



# Electrochemical characterization and assessment of performance of zirconium phosphate and zinc modified zirconium phosphate membranes in aqueous sodium chloride solutions



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## ABSTRACT

Prepared membranes, zinc-zirconium phosphate (M-1 and M-2) and zirconium phosphate (M-3) were electrochemically characterized by membrane potential and membrane conductance measurements using aqueous sodium chloride solution of varying compositions. The data have been used for the estimation of transport number of ions and solvent in the membrane phase in addition to permselectivity and membrane fixed charge density. Membrane conductance data were used to estimate the ionic permeability and verify diffusion controlled criteria endowed with the membrane phase. Solute and co-ion permeabilities were compared and found that their values were comparable. Solute rejection of membranes was examined for limiting and intermediate cases of solute–solvent interaction in the membrane phase along with positional solute rejection. Zirconium phosphate membrane showed considerable polarization index deviation from unity indicates its minor perspective than zinc-zirconium phosphate membrane. Results show that zinc modified zirconium phosphate membranes reflected modified elastic properties than zirconium phosphate membrane. The well-known Teorell–Meyer–Sievers (TMS) theory, which describes the membrane potential for charged membranes, was considered as a frame work.

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## 1. Introduction

The first use of the insoluble salt of a hydrous oxide as a high capacity inorganic ion exchanger was reported in 1943, when zirconium phosphate was used to separate uranium and plutonium from fission products. Subsequently, this material and number of other insoluble salts of hydrous oxides such as phosphates, arsenates, tungstates, vandates, antimonates, chromates, oxalates, carbonates primarily of zirconium, thorium and titanium have been described in the literature as ion exchangers [1,2]. Incorporation of the acid salts in the cation exchange membranes, primarily for use in fuel cells, has been reported in open literature, only for zirconium phosphate. There is considerable utility of inorganic ion exchangers based primarily on inorganic materials than organic ion exchange membranes. Because of limited stability, poor resistance to elevated temperatures and aggressive environments [3–8]. A prior consideration

suggests that incorporation of zinc in zirconium phosphate may result in improvement in its electrochemical characteristics. Zirconium phosphate has recently been demonstrated as an excellent sorbent for heavy metals due to its high selectivity, high thermal stability and absolute insolubility in water, but it has poor mechanical strength. Therefore, polymer supported zirconium phosphate membranes prepared, studied and recognized its potential applications. These composite membranes show controllable physical properties [9]. Zirconium phosphate has also identified as inorganic proton conductor and decreases the chemical potential of water inside the membrane. It provides H-bonding sites for water and increase in hydration of the membrane and decrease in water transport and evaporation [10,11]. In present study, M-1 and M-2 were identified as zinc modified membranes and M-3 as zirconium phosphate membrane. M-3 membrane showed deterioration in its performance while increasing the electrolyte concentrations. To abate deterioration, limitations and endow long range stability and improved performance of zirconium phosphate membrane was the aim of this study. Electrochemical characterization of the composite systems was carried out on the basis of membrane potential and membrane conductance measurements. The membrane potential

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*List of symbols*

$a, b; a_i, b_i; A, B, C$  and  $D$  adjustable parameters

$A^{**}, B^{**}$  adjustable parameters

$A^* = (A^{**} + t_i^0)$

$a_s$  activity of salt (M)

$C_1, C_2$  external electrolyte solutions of different concentrations; also denote cation and anion concentration in the membrane phase (M)

$C_1^0, C_2^0$  cation and anion concentration in the solution phase (M)

$C_E$  current efficiency of the membrane

$(C1)_F$  total molar of salt in the free volume region in the membrane phase (M)

$C_p$  concentration of the permeating species in the membrane phase (M)

$C_{\text{surface}}$  solute concentration retained at the membrane surface (M)

$C_e$  mean electrolyte concentration of external solutions (M)

$C_{em}$  electrolyte concentration in the membrane phase (M)

$C_T$  the total equilibrium concentration of cation inside the membrane

$D_\varphi = (\partial\theta/\partial\Delta\mu)$  rate of change of the fraction of coverage on the membrane with respect to difference in chemical potential (mol/J)

$D_s^m$  solute diffusion coefficient in the membrane phase ( $\text{m}^2/\text{s}$ )

