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Technical note

Radiolytic synthesis of BaSO₄ microspheres

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Abstract

The solid BaSO₄ microspheres, mainly consisting of quasi-spherical nanoparticles, were successfully synthesized by precipitating Ba²⁺ ions with SO₄²⁻ ions, which were generated from the reduction of $K_2S_2O_8$ in the presence of EDTA under N_2 atmosphere by γ -irradiation. It was found that the controlled release of SO₄²⁻ played an important role in the formation of the microspheres. © 2008 Elsevier Ltd. All rights reserved.

Keywords: Barium sulfate; γ-Irradiation; Controlled release; EDTA

1. Introduction

Barium sulfate (BaSO₄), commonly known as barite, has been widely used in many areas such as a filler and additive in polymers and paints (Qi et al., 1996; Qu et al., 2005), medicaments (Qi et al., 1996), catalyst carriers (Li and Yuan, 2006) and reflector material of optical devices (Heinrichs et al., 2002). Among the numerous BaSO₄ materials, BaSO₄ microspheres have attracted much attention (Qi et al., 2000; Yu et al., 2005). In addition, as one of the relatively simple inorganic materials, BaSO₄ has been used extensively for investigating the precipitation and crystallization processes (Coveney et al., 2000; Jones et al., 2006).

In general, BaSO₄ is synthesized by adding SO_4^{2-} ions directly into the solution containing Ba^{2+} or the complex of Ba^{2+} (Takiyama, 1958; Coveney et al., 2000; Qi et al., 2000, 2001; Uchida et al., 2000; Yu et al., 2005; Jones et al., 2006; Zhao and Liu, 2006). In addition, SO_4^{2-} ions can be added indirectly through the hydrolysis of dimethyl sulfate (Li and Yuan, 2006) and the reaction between $(NH_4)_2S_2O_8$ and $Na_2S_2O_3$ (Takiyama, 1959). So far, for controlling the size and morphology of $BaSO_4$ particles, surfactants (Li

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and Yuan, 2006), amino-carboxylate additives (Takiyama, 1958; Uchida et al., 2000; Zhao and Liu, 2006), phosphonate/phosphate inhibitors (Jones et al., 2006; Zhao and Liu, 2006), sodium polymethacrylate (Qi et al., 2000) and double-hydrophilic block copolymers (Qi et al., 2000, 2001) were used, as well as microemulsions (Qi et al., 1996; Hopwood and Mann, 1997). However, to the best of our knowledge, there is no report on the synthesis of BaSO₄ particles by ionizing radiation, which is an important method in the syntheses of nanoparticles (Belloni et al., 1998).

In our previous work, Ag and Cu nanoparticles (He et al., 2004; Chen et al., 2007a), octahedron Cu₂O nanocrystal (He et al., 2005), solid and hollow Cu₂O nanocubes (Chen et al., 2007b) in water-in-oil microemulsions and Ag-poly(4-vinylpyridine) hybrid microgels (Chen et al., 2006) in surfactant-free aqueous solution were successfully synthesized by γ -irradiation. Herein, we report the synthesis of solid BaSO₄ microspheres, mainly composed of quasi-spherical nanoparticles, in aqueous solution by γ -irradiation.

2. Experimental

An aqueous solution containing $4.0 \, \text{mmol/L} \, Ba(NO_3)_2$, $4.0 \, \text{mmol/L} \, K_2S_2O_8$ and $8.0 \, \text{mmol/L} \, disodium$ ethylene-diaminetetraacetate (EDTA) was prepared. The pH value

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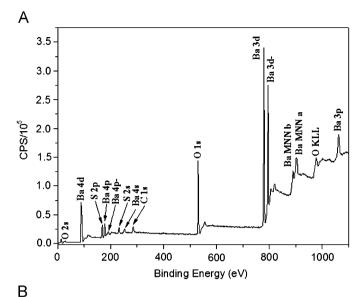
of the solution was measured to be 4.51. After bubbling with high-purity N_2 under anaerobic conditions for 20 min, the solution was irradiated in the field of a 60 Co γ -ray source. The dose rate was 20 Gy/min and the absorbed dose was 6 kGy unless otherwise stated.

After irradiation, white precipitates were obtained and washed with water, and then dispersed in water. The obtained dispersion was dropped onto a Formvar-covered copper grid placed on a filter paper. After the solvent was evaporated at room temperature, the transmission electron microscopy (TEM) images were conducted on a JEOL JEM-200CX microscope operated at 160 kV, and the scanning electron microscopy (SEM) images were obtained via a Hitachi S-4800 scanning electron microscope operated at 0.3 kV. The range of particle sizes was determined by measuring the dimensions of more than 100 particles on the micrographs. In addition, after the dispersed sample was deposited on a piece of glass, the powder X-ray diffraction (XRD) pattern was recorded on an X' Pert PRO MPD diffractometer with Cu Kα radiation $(\lambda = 0.15418 \,\mathrm{nm})$ and the X-ray photoelectron spectrum (XPS) was collected on a Kratos Axis Ultra spectrometer with monochromatized Al Kα radiation.

3. Results and discussion

Fig. 1 presents the SEM images of the obtained sample. As shown in Fig. 1a, the product is composed of microspheres, with the diameter of 2–3 μm, besides the existence of a few fragments. From SEM image of a microsphere's cross-section (see the arrowhead in Fig. 1a) and the related SEM image in a higher resolution (Fig. 1b), it can be clearly seen that the microspheres are solid. The related XPS analysis (Fig. 2A) shows that the binding energies of Ba 3d, S 2p and O 1s are 779.51, 168.16 and 531.11 eV, respectively, close to the values of BaSO₄ reported in the literature (Moulder et al., 1992). Furthermore, the analysis result also exhibits the presence of Ba, S and O in the ratio of 1.0:0.9:4.0,

close to the stoichiometry of BaSO₄ within experimental error. Thus, it can be deduced that BaSO₄ was generated.



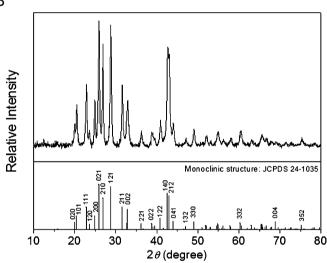
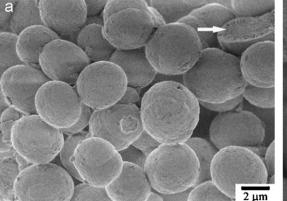


Fig. 2. X-ray photoelectron spectrum (A) and XRD pattern (B) of the same sample studied in Fig. 1.



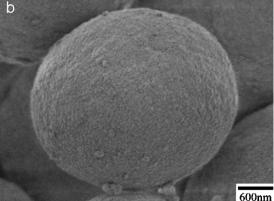


Fig. 1. SEM images of the sample synthesized by the irradiation of the mixed solution of $4\,\text{mmol/L}$ Ba(NO₃)₂, $4\,\text{mmol/L}$ K₂S₂O₈ and $8\,\text{mmol/L}$ EDTA: (a) at $6000\,\times$, (b) at $25,000\,\times$ magnifications.

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