



# Application of corrugated plates as the web of steel coupling beams



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## ABSTRACT

Nowadays, steel coupling beams are used as an efficient alternative to reinforced concrete (RC) coupling beams. Particularly in the coupled shear walls system, coupling beams are the main members for dissipating seismic energy. In this paper, for the first time the application of corrugated plates as the web of steel coupling beams (rather than flat web and its stiffeners) is studied as a proposition for improving seismic behavior of such beams. The study addresses the linear elastic buckling analysis and non-linear analysis of steel coupling beams with flat and corrugated webs using finite element technique for which ANSYS software is employed. 160 models have been studied, considering parameters such as shape of web plate (flat and three corrugated types, including trapezoidal, curved, and zigzag), web thickness, number of corrugations, and corrugation angle. The finite element results are validated through comparison with the experimental results of a common steel coupling beam, tested by other researchers. In addition to the advantages of eliminating web stiffeners, results of this study show that the application of corrugated web with the proposed geometric criteria makes it possible to achieve further rotation capacity in comparison with common steel coupling beams. Finally, a design approach for corrugated web of steel coupling beams, accompanied by a practical example, is presented.

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## 1. Introduction

Coupled shear walls system is considered as one of the most efficient seismic load resisting systems in mid to high-rise buildings. When the strength of coupling beams is distributed appropriately over the height of a building, desirable hinge formation occurs in the beams prior to hinge formation at the base of the wall piers [1]. Steel coupling beams are viable alternatives to reinforced concrete (RC) beams, particularly when height restrictions do not permit use of deep RC beams or when the required capacity, stiffness, or deformation demands cannot be met economically by RC beams. The behavior of coupling beams is similar to link beams in eccentrically braced frames [2]. Based on previous researches, shear-critical steel coupling beams have remarkable energy absorption capacity, significant ductility, and energy dissipation characteristics when subjected to cyclic loadings [3]. Furthermore, certainty of plastic hinge formation in the beams as the limit state governing behavior is significantly greater relative to the more common RC coupling beams (diagonally reinforced concrete beams). Fewer construction difficulties

of steel coupling beams in comparison with RC coupling beams (construction difficulties related to placing diagonal and transverse reinforcements) is the other significant advantage of such beams. The general design philosophy of using steel coupling beams to achieve maximum ductility is to ensure that the flanges of the beam remain elastic while the web yields in shear. Also appropriate slenderness ratios of the flanges and web should be considered in order to preclude local flange or web buckling. To delay web crippling and buckling, the use of transverse stiffeners is inevitable. However, actions resulting from stiffeners warping (as a result of beam deformation) over areas with high residual stresses around flange, web, and stiffener connection zone lead to an increase in probability of premature web rupture before its buckling. Consequently, beam rotation capacity decreases considerably [4,5].

In recent years, the use of corrugated plates as the web of girders in bridges and single-story steel buildings has been increased. Considering significant out-of-plane stiffness of corrugated plates, such plates have much higher buckling strength in compared with flat plates; thus by using them as the beam web, the necessity of using stiffeners is eliminated as well as reducing the required web thickness.

Considering negligible axial stiffness of corrugated web in longitudinal direction of these beams (known as accordion effect), flexural strength of such beams is completely provided by flanges (without contribution of beam web) and shear strength is provided by the web; therefore there is no interaction between shear and flexural behaviors. For the first time, Easley and McFarland [6] studied buckling behavior of the corrugated plates and developed an equation to calculate global buckling stress, assuming corrugated plate as an orthotropic flat plate. Recently extensive studies have been conducted on behavior