$D_1^m$  diffusion coefficient of counter-ion in the membrane phase ( $\text{m}^2/\text{s}$ )

$D_s$  solute diffusion coefficient in the solution phase ( $\text{m}^2/\text{s}$ )

$E$  adsorption energy (J/mol)

$E_m$  membrane potential (mV)

$f_\pm^m$  mean activity coefficient of salt in the membrane phase

$f_{ssi}$  fraction of the intrinsic salt separation

$f_{ss0}$  fraction of observed salt separation

$f_{ss}^N$  ratio of  $f_{ss0}$  to  $f_{ssi}$

$f_{ss0}^{jv}$  control coefficient

$f_i$  solvent effect on the ion conductance ( $i = 1, 2$ )

$f_s$  interaction parameter for solute and solvent in the membrane phase

$F$  Faraday number (C/mol)

$g$  normalized cation flux

$g_1^0$  and  $g_2^0$  diffusional conductance of cation and anion in the membrane phase respectively ( $\text{m}^2/\text{s}$ )

$g_{i3}^0$  diffusional conductance of hydrated  $i$ th ion in the membrane phase

$|g|$  modulus of membrane conductance elements ( $\text{S}^2/\text{cm}^4$ )

$G_m$  membrane conductance ( $\text{S}/\text{cm}^2$ )

$g_1$  cation conductance in the membrane phase ( $\text{S}/\text{cm}^2$ )

$h$  normalized anion flux

$I$  ionic strength of the solution

$I^*$  polarization index

$J_s$  and  $J_w$  solute and solvent flux in the membrane phase ( $\text{mol cm}^{-2} \text{s}^{-1}$ )

$K$  correction factor

$K$  partition coefficient

$K_d^s$  and  $K_d^f$  equilibrium constant for ion-pair formation between cation and anion; and cation and membrane fixed charge density respectively (M)

$K_d^{sf}$  difference between  $K_d^s$  and  $K_d^f$  (M)

$K_A$  association constant ( $\text{M}^{-1}$ )

$L$  membrane thickness (m)

$M_E$  membrane effectivity

$n$  ratio of membrane phase anion concentration to mean concentration

$P_2^0$  co-ion permeability in the membrane phase ( $\text{cm/s}$ )

$p$  ratio of membrane phase cation concentration to mean concentration

$P_s$  membrane permselectivity

$K_d^s$  membrane permeability in the membrane phase at zero electric current ( $\text{cm/s}$ )

$P_1^m$  membrane permeability to counter ion ( $\text{cm/s}$ )

$P_1^{mo}$  membrane permeability to counter ion under controlled diffusion ( $\text{cm/s}$ )

$P_p(y)$  proportion to ion

$Q$  ratio of effective fixed charge density of membrane to mean concentration

$\bar{q}_w$  membrane surface charge density ( $\text{C}/\text{cm}^2$ )

$q$  coupling coefficient for solute and solvent in the membrane phase

$q_{ik}$  coupling coefficient for  $i$ th and  $k$ th species

$Q_w$  membrane water content; hydrophilic parameter

$R$  gas constant ( $\text{J K}^{-1} \text{mol}^{-1}$ )

$T$  absolute temperature (K)

$t_m^w$  transport number of water in the membrane phase

$t_1$  and  $t_2$  transport number of cation and anion in the membrane phase respectively

$t_1^0$  and  $t_2^0$  transport number of cation and anion in the solution phase respectively

$U_+^m$  and  $U_+^0$  mobility of cation in the membrane phase and bulk phase respectively

*Greek symbols*

$\alpha$  Peclet number

$\delta$  diffusion layer thickness (m)

$\Delta^*$  function of ( $K, D_\varphi$ , and  $\varphi$ ) (M)

$\epsilon_m$  dielectric constant of membrane/solution system

$\lambda$  and  $\zeta$  membrane constants

$\mu_s$  and  $\mu_w$  chemical potential of salt and water respectively (J/mol)

$V_s$  stoichiometric coefficient of salt

$\xi$  electrokinetic potential (mV)

$\rho$  relative water coverage

$\rho_m$  membrane density ( $\text{g}/\text{cm}^3$ )

$\Gamma_w$  surface excess concentration ( $\text{mol}/\text{cm}^2$ )

$\varphi$  fraction of uncondensed counter-ion

$\chi$  correction factor of the electro kinetic potential

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