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## Nuclear mechanism for TRU burning oxide fueled core in Advanced Recycling Reactor

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#### ABSTRACT

This paper presents an approximation approach to predict the core characteristics based on parametric survey and an analysis of nuclear mechanism in a conceptual nuclear design for enhanced transuranics (TRU) burning mixed oxide fueled and sodium cooled fast reactor which can be realized in the near future. The design study of Advanced Recycling Reactor was conducted in the context of the program for the industry in Global Nuclear Energy Partnership initiatives, including a core in the first plant for demonstration and cores with enhanced TRU burning capability for the future plants, Both concepts for the first plant; low core height and large volume fraction of structure are deployed, seeking small TRU conversion ratio (CR)\* and small void reactivity which are crucial in the design, but different approaches. In this paper, the TRU CR and the sodium void reactivity have been approximated with a single equation in these concepts, based on the theoretical formula related to the chain reaction in the reactor and the calculation results. Shortening the core height and increasing the structure volume fraction will enhance TRU enrichment through increased neutron leakage and capture, which will reduce a ratio of U-238 to sum of Pu-239 and Pu-241 so that TRU CR decreases from 0.78 to 0.57. A small ratio of sodium loss to plutonium fissile will be effective also in the reduction of positive reactivity effect by spectral hardening. On the other hand, when this ratio and geometrical buckling of flux reduce, negative contribution by the neutron leakage becomes small. Theses relations related to the positive void reactivity have been formularized by the approximation with few parameters within several percent respectively as well as the TRU CR, indicating that one of dominating parameters is the ratio of sodium loss to plutonium fissile in the void reactivity at large fast reactors. \* = (1 - net loss of TRU/loss of heavy metal).

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#### 1. Introduction

New actions have appeared among several nations to develop and deploy advanced nuclear fuel cycle and reactor technologies. Japan decided the project of Options Making Extra Gains from Actinides and fission products (OMEGA) in 1988, and France started the project of Separation and Incineration (SPIN) in 1991. These projects aimed to develop Minor Actinide (MA) nuclides burning related technology. On the other hand, the US promoted the Advanced Fuel Cycle Initiative (AFCI) to develop advanced fuel cycle technologies since 2003. Furthermore, the Global Nuclear Energy Partnership (GNEP) initiative tried to provide reliable and emission-free energy with less of the waste burden of older technologies and with less proliferation risks so that Yucca Mountain becomes the only repository in the US in this century (DOE, 2007). In the GNEP systems, the mission of Advanced Recycling Reactor (ARR) is to reduce the risk of nuclear proliferation by burning plutonium, and the burden on the geological repository by transmuting transuranics (TRU) while generating energy through system with sodium cooled fast reactor (SFR) and fuel cycle (Ikeda et al., 2009a; Mito et al., 2009).

The approach of design chosen is steady and practical to harmonize several aspects; TRU burning, fuel integrity, manufacturing, reprocessing, economy, and safety because the first priority is to start the operation in 2025 based on the proven technology with well-defined innovations. A concept of the ARR is presented based on the experience of SFR development in Japan and discussion with specialists of France and the US, and low core height and large volume fraction of structure are chosen to be deployed. This design is not special but practicable, which is able to come true surely and is an appropriate choice for the industry that is responsible for design, safety assessment, construction and support of operation.

It must be important and desirable that core concept as a base of design is not only undoubted, but also well-understood and easily forecastable because it will lead us to smooth agreement and smart judgment in the design works. Actually in Japan, equivalent fissile coefficients that are relative ratios of reactivity worth in actinide nuclides are used in the nuclear designs in PWR mixed uranium–plutonium oxide (MOX) and SFR in place of detailed calculation or before. Further, it contributes toward simplifying the specification of MOX fuel including several kinds of plutonium.