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**Notation**

$A_w$	required web area
$a$	flat (or horizontal) sub-panels width
$b$	horizontal projection of inclined sub-panels width
$b_f$	flange width
$c$	inclined sub-panel width
$D$	maximum out-of-plane deformation of the web resulted from eigenvalue buckling analysis
$D_x$	bending stiffness of corrugated plate about axis $x$
$D_y$	bending stiffness of corrugated plate about axis $y$
$d$	corrugation depth
$d_s$	section height
$E$	Young's modulus
$f_y$	yield stress of steel
$f_{yf}$	yield stress of flange steel
$f_{yw}$	yield stress of web steel
$h_w$	web height
$K_L$	local shear buckling coefficient
$L_{clear}$	clear span of coupling beam
$L_e$	embedment length of steel coupling beam into shear walls
$L_{eff.}$	effective length of steel coupling beam
$M_s$	bending moment corresponding to plastic shear strength
$M_u$	bending moment capacity
$N$	number of corrugations (or number of half-waves)
$n$	order of Eq. (10)
$R$	radius of corrugation curve (in curved corrugated models)
$SD$	standard deviation
$SF$	scale factor
$t_f$	flange thickness
$t_s$	stiffener thickness
$t_w$ (or $t$ )	web thickness
$U$	Eurocode suggestion for out-of-plane imperfection of plates;
$V_n$	nominal shear strength
$V_p$	plastic design shear strength
$V_u$	ultimate shear strength
$V_y$	yield shear strength
$V_u/V_y$	dimensionless shear strength (or over-strength factor)
$w$	maximum fold width, max. (a, b)
$Z_{req.}$	required plastic section modulus
$\beta$	global buckling coefficient
$\eta$	length reduction factor
$\lambda_s$	shear buckling parameter (or slenderness parameter)
$\lambda_{s, eq.}$	shear buckling parameter from equations
$\lambda_{s, FEM}$	shear buckling parameter from FE
$\lambda_{s, req.}$	required shear buckling parameter
$\theta$	corrugation angle
$\theta_u$	ultimate rotation
$\tau_{cr}$	shear buckling strength
$\tau_y$	shear yielding strength of steel web
$\tau_{cr}^e$	elastic shear buckling strength
$\tau_{cr,L}^e$	elastic local shear buckling strength of corrugated sub-panel
$\tau_{cr,G}^e$	elastic global shear buckling strength
$\nu$	Poisson's ratio
$\varphi_v$	reduction factor of shear strength
$\varphi_b$	reduction factor of flexural strength

of beams with corrugated web subjected to gravity loads; however, the behavior of such beams as a seismic energy absorbing element e.g. steel coupling beams has not been studied yet [7–14].

This research investigates the use of corrugated plate instead of flat web with stiffeners as a means of improving seismic behavior of steel coupling beams. In this respect, finite element method (FEM) was selected as a useful and powerful tool in engineering sciences and ANSYS software was employed for modeling purposes [15]. The validation of finite element results is obtained through comparison with the experimental results of a common steel coupling beam, tested by Park and Yun [7]. Considering parameters such as shape of web plate (flat and three corrugated types including trapezoidal, curved, and zigzag), web thickness, number of corrugations, and corrugation angle, 160 models are analyzed.

In the first step, shear buckling parameter (or slenderness parameter, the ratio of the effective length of a member to the least radius of gyration of its cross section) of corrugated web,  $\lambda_s$ , is calculated by linear elastic buckling analysis. Then, to determine appropriate equations for calculation of  $\lambda_s$  (in corrugated plates with the geometry of steel coupling beams web), the  $\lambda_s$  values obtained from finite element analysis (FEA) are compared to the ones obtained from proposed equations by other researchers. Afterwards, ultimate rotation ( $\theta_u$ ) of the finite element (FE) models is determined by conducting non-linear analysis and finally, fitted trend lines to the points of ( $\theta_u - \lambda_s$ ) are presented. Accordingly, using the curves, it is possible to determine the required  $\lambda_s$  to achieve target rotation. By making appropriate assumptions of corrugation angle and number of half-waves for the selected type of corrugation, corresponding  $\lambda_s$  calculated by proposed equations must be less than or equal to the one determined by the fitted curves. In the end, a design approach for corrugated web of steel coupling beams accompanied by a practical example is presented.

## 2. Concepts and equations

Due to the need of concepts and design equations of steel coupling beams and corrugated web beams in this paper, this section presents concepts and required equations of the beams.

### 2.1. Steel coupling beams with flat web

The steel coupling beam can be designed in accordance with the seismic design requirements for link beams in eccentrically braced frame of AISC steel design standard [16].

Step 1: calculation of the required area of the web,  $A_w$ , to resist ultimate shear strength,  $V_u$ , by Eq. (1).

$$V_u \leq \varphi_v V_n = 0.6 \varphi_v f_{yw} A_w = 0.6 \varphi_v f_{yw} (d_s - 2t_f) t_w \quad (1)$$

where,  $V_n$  is nominal shear strength,  $\varphi_v$  is reduction factor of shear strength,  $f_{yw}$  is yield stress of web steel,  $d_s$  is section height, and  $t_f$  and  $t_w$  are flanges and web thicknesses, respectively.

Step 2: calculation of the required plastic section modulus,  $Z_{req.}$ , as the section can resist bending moment  $M_s$  which is corresponding to plastic design shear strength,  $V_p$ . Values  $Z_{req.}$  and  $M_s$  are calculated by Eqs. (2) and (3), respectively. Also, in this step strain hardening should be considered.

$$Z_{req.} \geq \frac{M_s}{\varphi_b f_y} \quad (2)$$

$$M_s = \frac{L_{eff}}{1.6} \times V_p = \frac{(L_{clear} + 2l_e/5)}{1.6} \times 1.35 V_n \quad (3)$$

where,  $f_y$  is yield stress of steel and  $\varphi_b$  is reduction factor of flexural strength. Also,  $L_{eff.}$  and  $L_{clear}$  are the effective length and the clear

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