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#### **KEYWORDS**

Hard brittle shale; Physical and chemical properties; Clay mineral; Cation exchange capacity Summary In the hard brittle shale formation, rock composition, physical and chemical properties, mechanics property before and after interacting with fluid have direct relation with borehole problems, such as borehole wall collapse, mud loss, hole shrinkage. To achieve hard brittle shale micro-structure, physical-chemical properties and mechanics property, energydispersive X-ray diffraction (XRD), cation exchange capacity experiment and hardness test are conducted. The result of laboratory experiments indicates that, clay mineral and guartz is dominated in mineral composition. In clay mineral, illite and illite/semectite mixed layers are abundant and there is no sign of montmorillonite. Value of cation exchange capacity (CEC) ranges from 102.5-330 mmol/kg and average value is 199.56 mmol/kg. High value of CEC and content of clay mineral means hard brittle shale has strong ability of hydration. The image of XRD shows well developed micro-cracks and pores, which make rock failure easily, especially when fluid invades rock inside. Shale sample soaked with anti-high temperature KCL drilling fluid on shorter immersing time has stronger strength, whereas shale sample soaked with plugging and film forming KCL drilling fluid on longer immersing time has stronger strength. © 2015 Published by Elsevier GmbH. This is an open access article under the CC BY-NC-ND license

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#### Introduction

Wellbore instability has negative effect on drilling operation and cementing quality, pollutes reservoir and triggers many

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borehole accidents. It dramatically increases cost of drilling and jeopardizes development and exploration of oil and gas.

A wellbore instability problem in shale formation includes borehole wall collapse, plastic shrinkage and fracture leakage (Deng et al., 2008). Wellbore instability is a problem combined with mechanics and chemical factor. When drilling fluid interacts with hard brittle shale, physical-chemical reaction occurs, which causes clay hydration, decreases strength and changes stress balance in formation, eventually leading to wellbore instability. Not like clay shale

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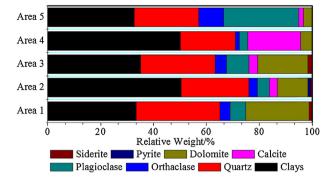
formation, hydration swelling is not only main reason of wellbore instability in hard brittle shale (Wang et al., 2012). Many researches demonstrate, cracks propagation made by hydration and fluid invasion give rise to collapsing in hard brittle shale formation.

Micro-structure, physical and chemical properties of hard brittle shale are the fundamental parts of wellbore instability mechanism. To have deep understanding of those rock properties, a great number of researches have been done. Shi and Xia (2011) presented an analytical technology of digital core from CT image to observe the change of microstructure of hard brittle shale in hydration process. The CT image clearly shows crack propagation phenomenon. Based on diffuse electric double layer theory and Van der Waals theory, Liu et al. (2010) had research of influence of hydration on strength of clay shale, which proves that hydration swelling is the key role of wellbore instability in clay shale formation. Wu and Liu (2007) conducted an experiment to test shale acoustic time before and after soaking fluid. The results show acoustic time increases after soaking fluid, which means fluid have obvious effect on shale structure. By analyzing characteristic of physical and chemical properties of hard brittle shale of Weizhou 2 Member in Weizhou 12-1N oilfield, Yue et al. (2005) suggests film forming drilling fluid with strong sealing ability is most effective measure to prevent borehole collapse. Zhao et al. (2007) performed laboratory studies on hard brittle shale. They conclude that drilling filtrate invasion along micro-crack makes clay mineral hydration and strength reduction, and claim that this invasion is the main factors of causing wellbore instability. Therefore, they propose plugging material matched with pore throat radius should be added into drilling fluid to reduce fluid loss. Wang et al. (2011) analyzed impact of distribution of cracks on shale strength. The different crack distribution leads to different rock strength. Lu et al. (2012) analyzed influence of wettability on crack propagation in hard brittle shale in mechanical aspect. Liu et al. (2014) did similar research. Both of them think wettability have relation with shale strength and wellbore instability due to its effect on crack propagation. Based on that, Liang et al. (2015) take into consideration hydration, wettability, time and size effect to analyze crack propagation mechanism.

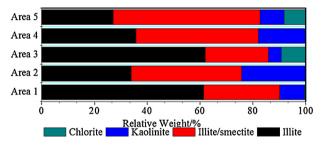
In one oilfield, hard brittle shale section is between 3000 m and 5000 m, where serious borehole problems occur. Therefore, we did studies of mineral composition, microstructure, physical and chemical properties of hard brittle shale in this section. Besides, mechanics experiment was applied to investigate the mechanics property before and after soaking drilling fluid. From those works, we have deep understanding on mechanism of wellbore instability in hard brittle shale formation in this oilfield.

#### Physical-chemical characteristics

Shale composition and structure means position and geometry of all components, normally are used to describe distribution of particle, crystal and cement in rock (Zhang et al., 1999). Mineral composition, type and content of clay mineral, micro-structure, and physical—chemical property are all able to influence shale mechanics property. So the study of composition and structure is necessary for knowing wellbore instability mechanism.



**Figure 1** Shale mineral composition of different area in Dongying formation.



**Figure 2** Shale clay mineral composition of different area in Dongying formation.

#### Mineralogy compositions and micro-structure

Energy-dispersive X-ray diffraction was utilized to obtain mineral composition and clay component. Samples come from 5 areas in hard brittle shale of Dongying formation. For each area, 5 samples were analyzed by XRD experiment. Results are presented in Figs. 1 and 2. The samples contain abundant clay mineral and quartz, a little orthoclase, calcite and dolomite. Clay mineral content averaged 40%, are over 50% in area 2 and 4, where sticking of drilling tools happens more frequently.

As shown in Fig. 2, main content of clay mineral composition is illite and illite/semectite mixed layers and illite content averaged 44% and illite/semectite mixed layers content averaged 40%, whereas montmorillonite is not observed.

It is noted that composition in 5 areas is different from each other, which means shale composition is different in transverse distribution. But all of hard brittle shale in Dongying formation is mainly composed of quartz and clay mineral and also its composition of clay mineral are dominantly illite and illite/semectite mixed layers.

Rock micro-structure includes orientation arrangement of clay mineral, development and distribution of bonding structure, micro cracks and pore. Those structures play a key role in drilling fluid optimizing.

#### **Micro-structures**

In this paper, SEM was conducted to observe micro structure of shale sample. From Figs. 3 and 4, micro cracks and micro pore are well-developed in Dongying shale formation and clay mineral is schistose in orientation arrangement. Download English Version:

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