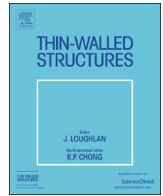




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# Column tests of dodecagonal section double skin concrete-filled steel tubes



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## ABSTRACT

A series of tests on dodecagonal section double skin concrete-filled steel columns (DCS) were carried out in this study. Column specimens having different lengths ranged from 1000 mm to 3500 mm were tested. The behavior and strengths of dodecagonal section double skin concrete-filled steel columns were investigated. In addition, local buckling of inner and outer steel tubes were also investigated. Material properties of the concrete and steel used in the test specimens were measured. The test strengths are compared with the design strengths calculated using the proposed methods based on current AISC Specification and Eurocode for the design of composite structural members. The suitability of design method proposed by other researcher for circular section double skin concrete-filled steel columns for dodecagonal section specimens was also evaluated.

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## 1. Introduction

Double skin concrete-filled steel (DCS) tubular columns consist of two concentric thin steel tubes with concrete sandwiched between them. As a new form of concrete-filled steel tube (CFT), DCS holds almost all the advantages of the traditional ones, such as high capacity, good ductility and easy construction. In addition, DCS performs better under cyclic loading, thus can be used in seismic resistant structures. Moreover, DCS has lighter weight, higher bending stiffness, and higher fire resistance capacity [1,2].

Reviewing the past studies on DCS, we can easily notice that many experimental and analytical studies that have been performed focused on the behavior of circular hollow sections or square hollow sections [3–13]. In this study, a new dodecagonal section specimen was proposed. It is expected to have better local buckling resistance compared with square section specimens and also to have the advantage of easy fabrication and flat surface for connection compared with circular section specimens.

This paper is devoted to investigate axially loading characteristics of DCS stub columns and long columns where both inner and outer tubes are dodecagonal hollow sections, as shown in Fig. 1(a). Special attention was placed herein on the measured strength and strain in order to discuss the behavior of DCS. Finally, the tested

strengths are compared with predicted strengths calculated using several different design methods.

## 2. Experimental investigation

### 2.1. Test specimens

The test specimens were fabricated by molding a flat steel plate into a dodecagonal or round (for circular section specimens) shape, and then the ends of the steel tubes were cut to specified lengths of 1000 mm, 2000 mm, 2500 mm and 3500 mm. The outside surface of inner steel tube and insides surface of the outer steel tubes were wire brushed to remove any rust and loose debris present. Both outer and inner steel tubes were placed centric. The self-compacting concrete was cured without any vibration. During curing, a very small amount of longitudinal shrinkage occurred at the top of the column. High strength cement was used to fill this longitudinal gap before the welding of the top steel end plate. Two 20 mm thick steel plates were welded to both ends of the specimens to ensure full contact between specimen and end bearing.

The measured cross-section dimensions and specimen length for each test specimen are shown in Tables 1 and 2. Fig. 1(a) and (b) shows the cross section of dodecagonal section and circular section specimens, respectively. The 1000 mm columns (columns having the length of 1000 mm) were designed to study the local buckling of the specimens.

