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# Strength and ductility of R.C. columns strengthened with steel angles and battens

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## HIGHLIGHTS

- ▶ Flexural behaviour of strengthened columns with steel angels and strips.
- ▶ Extensive comparison with available experimental data referred to member under compression and flexure.
- ▶ Numerical comparison with existing codes in terms of moment axial force domains.
- ▶ Parametric analyses in term of available ductility and moment-curvature diagrams.

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## ABSTRACT

In this paper the behaviour of R.C. members externally strengthened with steel angles and battens subjected to axial force and bending moment is analysed. A fibre model was utilised to predict the momentcurvature diagrams of the strengthened members on the basis of stress-strain curves of the constituent materials (confined concrete, steel bars and angles) recently derived by the author. The stress-strain curves utilised for compressed concrete were able to take into account the confinement effects induced by longitudinal (bars and steel angles) and transverse (stirrups and battens) steel reinforcements. Constitutive laws in compression for confined concrete and steel bars and angles were utilised for a preliminary calibration of the compressive response of axially loaded columns strengthened with steel cages. Therefore axial force and bending moment diagrams and moment curvature diagrams were derived and verified against experimental data available in the literature. Finally, a parametric analysis showing the influence of the main parameters governing the problems (angle and strip geometry and mechanical properties of constituent material) was carried out, mainly referring to moment axial force domains, moment curvature diagrams. The analysis showed the effectiveness of this reinforcing technique in improving both the strength and the ductility of R.C. columns.

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#### 1. Introduction

Steel jackets around square or rectangular R.C. columns are usually made up of four corner steel angles to which either continuous steel plates or thicker discrete horizontal steel battens are welded. This reinforcing technique, if properly designed, increases both the load-carrying capacity and the ductility of R.C. columns.

Referring to the calculation of the load carrying-capacity or the flexural response of R.C. members retrofitted with this reinforcing technique, many studies have made contributions [1–15].

Several design prescriptions are also given [1,16,17]. However, most of these studies separately link the increase in load-carrying capacity to concrete core confinement [2,17] or to the composite action if angles are directly loaded [16].

In the case of directly or indirectly loaded angles, it has been demonstrated experimentally [8] and theoretically [13] that the increase in load-carrying capacity is due both to the confinement and composite action and contributions present when this reinforcing technique is applied. Recent studies [11] have also stressed the importance of this reinforcing technique for R.C. members subjected to compressive loads or to monotonic and cyclic flexural actions in the case of both flexural and shear failure. Most models separately consider the composite action or the confinement effects induced while only few models consider both effects and refers mainly to the compressive behaviour of strengthened columns.

In this context the paper investigated on the response of R.C members externally strengthened with steel angles and battens subjected to axial force and bending moment and the original contribution of the paper was the study of the effect of steel angles and strips externally welded to the R.C. columns both in term of moment axial forces increments and available ductility. Extensive comparison with available experimental data and with models given in the codes [16,17] was made. Finally parametric analyses in term of available ductility and moment–curvature diagrams were carried out to highlights the effectiveness of this reinforcing technique.

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#### Nomenclature

b	side of square cross-section b	$N_u$	ultimate axial force
$d_b$	diameter of longitudinal bars	n	number of longitudinal l
е	eccentricity ( $e = M/N$ )	S	pitch of steel battens
$f_c'$	strength of the unconfined concrete.	<i>s</i> <sub>2</sub>	height of steel battens
$f_{lmax}$	equivalent maximum confinement pressure	$t_1$	thickness of steel angles
$f_y$	the yield stress of longitudinal bars	$t_2$	thickness of steel batten
$f_{ya}$	yield stress of the steel angles	S <sub>st</sub>	pitch of steel stirrups
$f_{yb}$	yield stress of the steel battens	χ	curvature of cross-sectio
$f_{yl}$	yield stress of the longitudinal bars and	$\varepsilon_{c0}$	strain of the unconfined
$f_{yst}$	yield stress of the stirrups.	€ <sub>cu</sub>	ultimate strain of the co
$f_{cc}$	strength of the confined concrete.	$\varepsilon_y$	the yield strain of longit
$f_u$	the ultimate stress of longitudinal bars	$\varepsilon_{sh}$	the strain corresponding
L	whole length of the column		ening
$L_1$	side of steel angles	E <sub>su</sub>	the ultimate strain of lo
Μ	bending moment acting in the column	Ecc	strain of the confined co
$M_{sd}$	bending moment on angle	$\phi_{st}$	diameter of transverse s
$M_u$	ultimate moment	$q_{lmax}$	the maximum lateral loa
Ν	axial force acting in the column	$\sigma_c$	critical stress
N <sub>sd</sub>	axial force on angle		

