



Capacitive contribution to lithium storage capacity in porous MoO₃ films

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ABSTRACT

Porous MoO₃ films are obtained by electrodeposition on Ni substrates. The galvanostatic charge/discharge tests show that, the film cathodes have a reversible capacity of 190 mA h g⁻¹ at a current density of 30 mA g⁻¹ between the voltage limits of 1.5–3.5 V vs. Li⁺/Li, a much better performance than the pristine MoO₃ powder. More than 75% capacitive contribution in the capacity of porous MoO₃ films is responsible for the high capacity, according to the cyclic voltammetry analysis. Another improved property of the porous MoO₃ films is the rate performance, which still retains 70 mA h g⁻¹ at a current density of 1.25 A g⁻¹. The chronopotentiometry results reveal that, the prominent rate performances are owing to the high rate ability of the capacitive contribution.

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1. Introduction

The possibility of applying rechargeable Li ion batteries (LIBs) in mobile and stationary power storage has generated numerous studies to improve their energy density, power density and cycling life [1–7]. It is known that the capacity of LIB is usually cathode limited, and thus, it is of great scientific and technological importance to improve the properties of cathode materials so as to enhance the performances of such batteries [7,8]. Among the numerous cathode materials, layered MoO₃ attracts great interest owing to the ease of the Mo^{VI}/Mo^V couple and its layered structure. Such a layered crystal structure highly favors the reversible insertion/extraction of Li⁺ ions into/from the host MoO₃ matrix [7,9]. As one of the earliest studied host materials for Li insertion, one MoO₃ can accommodate 1.5 Li atoms [10–12]. However, the poor kinetics of Li⁺ diffusing in bulk layered MoO₃ limits its electrochemical performances [13]. Recently, MoO₃ nanorods [14,15], nanobelts [16] and nanofibers [17] are synthesized by various methods, and display a series of outstanding performances. The high specific surface area, good crystallinity, and possibly surface chemistry of the samples are regarded as the main reasons of their better lithium storage properties [14]. Based on these works, self-supported mesoporous MoO₃ film, which displays excellent performances with high energy density and high power density, is synthesized by Bruce Dunn and his coworkers [18]. The additional pseudocapacity

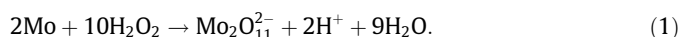
from the ultra small grain size and the good kinetics of Li⁺ diffusing benefited by the porous structure realize the concurrence of high energy density and high power density. Therefore, constructing self-supported porous nanocrystalline films on current collector substrates is an attractive method to improve MoO₃ cathode performances.

There are various strategies to construct self-supported porous nanostructures, such as hydrothermal [19], ammonia-evaporation-induced method [20], chemical vapor deposition [21], and electrodeposition [22]. Among these strategies, electrodeposition is a simple, controllable and low-cost method that can uniformly deposit thin films onto various metal substrates. In this study, electrodeposition was employed to synthesize porous MoO₃ films, realizing outstanding performances as LIB cathodes.

2. Experimental

2.1. Preparation of self-supported porous MoO₃ films

All the reagents in the experiments were analytical pure. A CHI 660D electrochemical workstation was used for electrodeposition. The electrolyte for deposition was prepared by dissolving 3.0 g Mo (2 μm, Aladdin Chemistry) powder in 100 mL H₂O₂ at 60 °C following the reactions:



When the metal was completely dissolved and the exothermic reaction had ended, Pt foil was added to reduce the excess peroxide. Then the solution was adjusted to neutral with ammonia. The

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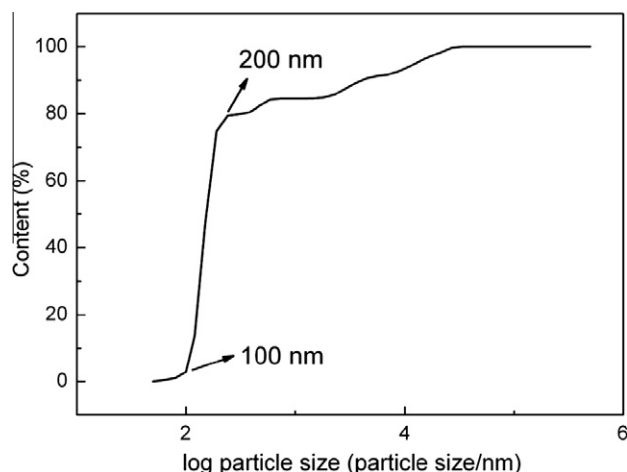
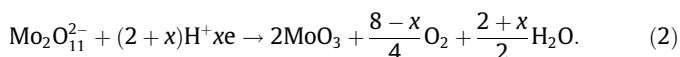


Fig. 1. Size distribution curve of pristine MoO₃ powder prepared by acid inducing deposition method.

porous MoO₃ films were electrodeposited at room temperature with a constant reduction current of 1 mA using 1 cm² Ni foam, a Pt foil and a saturation mercury electrode (SCE) as the working, counter and reference electrodes, respectively. The electrochemical reaction followed Eq. (2) [23]. The as-deposited films were heat-treated at 400 °C in Ar atmosphere for 3 h. The mass of the MoO₃ films loading on the Ni foams are near 2 mg cm⁻².



For comparison, pristine MoO₃ powder was prepared using precipitation method that adjusting sodium molybdate solution to acid [24]. The as-prepared MoO₃ powder was also heat-treated at 400 °C in Ar atmosphere for 3 h.

