



# Strengthening of flat slabs with transverse reinforcement by introduction of steel bolts using different anchorage approaches

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## ABSTRACT

The present work reports the experimental research carried out to study a strengthening method for flat slabs under punching by introduction of new shear reinforcement. Eight specimens were strengthened with the introduction of prestressed vertical bolts, using different anchorage approaches: large anchorage on surface, small anchorage on surface and small embedded anchorage. A reference specimen, unstrengthened, was also tested. The experimental punching loads, failure modes and shear reinforcement contribution are compared with the provisions of EC2, ACI 318-11 and MC2010. The tests results show that using small embedded anchorage plates is viable and efficient method for punching capacity improvement. Additionally is a method also with advantages of better aesthetics for the final strengthened structure.

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## 1. Introduction

Structural systems using flat slabs are currently widely used because they are economical, easy and fast to build. Nevertheless at the slab-column connection a complex behaviour is developed due to the superposition of shear and flexural stresses near the column, that may lead to punching failure. In some cases, punching strength is insufficient due to several reasons, such as change of the building use, design and/or construction errors, corrosion of reinforcement and deterioration of concrete, leading to the necessity of repair and/or strengthen the structure.

Several techniques for strengthening interior slab-column connection against punching were developed and studied, such as, the introduction of additional concrete overlay [1], strengthening by means of epoxy-bonded steel plates [2–4] or fibre reinforced polymers [5–7], strengthening by replacing concrete with a higher grade concrete or fibre reinforced concretes [8,9], strengthening using concrete or steel collars [8,10], strengthening by introducing new shear reinforcement [11–15] and strengthening with post-tensioning using external permanent anchorages or using anchorages by bonding [16,17].

Most of the experimental tests carried out with post-installed shear reinforcement use large steel anchorage plates on the slabs

surface. In this solution the anchorages have an unpleasant aesthetics, are difficult to occult and could difficult the structure functionality. The current work studies the use of small anchorages on the slabs surface and furthermore the embedment of the anchorage on the concrete cover. They relative behaviour and efficiency are discussed.

## 2. Experimental research

### 2.1. Specimens

The experimental programme consisted in testing nine reduced scale flat slab specimens up to failure by punching. Eight were strengthened with post-installed vertical steel bolts, and the remaining was tested without strengthening to be used as a reference slab (specimen R). The strengthened specimens are as follow: four slabs with large anchorage plates on the top and bottom surfaces of the slab (specimens M10, M6, M8 and M8a – Fig. 1a); two with small anchorage plates (specimens M6S and M8S – Fig. 1b) and two with small embedded anchorages (specimens M6SE and M8SE – Fig. 1c).

The specimens were  $1800 \times 1800 \text{ mm}^2$  with 120 mm thick. They modelled the area near a column of an interior slab panel up to zero moment lines. The slab bottom flexure reinforcement consisted of a square mesh of 6 mm diameter bars, spaced at 200 mm and the top reinforcement consisted of a square mesh of 10 mm diameter bars spaced at 75 mm. The concrete cover of longitudinal reinforcement was about 10 mm and 20 mm in the bottom and top faces, respectively. During manufacture the effective