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Nomenclature				
Abbreviations		$N_0235$ , $N_0238$ , $N_0239$ , $N_0241$ initial number densities of U-235,		
AFCI	Advanced Fuel Cycle Initiative		U-238, Pu-239, and Pu-241	
ARR	Advanced Recycling Reactor	$N_X$	number density of nuclide <i>X</i>	
$ARR_1$	the first plant of ARR	Puf	average Pu fissile enrichment over active core	
BCR	backup control rod	$Puf_o$	Pu fissile enrichment at the outer core	
CR	conversion ratio	$R_{HM}$	mass consumption of HM between beginning of life and	
EFPD	Effective Full Power Days	TITIVI	end of life	
FAIDUS	Fuel Assembly with Inner Duct Structure	$R_{TRU}$	mass consumption of TRU between beginning of life and	
GNEP	Global Nuclear Energy Partnership (initiative)	1 TKU	end of life	
GWd/t	combustion ratio of generated thermal energy per 1 ton	S	the neutron generation from the other actinide nuc-	
G T T T	of actinide	J	lides; uranium, americium, neptunium, Pu-238, Pu-	
HM	heavy metal		240. and Pu-242	
INL	Idaho National Laboratory	S	source term defined in Eq. (7b)	
JSFR	Japan Sodium Cooled Fast Reactor	tru	TRU; neptunium, plutonium, americium, and curium	
MA	Minor Actinide	U	weight fraction of uranium per heavy metal in fuel	
MLHR	maximum linear heat rate	$T_D$	theoretical density ratio of fuel smear density	
MOX	mixed (U, Pu) oxide	$V_c$	volume fraction of coolant	
$MW_{th}$	thermal power unit of mega watt	$V_f$	volume fraction of fuel	
OMEGA	Options Making Extra Gains from Actinides and fission	$V_s$	volume fraction of structure	
	products	- 3		
PCR	primary control rod	Greek sy	Greek symbols	
SFR	sodium cooled fast reactor	$\delta$	extrapolation distance	
SPIN	Separation and Incineration program	$\delta_r$	$\chi_{\mathbf{g}} \sum_{\mathbf{g}'} \delta f(\mathbf{v} \Sigma_f)_{\mathbf{g}'} \phi_{\mathbf{g}'} - \delta f \Sigma_{\mathbf{g}\mathbf{g}} \phi_{\mathbf{g}}$ in Eq. (10b)	
TD	theoretical density	$\delta N_{ m Na}$	$\chi_g \sum_{g'} \delta f(v \Sigma_f)_{g'} \phi_{g'} - \delta f \Sigma_{ag} \phi_g$ in Eq. (10b) change of sodium number density at sodium loss	
TRU	transuranics	$\delta f(v\Sigma_f)_{g'}$		
List of sy	mbols	$\delta f \Sigma_{ag}$	change of macro absorption cross section through self-	
all	uranium and TRU		shielding at the sodium loss	
$B^2$	$\Delta arphi   arphi$	$\Delta V_{ u}$	volume fraction of sodium loss	
$B^{*2}$	$\Delta arphi^* / arphi^*$	v	number of neutrons emitted per fission	
$B_r$	radial buckling weighted with the real flux	$\bar{v}\bar{\sigma}_f$	average of $v\sigma_f$ over Pu-239 and Pu-241	
$B_r^*$	radial buckling weighted with the adjoint flux	$\sigma_a^{238}$	absorption cross section of U-238	
$B_z$	axial buckling weighted with the real flux	$\sigma_a^{238}$ $\sigma_c^{238}$	capture cross section of U-238	
$B_z^*$	axial buckling weighted with the adjoint flux		sodium capture cross section	
C	numerator of elimination of sodium capture and change	$\sigma_{f}^{X}$	fission cross section of nuclide X	
	of self-shielding contribution to void reactivity defined	$\sigma_f^{\mathrm{gx}}$	fission cross section at the group gth of nuclide X	
	in Eq. (10b)	$\sigma_f^{235}$	fission cross section of U-235	
$D^{\mathrm{g}}$	diffusion coefficient of the gth	$\sigma_{t}^{239}$	fission cross section of Pu-239	
$D_{outer}$	thickness of outer core	$\sigma_{ ilde{L}}^{241}$	fission cross section of Pu-241	
F <sub>outer</sub>	fraction of outer core in active core	$\sigma_{ m cg,Na} \ \sigma_{ m cg,Na}^{ m K} \ \sigma_{ m cx}^{ m EX} \ \sigma_{ m cx}^{ m EX} \ \sigma_{ m cx}^{ m C235} \ \sigma_{ m cx}^{ m C239} \ \sigma_{ m cx}^{ m C41} \ \sigma_{ m cx}^{ m gx} \ \sigma_{ m tr}^{ m gx} \ \sigma_$	scattering removal cross section of sodium	
Н	core height	$\sigma^{\mathrm{g}_{\Lambda}}_{tr_{N_{\alpha}}}$	micro transport cross section of nuclide X	
L	numerator of increased neutron leakage contribution to	$\sigma_{tr}^{s,u}$	micro transport cross section of sodium	
	void reactivity defined in Eq. (8b)	$\sigma^{g'  o g}$	scattering matrix of sodium	
M	numerator of spectral hardening contribution to void	$\phi_{ m g} \ \phi_{ m g}^*$	neutron flux	
	reactivity defined in Eq. (7c)	$\phi_{g}^*$	adjoint flux	
N235	number density of U-235	$\chi_{g}$	fission neutron spectrum	
N238	number density of U-238			
N239	number density of Pu-239			
N241	number density of Pu-241			

It will be accepted among the specialists in the nuclear design of SFR that two concepts are appropriate for small TRU conversion ratio (CR) and small void reactivity core from their experiences and designed cores in the past. However, the related mechanism has not been analyzed and the relation with specifications has not been examined yet. Therefore, the present study has been undertaken in order to generalize the relations of the TRU CR remarked afterward and the sodium void reactivity using dominating parameters and make their mechanism clear for nuclear design.

At first Section 2 shows an overview of the conceptual design for ARR. Theoretical relations are examined to seek ruling parameters to reduce the TRC CR and the sodium void reactivity in Section 3, the approximation equations are derived from results of parametric survey and these equations are tested by other cases in Section 4.

From these examinations, mechanism and new findings are discussed in Section 5. Finally conclusions are remarked.

#### 2. Presented core concept of Advanced Recycling Reactor

The first to be explained is an overview of the nuclear design of ARR; suppositions, the definition of TRU CR, and the final case of parametric survey.

#### 2.1. Requirements and suppositions

Requirements in the first plant of ARR (ARR<sub>1</sub>) are set in the design study as follows. The ARR is designed to burn a large

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