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Prednisolone multicomponent nanoparticle preparation by aerosol solvent extraction system

Kunikazu Moribe^{a,*}, Mika Fukino^a, Yuichi Tozuka^b, Kenjirou Higashi^a, Keiji Yamamoto^a

- ^a Graduate School of Pharmaceutical Sciences, Chiba University, 1-33 Yayoi-cho, Inage-ku, Chiba 263-8522, Japan
- ^b Department of Pharmaceutical Engineering, Gifu Pharmaceutical University, 5-6-1 Mitahora-Higashi, Gifu 502-8585, Japan

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ABSTRACT

Prednisolone nanoparticles were prepared in the presence of a hydrophilic polymer and a surfactant by the aerosol solvent extraction system (ASES). A ternary mixture of prednisolone, polyethylene glycol (PEG), and sodium dodecyl sulfate (SDS) dissolved in methanol was sprayed through a nozzle into the reaction vessel filled with supercritical carbon dioxide. After the ASES process was repeated, precipitates of the ternary components were obtained by depressurizing the reaction vessel. When a methanolic solution of prednisolone/PEG 4000/SDS at a weight ratio of 1:6:2 was sprayed under the optimized ASES conditions, the mean particle size of prednisolone obtained after dispersing the precipitates in water was observed to be ca. 230 nm. Prednisolone nanoparticles were not obtained by the binary ASES process for prednisolone, in the presence of either PEG or SDS. Furthermore, ternary cryogenic cogrinding, as well as solvent evaporation, was not effective for the preparation of prednisolone nanoparticles. As the ASES process can be conducted under moderate temperature conditions, the ASES process that was applied to the ternary system appeared to be one of the most promising methods for the preparation of drug nanoparticles using the multicomponent system.

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1. Introduction

Size reduction of drugs to submicron order is one of the conventional methods used to enhance the dissolution of poorly water-soluble drugs. Many techniques to prepare nanoparticles in the presence of suitable excipients have been reported (Liversidge and Cundy, 1995; El-Shabouri, 2002; Merisko-Liversidge et al., 2003; Lee et al., 2005). We have previously reported that drug nanoparticles are obtained by the cogrinding of a ternary mixture of hydrophobic drug, water-soluble polymer, and surfactant (Itoh et al., 2003; Pongpeerapat et al., 2004; Moribe et al., 2006). Comixing of polymer and surfactant was necessary for the preparation of drug nanoparticles with considerable stability and bioavailability (Chingunpitak et al., 2008a; Pongpeerapat et al., 2008; Shudo et al., 2008). The limitation of this method was that it could not be applied to compounds with low melting point. Cryogenic cogrinding is an alternative method to reduce particle size. However, this technique is not always suitable for effective size reduction.

Supercritical fluid technique is another candidate technique for the preparation of drug nanoparticles. The preparation methods for fine drug particles using supercritical carbon dioxide are classified into two types. One of them is called the rapid extraction method and the other is called the antisolvent method. In the rapid expansion method, supercritical carbon dioxide is used as the solvent. Micro- or nano-sized drug particles can be obtained by spraying the supercritical solution. Rapid expansion of supercritical solution (RESS) is a representative method (Martin et al., 2000; Türk et al., 2002; Sun et al., 2005; Moribe et al., 2005; Shinozaki et al., 2006; Chingunpitak et al., 2008b) for particle preparation. However, the number of drugs to which this technique is applicable is limited because of the poor solubility of most drugs in supercritical carbon dioxide. On the other hand, supercritical carbon dioxide is used as a poor solvent in antisolvent methods. Gas antisolvent or supercritical antisolvent method (Chattopadhyay and Gupta, 2001; Kim et al., 2008), aerosol solvent extraction system (ASES) (Steckel et al., 1997, 2004; Engwicht et al., 1999; Breitenbach et al., 2000), and solution enhanced dispersion by supercritical fluids method (Velaga et al., 2002; Moshashaée et al., 2003; Pyo et al., 2007; Kang et al., 2008) are known as the representative methods for the preparation of micronized particles. Fine particles were obtained by spraying the drug solution into supercritical carbon dioxide. The advantage of these methods is that they can be applied to most hydrophobic drugs. Furthermore, this technique could be utilized under conditions milder than those required to perform the rapid expansion method.

In this study, drug nanoparticles were prepared by ASES process. Prednisolone was used as a model drug to prepare the nanoparticles in the presence of polyethylene glycol (PEG) and sodium

^{*} Corresponding author. Tel.: +81 43 290 2938; fax: +81 43 290 2939. E-mail address: moribe@p.chiba-u.ac.jp (K. Moribe).

dodecyl sulphate (SDS). Particle size distribution of the ASES-processed samples and their morphology in aqueous solution were investigated by dynamic light scattering and electron microscopy. The effects of the composition and the preparation method of the particles on the size reduction of prednisolone were investigated.