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**Notation**

|               |                                                                                                             |                |                                                                                                                                           |
|---------------|-------------------------------------------------------------------------------------------------------------|----------------|-------------------------------------------------------------------------------------------------------------------------------------------|
| $\alpha$      | angle of critical shear crack with compression face of slab                                                 | $m_s$          | moment per unit length for calculation of the flexural reinforcement in the support strip                                                 |
| $\beta$       | angle of shear reinforcement with compression face of slab                                                  | $r_s$          | distance between the column axis and the position where the radial bending moment is zero                                                 |
| $\rho$        | reinforcement ratio of bar reinforcement                                                                    | $s_r$          | radial spacing of perimeters of shear reinforcement                                                                                       |
| $\sigma_{si}$ | stress in the shear reinforcement                                                                           | $u$            | length of the perimeter control ( $u = \Sigma c + 4\pi d$ in EC2, $u = \Sigma c + 4d$ in ACI 318-11, $u = \Sigma c + \pi d$ in MC2010)    |
| $\sigma_{sp}$ | initial prestress stress applied to the bolt                                                                | $u^*$          | control perimeter defined at $1.5d$ in EC2, $0.5d$ in ACI and $0.5d_v$ in MC2010, from the outermost perimeter of the shear reinforcement |
| $\psi$        | slab rotation                                                                                               | $u_0$          | column perimeter                                                                                                                          |
| $c$           | column side dimension                                                                                       | $A_{si}$       | cross sectional area of a shear bar                                                                                                       |
| $d$           | average effective depth                                                                                     | $A_{sw}$       | area of one perimeter of shear reinforcement around the column                                                                            |
| $d_g$         | maximum aggregate size                                                                                      | $A_{sw}^*$     | area of shear reinforcement inside the control perimeter                                                                                  |
| $d_v$         | reduced effective depth                                                                                     | $E_s$          | modulus of elasticity of longitudinal reinforcement                                                                                       |
| $f_{0.2}$     | 0.2% proof strength of steel reinforcement or steel bolts                                                   | $E_w$          | modulus of elasticity of shear reinforcement                                                                                              |
| $f_{ccm}$     | mean value of concrete compression strength on $150 \times 150 \times 150 \text{ mm}^3$ cubes               | $V$            | applied load to the slab                                                                                                                  |
| $f_{ck}$      | characteristic concrete compression strength on $150 \times 300 \text{ mm}^2$ cylinders                     | $V_{exp}$      | experimental punching load                                                                                                                |
| $f_{cm}$      | mean value of concrete compression strength on $150 \times 300 \text{ mm}^2$ cylinders                      | $V_{flex}$     | flexural capacity of slab                                                                                                                 |
| $f_t$         | ultimate strength of steel reinforcement                                                                    | $V_{min}$      | minimum value between $V_{flex}$ and $V_{Rm}$                                                                                             |
| $f_y$         | yield strength of steel reinforcement                                                                       | $V_{Rm}$       | mean value of punching resistance                                                                                                         |
| $f_{y,ef}$    | effective yield strength of steel bolts                                                                     | $V_{Rm,crush}$ | mean value of punching shear resistance (governed by crushing of concrete struts)                                                         |
| $f_{y,w}$     | yield strength of steel bolts                                                                               | $V_{Rm,in}$    | mean value of punching shear resistance (governed by failure within the shear-reinforced zone)                                            |
| $h$           | slab depth                                                                                                  | $V_{Rm,out}$   | mean value of punching shear resistance (governed by failure outside the shear-reinforced zone)                                           |
| $h_w$         | vertical distance between tip of crack and point where shear reinforcement crosses the critical shear crack | $V_{Rm,s}$     | shear reinforcement contribution to punching shear strength                                                                               |
| $k$           | scale factor according to EC2                                                                               | $V_{s,exp}$    | experimental shear reinforcement contribution to punching shear strength                                                                  |
| $k_s$         | critical shear crack opening factor                                                                         |                |                                                                                                                                           |
| $k_{sys}$     | coefficient that accounts for the performance punching shear reinforcement system                           |                |                                                                                                                                           |
| $l_w$         | bolt length                                                                                                 |                |                                                                                                                                           |
| $m_R$         | average flexural strength per unit length in the support strip                                              |                |                                                                                                                                           |

depth of the specimens was measured. Table 1 presents the average effective depths ( $d$ ) of the tension reinforcement and its ratio ( $\rho$ ).

The strengthening steel bolts used in these tests were cut from M6, M8 and M10 threaded bars, corresponding to 6 mm, 8 mm and 10 mm diameter, respectively. The middle sections of the bolts were machined to a uniform diameter of 4.6 mm, 6.0 mm and 7.7 mm, allowing the easy gluing of strain gauges. Fig. 2 presents the geometry of the strengthening bolts.

## 2.2. Monitoring

The vertical deflections of the specimens were measured at five different points using linear variable differential transformer (LVDT's) with a displacement stroke of 100 mm. One of the LVDT's was placed over the centre of the slab to measure the central deflection, while the other four LVDT's were placed on a supporting steel beam positioned over the slab top surface through a magnetic base. Two LVDT's were placed along the middle line to measure the deflection at 300 mm from the slab centre whereas other two were placed at 750 mm from the slab centre (Fig. 3a).

Three rebars of the top reinforcement of the specimens were monitored using pairs of diametrically opposed strain gauges. The strains gauge were glued in the middle section of alternated rebars being the distance between monitored rebars of 150 mm. Fig. 3b shows the position of rebars with strain gauges. The vertical load applied to the slab was measured by four load cells, one for each steel tendon, which fixed the slab to the strong floor. The force evolution of the strengthening steel bolts was measured

using strain gauges glued in the middle section (Fig. 4). A pair of strain gauges was glued on 8 of the 16 strengthening steel bolts and so it was possible to compute the evolution of the forces in these bolts during tests.

## 2.3. Materials' properties

Compression tests on cubes of  $150 \times 150 \times 150 \text{ mm}^3$  ( $f_{ccm}$ ) were carried out on the same day as the test of the corresponding slab. The results are listed in Table 2, together with cylinder compression strengths ( $f_{cm}$ ) calculated as  $0.80f_{ccm}$ . The yield stress ( $f_y$ ), 0.2% proof strength ( $f_{0.2}$ ), modulus of elasticity of shear reinforcement ( $E_w$ ) and ultimate strength ( $f_t$ ) of the longitudinal reinforcement and steel bolts are also included.

## 2.4. Test procedure

The specimens were subjected to central monotonic loading up to failure using a hydraulic jack positioned under the slab, through a steel plate with  $200 \times 200 \text{ mm}^2$  and 50 mm thickness. The slabs were fixed to the strong floor of the laboratory in eight points, using four steel tendons and spreader beams according to Fig. 5.

The loading was made in two consecutive phases. First the slabs were loaded up to approximately 60% of the experimental failure load of the reference specimen (R) and then were unloaded and strengthened (cracking stage). The strengthening technique consisted of drilling holes through the slab near the column and inserting steel bolts that are tightened against the slab surfaces. The remaining space between the steel bolts and the drilled holes

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