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# Effects of Increasing Size and Changing Europium Activator Concentration in $\text{KCaI}_3$ Scintillator Crystals

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## Abstract

$\text{KCaI}_3\text{:Eu}$  crystals have been identified as very promising for use in spectroscopic detector applications related to nuclear nonproliferation and domestic security efforts. Initial studies have shown for small crystals a few  $\text{mm}^3$  in size with 3% europium dopant concentration, a high light yield of  $> 70,000$  ph/MeV and energy resolution of  $\approx 3\%$  at 662 keV is attainable which is comparable with the highest performance scintillators discovered. In this work, single crystals of  $\text{KCaI}_3$  with a range of  $\text{Eu}^{2+}$  doping between 0 and 5 at% substituting for  $\text{Ca}^{2+}$  were grown at 22 mm diameter and their performance for gamma-ray spectroscopy studied. Comparisons among crystals approximately  $\text{Ø}22 \text{ mm} \times 22 \text{ mm}$  ( $8.4 \text{ cm}^3$  or  $\approx 0.5 \text{ in}^3$ ) provide a more accurate understanding of how scintillation performance changes with Eu doping and increased crystal size.  $\text{KCaI}_3$  in the undoped form is shown to be a highly efficient intrinsic scintillator with a defect-related emission at 404 nm which coexists with the  $\text{Eu}^{2+} 5\text{d-}4\text{f}$  emission in low dopant concentrations and is completely re-absorbed in more heavily doped crystals. For larger crystals, effects from self-absorption due to Eu activation become more evident by a near doubling of decay time for  $0.5 \text{ in}^3$  crystals as the activator is increased from 0.5 to 5.0 at% Eu. Comparisons of pulse-height spectra obtained for  $\text{Ø}22 \text{ mm} \times 22 \text{ mm}$  cylinders with varying Eu concentration suggests best performance is achieved using lower Eu additions closer to 0.5-1.0 at%. Using a modified crystal packaging featuring an offset reflector geometry,  $0.5 \text{ in}^3$  crystals of  $\text{KCaI}_3\text{:Eu}$  can attain under 4% energy resolution at 662 keV.

## Keywords

Bridgman technique, Single crystal growth, Halides, Scintillator materials, Reflector geometry

## Introduction

Much effort has been focused on increasing spectroscopic radiation detection capabilities through development of new semiconductor and scintillator materials with improved characteristics over old technology, with the latter category providing more cost effective options. At this point  $\text{SrI}_2\text{:Eu}$  and  $\text{LaBr}_3\text{:Ce}$  have garnered the most attention as next generation scintillators for gamma-ray detection. However, due to perhaps poor crystal yield during growth, these commercialized scintillators have failed thus far to produce a method of synthesis of large volumes which provides a competitive price required to replace  $\text{CsI:Tl}$ , and  $\text{NaI:Tl}$ . New ternary compounds with similar performance have been discovered and are in various stages of development which aim to provide similar capability as well as a cost reduction,

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