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Super-paramagnetic nano-architecture and its tunable removal efficiency for organic pollutants

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A B S T R A C T

In this work, super-paramagnetic nano-architecture was designed to remove the organic pollutants effectively from the waste water. The nano-architectures are composed of super-paramagnetic $Fe₃O₄$ hollow spheres, conductive polymer and graphene sheets (RGO) to form binary and ternary nanoarchitectures. They could be magnetically separated and well-distributed into wastewater again for recycle use. Due to the special function of PPy shell, the binary $Fe₃O₄@PPy$ core-shell structure exhibits pH -responsive removal efficiency for organic pollutants. Assembling the Fe₃O₄@PPy core-shell material with RGO sheets could largely improve their surface area, pore volume, and enhance their chemical stability in acid and alkaline solution. Therefore, the $Fe₃O₄@PPy@RGO$ ternary nano-adsorbents could show favorable and robust removal performance for organic pollutants no matter in neutral, acidic and alkaline environment.

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1. Introduction

With the rapid development of modern industry, considerable attention has been paid to the environmental problems. Water pollution has become a serious one among those problems [\[1,2\].](#page--1-0) The toxic organic dye and heavy metal ions in wastewater not only lead to harmful effect on the human health but on the economic progress. A number of techniques have been employed to remove those hazardous substances from contaminated water, including the reverse osmosis technology, biodegradation, electrochemical treatment, ion exchange method, and adsorption techniques [3–[9\].](#page--1-0) The adsorption technique is recognized to be a simple, economical and environment-friendly way among those techniques [10–[14\].](#page--1-0) Various adsorbents have been reported to remove the pollutants from wastewater, such as clay minerals, zeolites, and transition metal oxides. Furthermore, it has been found that the nano-scaled adsorbents, especially those adsorbents with three-dimensional (3D) nano-structure, show enhanced removal performance than their bulk counterparts [15–[20\]](#page--1-0). The better removal efficiency of nano-scaled adsorbents could be assigned to their large surface area and abundant active sites. However, the practical performance of nano-scaled adsorbents is still limited by two drawbacks [\[21\].](#page--1-0) On one hand, the nano-scaled adsorbents tend to agglomerate

because of their high surface energy. That may lead to the decline of absorption efficiency. On the other hand, it is difficult and timeconsuming to separate the nano-scaled adsorbents from the solution for recycle use. That may cause potential secondary pollution and add the total cost for wastewater treatment. Therefore, it is desired that the nano-scaled adsorbents could not only have great removal efficiency for the pollutants in water, but could be dispersed well and recycled easily from the solutions.

It remains a challenge to endow the nano-scaled adsorbents with both perfect water-dispersibility and rapid recyclability. Recent researches have focused on the magnetic nano-materials for water treatment due to the convenience of magnetic separation [\[22,23\].](#page--1-0) Some magnetic nano-materials exhibit favourable removal efficiency for organic pollutants and heavy metal ions. Their waterdispersibility could be enhanced by modifying them with large amounts of hydrophilic groups. However, the performances of magnetic nano-materials tend to decrease dramatically due to the acid corrosion and surface oxidation. Some efforts have been done to improve the removal stability of magnetic nano-adsorbents. An effective way is to encapsulate those magnetic nano-adsorbents into heterogeneous layers to protect the magnetic core from corrosion in solution [\[24\].](#page--1-0) Moreover, in some cases, the core-shell structure could generate fantastic physical and chemical properties due to the interfacial effect between the magnetic core and the functional shell [\[25](#page--1-0)–27]. Conductive polymers, such as Polypyrrole (PPy), show potential to be applied as the functional shell due to its Corresponding author.

good biocompatibility, adjustable electrical and optical properties * Corresponding author.

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Scheme 1. Synthesis routine of Fe₃O₄@PPy and Fe₃O₄@PPy@RGO nano-architectures.

[\[28](#page--1-0)–31]. Some PPy nano-materials could even exhibit are pHsensitive properties [\[32,33\].](#page--1-0) The graphene (RGO) sheets are also desirable to protect the magnetic core because of their high mechanical strength and chemical stability. Besides, the graphene sheets are composed of sp²-hybridized carbon atoms, which make it able to enhance the removal performance for some organic pollutants via π – π interaction [\[34](#page--1-0)–36].

Herein, we report the synthesis and removal properties of three delicate nano-architectures for the removal of an organic pollutant, Methylene blue. As illustrated by Scheme 1, the nano-architectures are composed of these components: (1) Super-paramagnetic Fe₃O₄ hollow spheres with abundant hydrophilic groups; (2) Polypyrrole layers to protect the hollow spheres from acid corrosion and surface oxidation; (3) Graphene sheets to enhance the removal performance of $Fe₃O₄$ @PPy core-shell structure. The superparamagnetic nano-architectures all show rapid response to magnetic fields. It is convenient to recover such nano-architectures from wastewater by rapid magnetic separation and re-disperse them into water again for recycle use.

2. Experiments

2.1. Preparation of Fe₃O₄ micro-spheres

The mono-dispersed $Fe₃O₄$ micro-spheres were synthesized by a one-pot hydrothermal method. In a typical synthesis, $FeCl₃·6H₂O$ $(0.54 g)$, sodium citrate $(1.2 g)$, and urea $(0.2 g)$ were dissolved in distilled water (40 mL). Then, 0.2 g Polyacrylic acid sodium (PAAS) was added under continuous stirring until it was totally dissolved. The solution was transferred to a 50 mL Teflon-lined autoclave, which was then sealed and maintained at 200° C for 12 h. The product was separated by magnetic separation, washed with distilled water and absolute ethanol several times, and then dried in a vacuum oven at 60° C overnight.

2.2. Preparation of Fe₃O₄@PPy

The Fe3O4@PPy were synthesized by oxidative polymerization of pyrrole (Py), as shown in Scheme 1. In a typical synthesis, 0.2 g prepared Fe₃O₄ micro-spheres and 0.05 g poly-vinylpyrrolidone (PVP) (K_{30}) were re-dispersed into 40 mL distilled water via ultrasound. 0.108 g FeCl₃ and 50 mL Py were sequentially added to the solution under vigorous ultrasound vibration. After reacting for 2 h, the product was separated by magnetic separation, washed with distilled water and absolute ethanol several times, and then dried in a vacuum oven at 60° C overnight.

2.3. Preparation of $Fe₃O₄$ @PPy@RGO

The Fe₃O₄@PPy@RGO adsorbents were synthesized by hydrothermal method. In a typical synthesis, 0.2 g prepared $Fe₃O₄@PPy$ and 0.05 g PVP (K_{30}) were re-dispersed into 40 mL distilled water via ultrasound. Under vigorous stirring, 1.2 g sodium citrate was dissolved into the above-prepared solution. Then 2 mL graphene oxide (GO) solution (1 mg/mL) was added into above solution subsequently. The solution was transferred to a 50 mL Teflon-lined autoclave, which was then sealed and maintained at 150° C for 6 h. The product was separated by magnetic separation, washed with distilled water and absolute ethanol several times, and then dried in a vacuum oven at 60° C overnight.

Fig. 1. (a) XRD patterns and (b) XPS survey spectra of Fe₃O₄, Fe₃O₄@PPy and Fe₃O₄@PPy@RGO.

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