#### 2. Study case

The case examined here is that of a concrete member with a square cross-section with side b (Fig. 1) strengthened with steel angles with side  $L_1$  and thickness  $t_1$  and with steel battens with height  $s_2$  and thickness  $t_2$  placed at pitch s. The whole length of the column is L.  $f_{vb}$  is the yield stress of the steel battens and  $f_{va}$ is the yield stress of the steel angles. The columns were subjected to the coupled effects of axial load N and bending moment M giving eccentricity e = M/N. Failure in the welded sections of steel battens and steel angles was not considered. Cases of directly loaded angles were considered, also including second order effects. The angles were assumed not to be bonded to the concrete and only made to adhere to it without gaps along the entire height. The presence of pre-existing of n longitudinal bars of diameter  $d_b$  and transverse stirrups of diameter  $\phi_{st}$  placed at pitch  $s_{st}$  was also considered.  $f_{yl}$  is the yield stress of the longitudinal bars and  $f_{vst}$  is the yield stress of the stirrups. The effects of the steel cage were analysed separately from the effect of pre-existing steel reinforcements and the superposition principle was applied to consider both the effects.

Detailed and useful geometrical rules for the design of steel caging are those derived from Cirtek [2], which are:  $-L_1 \ge 0.2 \cdot b$ ;  $-t_1$  $\geq 0.1 \cdot L_1 = 0.02 \cdot b$ . Analogously for steel strips, it should be: -0.4  $\leq \frac{s}{b} \leq 0.75; -t_2 \leq t_1; -s_2 \geq \frac{0.004 \cdot b^2}{t_2}$ . Eurocode 8 [17] prescribes that the spacing between two successive steel strips should be at least b/2. For minimum thickness  $t_1$  and minimum side  $L_1$  Cirtek [2] suggests values of 5 and 50 mm, respectively.

#### 3. Theoretical model for constituent materials

#### 3.1. Modelling of concrete behaviour

The concrete model adopted here was the well-known model of Mander et al. [18] leading to stress-strain curves for effectively confined and unconfined concrete. It is based on the following relationship:

$$\sigma_{c} = \frac{\frac{\varepsilon}{\varepsilon_{cc}} \cdot f_{cc} \cdot \mathbf{r}}{\mathbf{r} - 1 + \left(\frac{\varepsilon}{\varepsilon_{cc}}\right)^{r}} \tag{1}$$

with

$$r = \frac{E_c}{E_c - E_{\text{sec}}} \tag{2}$$

$N_u$	ultimate axial force	
п	number of longitudinal bars	
S	pitch of steel battens	
<i>s</i> <sub>2</sub>	height of steel battens	
$t_1$	thickness of steel angles	
$t_2$	thickness of steel battens	
S <sub>st</sub>	pitch of steel stirrups	
χ	curvature of cross-section	
$\varepsilon_{c0}$	strain of the unconfined concrete	
Е <sub>си</sub>	ultimate strain of the confined concrete	
$\varepsilon_y$	the yield strain of longitudinal bars	
Esh	the strain corresponding to the beginning of strain hard-	
	ening	
E <sub>su</sub>	the ultimate strain of longitudinal bars	
Ecc	strain of the confined concrete	
$\phi_{st}$	diameter of transverse stirrups	
$q_{lmax}$	the maximum lateral load	
σ	critical stress	

where  $E_c = 5000 \cdot \sqrt{f_{co}}$  in MPa and  $E_{sec} = \frac{f_{cc}}{\epsilon_{cr}}$ , with  $f_{cc}$ ,  $\epsilon_{cc}$  the strength and the strain of the confined concrete.

The strength  $f_{cc}$  is determined, as suggested by Eurocode 8 [17] for strengthened columns, in the following form:

$$f_{cc} = f'_{c} \left[ 1 + 3.7 \cdot \left( \frac{f_{l \max}}{f'_{c}} \right)^{0.87} \right]$$
(3)

with  $f_c'$  and  $\varepsilon_{c0}$  the strength and the strain of the unconfined concrete and  $\varepsilon_{cc}$  evaluated, according to Mander et al. [18] as follows:

$$\varepsilon_{cc} = \varepsilon_{co} \cdot \left[ 1 + 5 \cdot \left( \frac{f_{cc}}{f_c'} - 1 \right) \right] \tag{4}$$

The ultimate strain  $\varepsilon_{cu}$  of the confined concrete was assumed as in Monturi and Piluso [11] in the following form:



Fig. 1. Study cases.

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