deposit of fission energy particles. Selection of the analysis target is heuristic and it is based on observations at the real fuel investigations and the scenarios of possible mechanisms.

Using pair potential model, we studied the planar clustering of Xe aggregating in UO₂ [12] (Fig. 3). Providing a quasi-layer distribution of Xe initially, our simulations showed it would be stable even after the melting of UO₂. The Xe interstitials in UO₂ are in a liquid state and have a layer modulation of density perpendicular to [111] interface, which (1) has a tendency to connect all Xe atoms together, except the case with low Xe density, no isolated Xe cluster was observed; (2) has almost the same layer distances as the solid part of UO₂ and (3) maintains the planar shape beyond four layers at least. After releasing these Xe out, a loop of planar defects left in the UO₂ matrix. The collapsed structure of this loop may give initiation point of the grain sub-division.

The first principle calculation was applied to investigate ordering of oxygen in sub-lattice of UO₂, using the VASP code [13–15]. In order to obtain required accuracy for investigation of localization of f-electrons in the plane wave based method, after extensive trial

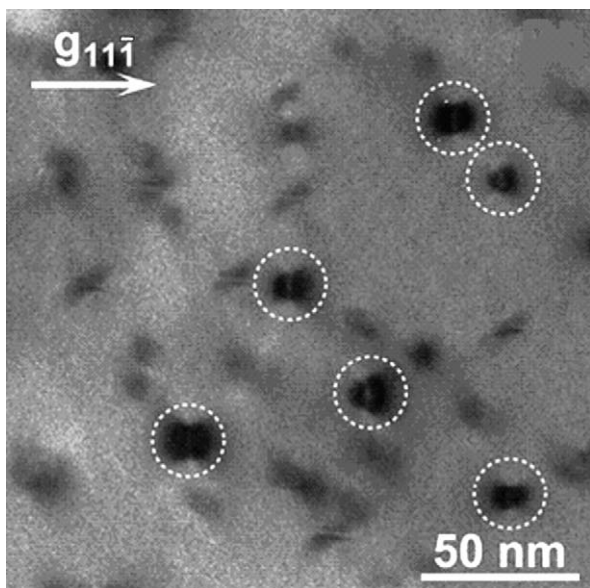


Fig. 1. Bright field images of the defect clusters in CeO₂ irradiated with 1000 keV electrons at 296 K. The electron beam direction is nearly along the [011] direction [7].

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