2.2. Structural and electrochemical characterization

A Hitachi SU-8100 was used to obtain scanning electron microscope (SEM) images. Transmission electron microscope (TEM) images, selected area electron diffraction (SAED) patterns and energy dispersive X-ray spectra (EDS) patterns were obtained on a FEI Tecnai G². X-ray diffraction (XRD) patterns were obtained by Rigaku D/max-2000 X-ray diffractometer with Cu Kα radiation (λ = 1.5418 Å). Particle size analysis of the pristine MoO₃ powder was taken using a laser particle size analyzer (OMEC, LS 900). The mass of the electrodes were quantified by a Mettler AE240 balance.

The CHI 660D electrochemical workstation was used for the cyclic voltammetry (CV) and chronopotentiometry measurements. The battery tests were carried out in the CR2025 button testing batteries consisting of a porous MoO₃ film electrode, microporous membrane (Celgard 2400) and Li foil as the counter electrode. For comparison, pristine MoO₃ powder electrodes with area of 154 mm² coated on Cu foils were used for electrochemical measurements (MoO₃ powder:polyvinylidene fluoride (PVDF):carbon black = 8:1:1, weight ratio). The mass of the active material on Cu foils are about 2 mg cm⁻². The electrolyte was LiPF₆ (1 M) in a 50:50 (V/V) mixture of ethylene carbonate (EC) and dimethyl carbonate (DMC) provided by Tinci Company (Guangzhou China). A BTS-2000 Neware Battery Testing System was employed for charge/discharge tests.

3. Results and discussion

The size distribution curve of the pristine MoO₃ powder for comparison is shown in Fig. 1. It can be seen that most of the

MoO₃ particles prepared by acid inducing deposition method are in the size of 100–200 nm. The surface morphology of as prepared porous MoO₃ films is shown in the SEM images of Fig. 2a and b. Comparing with the flat and smooth Ni substrate (the insert in Fig. 2a), the surface morphology demonstrates a continuous spread of the MoO₃ film with numerous nanoholes. The nanoholes may be created by the oxygen gas outflow generated in the electrochemical reaction. From the high magnification image in Fig. 2b, it is clearly seen that the nanoholes with a pore size of several decade nanometers and a hole-interval of 100–200 nm distribute in the film uniformly. The widespread nanoholes in the MoO₃ films can supply high speed channels for Li⁺ ion transmission, which will play a significant role for the performances of film electrodes. Fig. 2c is the TEM images of MoO₃ scratched from the substrate, and the insert is a typical nanocrystal image. It can be seen that most of the nanocrystals are in the scale of several decade nanometers. This size is smaller than the MoO₃ particles prepared by the acid inducing deposition method, and is comparative with the diameter of nanoholes in the MoO₃ films. The SAED pattern in Fig. 2d can be indexed to the diffraction of orthorhombic MoO₃, in which the spot patterns confirm that the samples can be assigned to an orthorhombic lattice system (JCPDS: 05-0508 *a* = 3.962 Å, *b* = 13.858 Å, *c* = 3.697 Å).

The XRD patterns of the films in Fig. 3a demonstrate a typical MoO₃ with an orthorhombic lattice, which is agreed well with the SAED results. EDS was also recorded to determine the chemical composition of MoO₃ nanocrystals (Fig. 3b). The results show that the nanocrystals contain only molybdenum and oxygen elements (the Cu peak is from the copper mesh).

Fig. 4a indicates the Li⁺ insertion/extraction capacities and the coulombic efficiency of the MoO₃ films cycled under a current density of 30 mA g⁻¹ between the voltage limits of 1.5–3.5 V vs. Li⁺/Li. From Fig. 4b, it is clearly seen that the capacity of the 1st, 2nd, 20th and 100th cycle are 376, 276, 200 and 190 mA h g⁻¹, respectively. Although the capacity has a sharp fading in the initial several cycles, it retains about 200 mA h g⁻¹ and shows a good retention in the following charge/discharge process. The coulombic efficiency increases and stabilizes at more than 98% after the initial several cycles. Another improved property of the MoO₃ films is the rate performances, as shown in Fig. 4c. The MoO₃ films realize a reversible capacity of 70 mA h g⁻¹, when the current density increases to 1.25 A g⁻¹. Furthermore, the capacity still maintains more than 170 mA h g⁻¹, when the current density returns to 50 mA g⁻¹ after cycling at the high current densities. For comparison, pristine MoO₃ powder was also tested in model batteries (Fig. 4d). Apparently, the MoO₃ films exhibits much better performances than the MoO₃ powder, which has a very sharp capacity fading and a bad rate performance in the subsequent high current charge/discharge. In our opinion, the major failure mechanism of the MoO₃ powder as anodes is the poor kinetics of Li⁺ diffusing in bulk layered MoO₃ [13], which causes the MoO₃ powder not able to release capacity adequately at high charge/discharge currents. The reasons for the improved performances of porous MoO₃ film cathodes are illustrated in the following electrochemical analysis.

The CV curves of the MoO₃ films and MoO₃ powder in Fig. 5a indicate the different lithium storage mechanism and insertion/extraction properties. As to the MoO₃ powder electrodes, in the cathodic and anodic polarization process, two strong peaks are observed at 2.0 and 2.5 V vs. Li⁺/Li, corresponding to the Li⁺ intercalation processes [15,18]. According to previous reports, this charge insertion site can be described as interlayer [12]. The MoO₃ films exhibits a different curve shape, which has three peaks (2.7, 2.3 and 2.0 V) in the cathodic polarization process and two peaks (2.5 and 2.8 V) in the anodic polarization process. The cathodic peak at around 2.7 V vs. Li⁺/Li can be attributed to an irreversible phase transition (MoO₃ into Li_{0.25}MoO₃), which has been shown

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