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Review

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# MgB<sub>2</sub> tunnel junctions and SQUIDs

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#### Abstract

Recent advances in the realization and understanding of  $MgB_2$  tunnel junctions and SQUIDs are surveyed. High quality  $MgB_2$  junctions with suitable tunnel barriers have been realized based on both oriented and epitaxial thin  $MgB_2$  films. Multiband transport properties, such as the existence of two energy gaps, phonon spectra and anisotropy have been investigated with these junctions. We review the suitability of different barrier materials and recent advances in obtaining reproducible all- $MgB_2$  Josephson junctions for superconducting electronic circuitry. The development of epitaxial thin films has also led to high-quality multiband  $MgB_2$  SQUIDs and magnetometers that operate at high temperatures. The multiband nature of  $MgB_2$  provides new phenomena such as the Leggett mode. Manipulating the different phases of the condensates could lead to novel  $MgB_2$  devices with phase degrees of freedom. © 2007 Elsevier B.V. All rights reserved.

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## Contents

1.	Introduction	188
2.	Epitaxial thin films	189
3.	Quasiparticle and Josephson tunnel junctions	190
	3.1. Multiband transport	190
	3.2. MgB <sub>2</sub> -insulator-metal junctions	191
	3.3. Suitable barrier materials for all-MgB <sub>2</sub> Josephson junctions	191
4.	SQUIDs and magnetometers	192
5.	Novel multiband phase devices	193
6.	Conclusion	194
	Acknowledgements	194
	References	194

### 1. Introduction

\* Corresponding author. Tel.: +31 53 489 3122; fax: +31 53 489 1099. *E-mail address:* a.brinkman@utwente.nl (A. Brinkman). After the discovery of superconductivity in  $MgB_2$  [1], very fast initial progress was made in the realization of thin films, junctions and SQUIDs. Within a couple of months, multilayer  $MgB_2$  Josephson junctions [2] and

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 $MgB_2$  SQUIDs [3] had been realized. This large initial research effort was motivated by the opportunities that  $MgB_2$  gives to applications.

First of all, compared to high- $T_c$  materials, MgB<sub>2</sub> is much more metallic, with very much lower resistivity, which results in a lower anisotropy. The low resistivity is especially beneficial to the noise properties in SQUIDs. Additionally, the *c*-axis coherence length in MgB<sub>2</sub> is about 5 nm, which is larger than in high- $T_c$  superconductors (HTS). An advantage of longer coherence length materials in junctions is that the effect of a degraded layer with lower  $T_c$  near the electrode-barrier interface is reduced. The coherence length in the MgB<sub>2</sub> *a*-*b* plane is even larger, suggesting that *a*-*b* plane junctions are even more advantageous for applications.

Secondly, the critical temperature of 40 K of MgB<sub>2</sub> is attractive from a cooling point of view [4]. Superconducting rapid single flux quantum logic (RSFQ) circuitry is now typically based on low- $T_c$  Nb/Al<sub>2</sub>O<sub>3</sub>/Nb technology, which has to be cooled to 4–5 K. HTS oxide technology, on the other hand, allows for a higher operating temperature. However, due to bit-error rates at elevated temperatures, 20–30 K is generally regarded as the optimal operating temperature. In that sense, all-MgB<sub>2</sub> junctions are at least as attractive, avoiding the materials science issues that are still hampering HTS technology, and allowing the use of compact cryocoolers. For a heat load of 1 W the advantages of cooling to 25 K instead of 4.5 K are, for example, a volume reduction from 0.2 to 0.01 m<sup>3</sup> and an input power reduction from 1500 to 150 W [5].

A spread in junction properties, particularly  $I_c$ , of less than 2% is required in order to fabricate RSFQ circuitry with large numbers of junctions. This small spread has been achieved in Nb/Al<sub>2</sub>O<sub>3</sub>/Nb technology, but has not yet been possible with HTS and is still a major challenge for MgB<sub>2</sub> junction technology.

Finally, the product of the critical current and the normal state resistance,  $I_cR_N$  for unshunted junctions, is predicted to be high compared to that of low- $T_c$  materials [6], especially in the case of tunneling in the crystallographic MgB<sub>2</sub> *ab*-plane. The large energy gap of MgB<sub>2</sub> should also allow higher frequency operation of SIS detectors.

Parallel to the initial development of junctions and SQUIDs, the notion started to develop that MgB<sub>2</sub> is a model example of a multiband superconductor [7], with a comparable weight of the respective bands. This notion spurred a second urge for MgB<sub>2</sub> junctions, this time as devices for spectroscopic measurements of the electronic properties of MgB<sub>2</sub>. The conductance through a superconductor–insulator–normal metal tunnel junction is proportional to the density of states in the superconductor, and an MgB<sub>2</sub>–insulator–metal junction is, therefore, an ideal spectroscopic device, where the metal can either be a normal metal or a superconductor with a lower-critical temperature. Needless to say, that in order to probe the anisotropic transport properties of MgB<sub>2</sub>, it is essential

that the  $MgB_2$  electrode is oriented. Oriented, or even inplane epitaxial, devices also provide reproducibility advantages for all- $MgB_2$  Josephson junctions for RSFQ and SQUIDs for magnetic field sensing applications.

Here, we will review the state of the art of  $MgB_2$  devices and describe recent advances in the realization of thin films, tunnel junctions (both for spectroscopic purposes as well as superconducting electronics) and SQUIDs. Finally, novel  $MgB_2$  devices will be discussed, that are uniquely based on the multiband character of  $MgB_2$ .

#### 2. Epitaxial thin films

The main requirements on thin films for most devices are a high and stable transition temperature (no degradation upon exposure to the environment and structuring), a smooth and dense morphology, and an oriented or even epitaxial crystal structure. The influence of the film density and grain connectivity on the transport properties was discussed by Rowell [8].

Films with very high and stable transition temperatures (39 K) have been obtained by means of ex-situ deposition techniques [9], in which a B film is typically exposed to a high-pressure Mg vapor at high temperatures, to let it react to MgB<sub>2</sub>. However, the large surface roughness and low density of such films make these films unsuitable for most device applications.

In-situ MgB<sub>2</sub> film growth techniques (see Refs. [10–15] for early thin film results) deal with three major challenges. The first challenge lies in avoiding the oxidation of Mg and B, which generally requires very pure target materials and high-vacuum deposition conditions. The second complication is the large difference in vapor pressures of B and Mg, the Mg vapor pressure being orders of magnitude higher than that of B. Thirdly, the Mg sticking coefficient is very low above about 300 °C. Most growth methods are, therefore, limited to low temperatures, since not sufficient Mg can be provided at elevated temperatures, typically leading to films with a reduced  $T_c$ , enhanced resistivity as compared to bulk MgB<sub>2</sub> and a low degree of orientation.

Beneficially, the growth of  $MgB_2$  is found to be kinetically and absorption limited [16], meaning that the Mg does not escape from the film after the right phase has formed during growth, and that the right phase will form as long as sufficient Mg vapor is present. A number of growth techniques explicitly benefit from these properties by independently tuning the B and Mg fluxes, or by simply providing a large excess of Mg flux. The independent flux tuning is used for example in combinations of pulsed-laser deposition of Mg with sputter-deposition of Mg [13], or sputter-deposition of B with evaporation of Mg [18]. When the Mg vapor can be confined close to the film, as with a closed container, high quality eptiaxial films have recently been obtained [19,20].

The best epitaxial  $MgB_2$  films in terms of high- $T_c$ , low resistivity, smoothness, and degree of orientation have

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