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# Thermoeconomic optimization of subcooled and superheated vapor compression refrigeration cycle

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#### Abstract

An exergy-based thermoeconomic optimization application is applied to a subcooled and superheated vapor compression refrigeration system. The advantage of using the exergy method of thermoeconomic optimization is that various elements of the system—i.e., condenser, evaporator, subcooling and superheating heat exchangers—can be optimized on their own. The application consists of determining the optimum heat exchanger areas with the corresponding optimum subcooling and superheating temperatures. A cost function is specified for the optimum conditions. All calculations are made for three refrigerants: R22, R134a, and R407c. Thermodynamic properties of refrigerants are formulated using the Artificial Neural Network methodology.

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Keywords: Thermoeconomic optimization; Subcooling; Superheating; Heat exchangers; Refrigeration

#### 1. Introduction

Refrigeration systems transfer heat from a low-temperature medium to a high-temperature medium. Refrigeration systems are cyclic processes that employ refrigerants to absorb heat from one place and move it to another. Mainly, a refrigeration system consists of a condenser, an evaporator, a compressor, and an expansion valve. In a refrigeration system, the refrigerant vapor leaves the evaporator and enters the compressor as a saturated vapor at the vaporizing temperature and pressure and the liquid leaves the condenser and enters the expansion valve as a saturated liquid at the condensing temperature and pressure [1].

The design of a vapor compression refrigeration system is often done by a conventional method, based on experimental work and experience. Therefore, most refrigeration systems operate over capacity, which means a loss of money both for the producer and the customer. To prevent this, a thermoeconomic optimization approach was developed as an advanced tool for such energy systems. This approach combines thermodynamic analysis by the first and second laws with principles of economics [2].

Several studies of exergy-based thermoeconomic optimization are available. For example, Wall [3] and D'Accadia and Rossi [4] used the exergetic-costing method for thermoeconomic optimization. Usta and İleri [5]

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#### Nomenclature

- area  $(m^2)$ A
- $a^{\rm C}$ capital recovery factor
- $b^{\rm C}$ the part of the annual cost which is not affected by the optimization
- $C_{IN}^{\varepsilon}$ unit cost of input exergy
- capital cost of the *l*th element of the system
- $C^{C}_{l}$  $C^{L}_{k,I}$ local unit cost of irreversibility
- specific heat capacity (J/kgK)  $c_{\rm p}$
- Ε exergy (kW)
- gravitational acceleration  $(m/s^2)$ g
- specific enthalpy (kj/kg) h
- I rate of irreversibility (W)
- normalized input value  $I_n$
- overall heat transfer coefficient  $(kW/m^2K)$ Κ
- LMTD logarithmic mean temperature difference (°C)
- 'n mass flow rate (kg/s)
- sum of net collected data NET
- heat transfer rate (kJ) Q
- rate of entropy generation (kW/K)Sgen
- specific entropy (kj/kgK) S
- Т temperature (°C)
- period of operation per year  $t_{\rm OP}$
- work (kJ) W
- $W_n$ weights
- Vbulk velocity of the stream (m/s)
- inputs  $x_n$
- output y
- Ż altitude of the stream from sea level (m)

## Greek letters

- coefficient of structural bonds  $\sigma_{k\,i}$
- capital cost coefficient  $\zeta_{k,I}$
- specific exergy (kJ/kg) 3
- Σ summation function
- activation function  $F(\Sigma)$

### **Subscripts**

- С condenser
- CI condenser first region
- CII condenser second region
- COM compressor
- Ε evaporator
- EV expansion valve
- IN inlet
- OUT exit
- refrigerant R
- SH superheating
- SC subcooling

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