



Acid mine drainage: Challenges and opportunities



Geoffrey S. Simate*, Sehliselo Ndlovu

School of Chemical and Metallurgical Engineering, University of the Witwatersrand, P/Bag 3, Wits 2050, Johannesburg, South Africa

ARTICLE INFO

Article history:

Received 29 May 2014

Accepted 17 July 2014

Available online 22 July 2014

Keywords:

Acid mine drainage

Heavy metals

Sulphide minerals

Environmental effects

Process integration

ABSTRACT

Acid mine drainage (AMD) or acid rock drainage (ARD) is considered as one of the main pollutants of water in many countries that have historic or current mining activities. Its generation, release, mobility, and attenuation involves complex processes governed by a combination of physical, chemical, and biological factors. In general, AMD is produced by the oxidative dissolution of sulphide minerals. This paper reviews the current state-of-the-art of AMD. It critically analyses the work performed in recent years on its occurrence, effects (on human health, plant life and aquatic species), and summarizes the remediation approaches taken so far to overcome the problem of AMD. The challenges faced in tackling the remediation of AMD have also been considered. Commercially developed projects that are either in operation, being piloted or under evaluation have also been discussed. Finally, the paper speculates on future directions or opportunities that deserve exploration.

© 2014 Elsevier Ltd. All rights reserved.

Contents

Introduction	1785
Occurrence of acid mine drainage	1786
General overview	1786
Oxidation of pyrrhotite ($\text{Fe}_{(1-x)}\text{S}$)	1788
Oxidation of chalcopyrite (CuFeS_2)	1788
Oxidation of arsenopyrite (FeAsS)	1788
Oxidation of sphalerite (ZnS) and galena (PbS)	1789
Effects of acid mine drainage	1789
Human health	1789
Effect of heavy metals	1789
Effect of low pH	1789
Plant life	1789
Effect of heavy metals	1789
Effect of low pH	1789
Aquatic life	1790
Effect of heavy metals	1790
Effect of low pH	1790
Control and treatment of acid mine drainage	1790
Generation of industrially useful materials from acid mine drainage	1791
Recovery of metals	1792
Selective precipitation	1792
Selective adsorption	1793
Selective ion exchange	1793
Recovery of water	1794
Electrodialysis	1794
Membrane distillation	1794

* Corresponding author. Tel.: +27 11 717 7570/76 112 6959; fax: +27 11 717 7599.

E-mail addresses: simateg@yahoo.com, simateg@gmail.com (G.S. Simate).

Recovery of sulphuric acid	1795
Simultaneous removal of metals and production of electricity	1795
Cyclic electrowinning/precipitation method	1795
Other useful products and applications	1795
Production of iron pigments	1796
Building and construction related materials	1796
Adsorbents in industrial wastewater treatment	1796
Review of commercially developed projects	1796
CSIR ABC (alkali–barium–calcium) process	1796
SAVMIN process	1796
SPARRO process	1797
GYP-CIX process	1797
THIOPAQ process	1798
The Rhodes BioSURE process	1798
TUT MBA (magnesium–barium–alkali) process	1798
HiPRO (high pressure reverse osmosis) process	1798
EARTH (environmental and remedial technology holdings) ion exchange process	1798
Integration of processes and technologies	1798
Summary and concluding remarks	1799
Disclaimer	1800
Acknowledgement	1800
References	1800

Introduction

The problem of sulphide oxidation and the associated acid mine drainage (AMD) or acid rock drainage (ARD) has been a major focus of research over the last 50 years [1]. The term AMD is commonly used (than ARD) because the process occurs mainly at mining sites. It occurs in both operating and abandoned polymetallic sulphide mining sites [2,3] – in tunnels, mine workings, open pits, waste rock piles, and mill tailings [2–4]. Although the chemistry of AMD generation is straightforward, the final product is a function of the geology of the mining region, presence of microorganisms, temperature and also of the availability of water and oxygen [5]. These factors are highly variable from one region to another, and, for this reason, the prediction, prevention, containment and treatment of AMD must be considered carefully and with great specificity [5]. The causes of AMD are not only limited to the mining industry, but can also occur where sulphide materials are exposed, e.g. in highway and tunnel construction and other deep excavations [6–8]. In other words, any activity that disturbs mineralized materials can lead to AMD. The AMD is a strong acidic wastewater rich in high concentrations of dissolved ferrous and non-ferrous metal sulphates, and salts [9,10] and if AMD is left untreated, it can contaminate ground and surface watercourses, damaging the health of plants, humans, wildlife, and aquatic species [10,11]. Consequently, the development of cost-effective and sustainable remediation solutions for the AMD problem has been the subject of extensive research [12]. However, despite AMD being pinpointed as a looming problem as early as the 1970s, the simple cleaning processes available and the many parties with powerful incentives to act, such as government to non-governmental organizations to mining companies, no single party has produced the required combination of scale, resources and credibility to deal with the problem.

This paper reviews the current state-of-the-art of AMD. It describes the work performed in recent years on its occurrence, effects, and summarizes the control and remediation approaches taken so far to overcome the problem of AMD, the challenges faced and speculates on future directions or opportunities that deserve exploration. Accordingly, the paper is organized as follows: a background of the occurrence of AMD is presented first, followed by its effects on human health, plant life, and aquatic species. The paper then discusses some of the control and remediation strategies followed by a discussion of industrially useful materials

generated from AMD. Commercially developed projects that are either in operation, being piloted or under evaluation have also been discussed. Finally, the paper explores the prospective future opportunities that may be available for treating AMD by integration of various conventional and non-conventional processes.

Occurrence of acid mine drainage

General overview

The main cause of AMD is the oxidation of sulphide minerals (Table 1) such as pyrite (FeS_2) as a result of exposure of these minerals to both oxygen and water [2,13], and microorganisms [14]. Although this process occurs naturally, mining activities accelerate the process of AMD generation because such activities increase the exposure of sulphide minerals to air, water, and microorganisms [15]. Thus, AMD is prominent in both operating and inactive or abandoned mining sites – in underground tunnels and shafts, open pits, waste rock piles, and mill tailings [4]. Though AMD is less important when the mine is in active production because the water tables are kept low by pumping, it is severe in closed and abandoned mines where pumps are turned off resulting in the rebound of water tables [2].

The process of AMD generation is extremely complex since it involves chemical, biological, and electrochemical reactions which vary with environmental conditions [8]. To start with, sulphide minerals in ore deposits are formed under reducing conditions in

Table 1
Some important metal sulphides with pyrite and marcasite being the predominant acid producers [7].

Metal sulphide	Chemical formula
Pyrite	FeS_2
Marcasite	FeS_2
Pyrrhotite	Fe_{1-x}S
Chalcocite	Cu_2S
Covelite	CuS
Chalcopyrite	CuFeS_2
Molybdenite	MoS_2
Millerite	NiS
Galena	PbS
Sphalerite	ZnS
Arsenopyrite	FeAsS

Download English Version:

<https://daneshyari.com/en/article/221949>

Download Persian Version:

<https://daneshyari.com/article/221949>

[Daneshyari.com](https://daneshyari.com)