



# Installation effects on the tonal noise generated by axial flow fans



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## ABSTRACT

The paper presents the results of experiments on a low-speed axial-flow fan flush mounted on flat panels typically employed in tests on automotive cooling fans. The experiments have been conducted in a hemi-anechoic chamber and were aimed at evaluating the installation effects of the whole test configuration, including chamber floor and size and shape of the mounting panel. The largest panels cause important SPL variations in a narrow, low frequency range. Their effect on the propagation function has been verified by means of parametric BEM computations. A regular wavy trend associated with reflections from the floor is also present. In both cases, the tonal noise is more strongly affected than the broadband one.

The analysis is performed by means of an existing spectral decomposition technique and a new one, which allows to consider different noise generating mechanisms and also to separate the emitted tonal and broadband noise from the associated propagation effects. In order to better identify the features of the noise at the blade passing frequency (BPF) harmonics, the phase of the acoustic pressure is also analysed.

Measurements are taken during speed ramps, which allow to obtain both constant-Strouhal number SPL data and constant-speed data. The former data set is employed in the new technique, while the latter may be employed in the standard spectral decomposition techniques.

Based on both the similarity theory and the analysis of the Green's function of the problem, a theoretical description of the structure of the received SPL spectrum is given. Then, the possibility of discriminating between tonal and broadband noise generating mechanisms is analysed and a theoretical base for the new spectral decomposition technique is provided.

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## 1. Introduction

Tests on low-speed axial-flow fans are often performed in hemi-anechoic chambers, possibly resulting in a departure from the expected free-field conditions, but also in modifications in the flow-field. This is a general problem regarding the effects of the mounting configuration [1–6]. In the present work, a typical configuration [7] for tests on low-speed axial fans for automotive applications is considered: the fan is supported by a flat, stiff panel and a microphone is located on-axis upstream of the rotor. The whole assembly is positioned in the test chamber, at a height from the floor and the fan outlet flow is re-ingested after mixing with the air within the chamber. Such test conditions require adopting a Turbulence Control Screen (TCS), see for instance [8,9], which destroys the incoming turbulent structures, thus eliminating the associated tonal

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**Nomenclature**

$a_0$	speed of sound	$x_1, x_2, x_3$	cartesian components of $\mathbf{x}$
$A$	blade area, amplitude of a generic wave	$\mathbf{y}, \dot{\mathbf{y}}, \ddot{\mathbf{y}}$	source position vector
$C$	constants in Eqs. (5), (6) and (8), functions of the harmonic order	$y_1, y_2, y_3$	cartesian components of $\mathbf{y}$
$d$	distance between source and receiver	$z$	rotor blade number
$D$	diameter	$\alpha$	Mach number exponent in Eq. (3)
$\mathbf{e}_3$	versor of the axial coordinate	$\beta$	Reynolds number exponent in Eq. (3)
$E[-]$	expected value operator	$\gamma$	coherence function
$f$	frequency	$\Gamma$	level of the function $G$
$F$	source spectral distribution function	$\delta(-)$	Dirac Delta function
$\mathbf{F}$	surface distribution of the dipole strength	$\Delta A$	area of a correlated source
$\mathfrak{F}$	non-dimensional function in Eq. (1)	$\Delta f$	frequency resolution, frequency repetition
$G$	propagation function	$\Delta n$	harmonic order resolution
$g$	Green's function	$\Delta St$	Strouhal number resolution
$h$	auxiliary function in Eq. (10)	$\Delta \Omega$	rotational speed resolution
$h_R$	height of the rotational axis from the ground	$\vartheta$	azimuthal coordinate
$H$	auxiliary function used in Eq. (14)	$\Theta$	inclination angle
$He$	Helmholtz number	$\lambda$	wavelength
$j$	imaginary unit	$\Pi$	level of the function $F$ (for tonal noise)
$k$	harmonic order of the BPF	$\rho$	air density, radial coordinate
$K$	constant in Eqs. (7) and (8)	$\varphi$	$= 8Q/\pi\Omega D_{tip}^3$ , flow coefficient
$Ma$	Mach number at the rotor tip	$\phi$	phase angle
$m$	summation index in Eq. (16)	$\Phi$	level of the function $F$ (for broadband noise)
$n$	harmonic order of the rotational speed	$\Omega$	rotational speed
$\mathbf{n}$	unit vector normal to the blade surface	<b>Subscripts</b>	
$N_g$	number of uncorrelated noise generating mechanism	$bb$	related to broadband noise
OASPL	overall SPL, ref. 20 $\mu\text{Pa}$	$bl$	related to the blade surface
$p$	acoustic pressure	$dir$	related to the direct radiation path
$p_{bl}(\mathbf{y}, t)$	blade surface static pressure	$ext$	related to the annular panel external edge
$p_0$	ambient static pressure	$hub$	related to rotor hub
$p_{out}$	static pressure at the fan discharge	$max, 1, max, 2$	related to the $\Gamma_{comp}$ maxima about the dip
$p_{ref}$	reference acoustic pressure, 20 $\mu\text{Pa}$	$out$	related to discharge conditions
$P$	amplitude of tonal noise peaks in $S_{pp}(\omega)$	$refl$	related to the reflected radiation path
$Q$	volume flow rate	$t$	related to tonal noise
$r$	distance between rotor centre and receiver	$tip$	related to blade tip
$R$	$= D/2$ , radius	$VK$	related to von Kármán vortices
$Re$	Reynolds number	$0$	related to the ambient conditions
$Re[-]$	real part	<b>Superscripts</b>	
$S_{aa}$	one-sided auto power spectral density of $a$	$*$	complex conjugate
$S_{ab}$	one-sided cross power spectral density of $a$ and $b$	$\sim$	Fourier transform
SPL	sound pressure level spectrum, ref. 20 $\mu\text{Pa}$	$-$	average value
$St$	Strouhal number based on the rotational frequency	$=$	weighted-average value
$t$	time	$bb$	related to broadband noise
$T$	time interval	$t$	related to tonal noise
$\mathbf{x}$	receiver position vector		

noise generating mechanism [10–12] with no significant modifications in performance [13,14]. In the present case, the TCS is constituted of a further annular panel which supports a hemispheric hood made of fabric. From the acoustic point of view, the fabric should have a limited transmission loss but the panel may cause a significant alteration in the received noise. Though the studied configurations were different, similar effects have already been reported [15,16]. They may be explained considering that diffraction from the panel edges and a stiff wall boundary condition on its surface affect the expected free-field conditions. A common solution to this problem is lining the panel with a layer of sound absorbing material, see for instance Sturm and Carolus, [9], but, unfortunately, this results in practical complications when measurements have to be taken on different fans. The chamber floor constitutes a reflecting plane, [1], which further affects the radiated noise.

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