2. Materials and methods

2.1. Materials

Prednisolone was obtained from Sigma–Aldrich Japan and used without further purification. PEG 4000 and 20000 were purchased from Wako Pure Chemical Industries Ltd. (Japan) and Nakarai Tesque Inc. (Japan), respectively. SDS was purchased from Wako Pure Chemical Industries Ltd. (Japan). Reagent grade methanol was used as received.

2.2. ASES process

Fig. 1 shows the schematic representation of the apparatus used for ASES process (SC sprayer®; Nikkiso Co. Ltd., Japan). The operation of the ASES process was as follows: firstly, a reaction vessel was filled with carbon dioxide; thereafter, both the pressure and the temperature inside the vessel were raised to a supercritical state. Subsequently, the ternary mixture of drug, polymer, and surfactant dissolved in methanol in the proper weight ratio was sprayed through a nozzle into the reaction vessel with a spraying pressure of 20.0 MPa. Although prednisolone was not dissolved in supercritical carbon dioxide, the solvent was miscible in it. Mixing of organic solvent and supercritical carbon dioxide caused a decrease in the solvation power and resulted in the precipitation of the solute through the supersaturation state. After the ASES process was repeated, the precipitated sample was obtained by depressurizing the reaction vessel.

2.3. Process parameters used for ASES

The process parameters for ASES, namely the pressure and the temperature of the reaction vessel, were adjusted to 8.0 MPa and 35 °C, respectively. As the melting temperature of PEG was in the range of 50–60 °C, the spraying pressure and temperature was set as low as possible to maintain the supercritical condition. Similar pressure and temperature conditions have been used in previously reported ASES experiments (Engwicht et al., 1999; Steckel et al.,

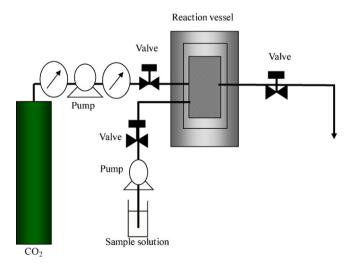


Fig. 1. Schematic diagram of an aerosol solvent extraction system (ASES) apparatus.

2004). The spray pressure to load the drug solution into the reaction vessel was fixed at 20.0 MPa.

2.4. Preparation of solvent evaporated sample

A physical mixture of prednisolone/PEG 4000/SDS at the weight ratio of 1:6:2 was dissolved in methanol and loaded into a round-bottom flask. Samples were evaporated at $40\,^{\circ}\text{C}$ using a rotary evaporator in order to obtain solvent evaporated samples.

2.5. Preparation of cryogenic coground mixture

Cryogenic grinding was performed by loading 3.0 g of the ternary physical mixture in a stainless steel mill chamber and grinding this mixture with a freezing mill (TI-500 ET; CMT Co. Ltd., Japan). Prior to grinding, the mill chamber was gradually exposed to liquid nitrogen until the temperature dropped to $-180\,^{\circ}\text{C}.$

2.6. Particle size measurement

Particle size distribution of the ASES-processed sample in water was determined using the dynamic light scattering technique with Microtrac UPA® (Nikkiso Co. Ltd., Japan; measurement range, 0.003–6 $\mu m)$ or the laser diffraction technique using Microtrac FRA® (Nikkiso Co. Ltd., Japan; measurement range, 0.1–700 μm). Volumetric mean particle size (Mv) was used for comparison.

2.7. Scanning electron microscopy (SEM)

The morphology of ASES-treated samples was investigated by cryogenic scanning electron microscopy (SEM) after the samples were dispersed in water. The sample solution was transferred to the specimen holder and frozen in liquid nitrogen. Thereafter, the frozen sample was moved to the cryo-unit, fractured, and moved to the microscope sample stage under vacuum. After sublimation of water, the sample was coated with gold. The secondary electron image was obtained using a scanning electron microscope (JSM-6301F; JEOL, Japan) at the accelerating voltage of 1 kV. After filtering the sample suspension using a 0.1-µm filter, the prednisolone particles were collected; in addition, the dried particles were investigated by SEM (JSM-T330A; JEOL, Japan).

3. Results and discussion

3.1. Effect of excipients and composition on prednisolone nanoparticle formation by ASES process

Reduction in size of drug particles as a result of the ASES process has been challenged by many researchers (Jeong et al., 2008; Chu et al., 2009); it was more difficult to obtain nanoparticles by spraying the sample into the reaction vessel, due to the lower supersaturation phenomena associated with it, compared with that produced by the rapid expansion method (Engwicht et al., 1999; Steckel et al., 2004). As shown in Fig. 2, the particle size and the distribution of prednisolone particles that were only subjected to ASES were still large compared to the corresponding unprocessed particles. Thus, it is important to control nucleation, crystal growth, and particle agglomeration of prednisolone to prepare nano-sized particles. Precipitation of prednisolone in the presence of excipients in the ASES process is one of the promising methods for the preparation of drug nanoparticles. Excipients are precipitated out with prednisolone by the ASES process. Various hydrophilic polymers and surfactants were surveyed for this purpose. PEG 4000, PEG 20000, and SDS were selected for the experiment.

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