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**Nomenclature**

$A_c$	cross-sectional area of concrete;	$N_{uc,A}$	predicted ultimate strength using the AISC Standard;
$A_{ce}$	nominal cross section area of concrete, given by $\pi(D_o - 2t_{so})^2/4$ ;	$N_{uc,E}$	predicted ultimate strength using the Eurocode;
$A_{si}$	cross-sectional area of inner tube;	$P_e$	elastic critical buckling load;
$A_{so}$	cross-sectional area of outer tube;	$P_{n1}$	compressive capacity of inner tube;
$A_{sco}$	cross-sectional areas of outer tube and sandwiched concrete ( $=A_{so} + A_c$ );	$P_{n2}$	compressive capacity of outer tube with the sandwiched concrete;
$A_{eff}$	effective cross sectional area;	$P_{no}$	$F_{cr}A_{so} + 0.7f_c A_c$ ;
$C_1$ (Han's Method)	$\alpha/(1+\alpha)$ ;	$r$	radius of gyration of inner tube;
$C_1$ (AISC Standard)	coefficient for calculation of effective rigidity of a composite compression member;	$Q_s$	net reduction factor of cross sections composed of only unstiffened slender elements in uniform compression;
$C_2$	$(1+\alpha_n)/(1+\alpha)$ ;	$t_i$	thickness of inner tube;
$D_i$	outside diameter of inner tube;	$t_o$	thickness of outer tube;
$D_o$	outside diameter of outer tube;	$\alpha$ (Han's Method)	steel ratio ( $= A_{so}/A_c$ );
$E_c$	elastic modulus of concrete;	$\alpha$ (Eurocode)	imperfection factor ( $=0.49$ );
$E_{cm}$	secant modulus of elasticity of concrete;	$\alpha_{cc}$	coefficient taking account of long term effects on the compressive strength ( $=1.0$ );
$E_s$	elastic modulus of steel;	$\alpha_n$	nominal steel ratio ( $= A_{so}/A_{ce}$ );
$E_{eff}$	effective stiffness of composite section;	$\gamma_c$	partial safety factor for concrete ( $=1.5$ );
$f'_c$	specified compressive strength of concrete;	$\gamma_{M1}$	partial factor for resistance of members to instability assessed by member checks ( $=1.0$ );
$f_{ck}$ (Han's Method)	characteristic strength of concrete;	$k_\sigma$	4;
$f_{ck}$ (Eurocode)	characteristic compressive cylinder strength of concrete at 28 days;	$\epsilon$	$\sqrt{235/f_y}$ ;
$f_{cd}$	cylinder compressive strength of concrete;	$\eta_{ao}$	$0.25(3+2\bar{\lambda}) \leq 1.0$ ;
$f_{yi}$	yield strength of inner tube;	$\eta_{co}$	$4.9 - 18.5\bar{\lambda} + 17\bar{\lambda}^2 \geq 0$ ;
$f_{yo}$	yield strength of outer tube;	$\theta$	;
$f_{scy}$	composite strength of outer tube and sandwiched concrete;	$\lambda_o$	elastic-plastic critical slenderness ratio;
$F_{cr}$	critical stress;	$\lambda_p$	elastic critical slenderness ratio;
$F_e$	elastic buckling stress of inner tube;	$\bar{\lambda}$	$\sqrt{N_{pl,Rk}/N_{cr}}$ ;
$I_c$	moment of inertia of concrete cross section about the elastic neutral axis of the composite section;	$\xi$	confinement factor ( $= \alpha_n f_{yo}/f_{ck} = A_{so} f_{yo}/A_{ce} f_{ck}$ );
$I_{si}$	moment of inertia of inner tube cross section about the elastic neutral axis;	$\rho$	reduction factor for plate buckling;
$I_{so}$	moment of inertia of outer tube cross section about the elastic neutral axis of the composite section;	$\varphi$	stability coefficient of axially loaded members;
$K$	effective length factor;	$\chi$	(Han's Method)hollow section ratio, given by $D_i/(D_o - 2t_o)$ ;
$L$	laterally unbraced length of member;	$\chi$	(Eurocode)reduction factor for the relevant buckling mode;
$N_{cr}$	elastic critical force for the relevant buckling mode based on the gross cross sectional properties;	$\varphi$	$0.5[1 + \alpha(\bar{\lambda} - 0.2) + \bar{\lambda}^2]$ ;
$N_{i,u}$	compressive capacity of the inner tube;	$\psi$	1.0;
$N_{osc,u}$	capacity of the outer tube with the sandwiched concrete;	<i>MI-AVE-FLA</i>	average strain of flat portion at mid-length of inner tube;
$N_{uc,h}$	predicted ultimate strength using Han's method;	<i>MI-AVE-COR</i>	average strain of corner portion at mid-length of inner tube;
		<i>MO-AVE-FLA</i>	average strain of flat portion at mid-length of outer tube;
		<i>MO-AVE-COR</i>	average strain of corner portion at mid-length of outer tube;

For stub columns, the test specimens are labeled such that the type of the specimen, outer diameter of outer steel tube, nominal thickness of outer steel tube and outer diameter of inner steel tube can be identified from the label. For example, the labels “DCS500-4-300A” define the specimens as follow:

- The three letters indicate that the type of the specimen, where the prefix letter “DCS” refers to dodecagonal section double skin concrete-filled steel tubes.
- The following three digits “500” indicate the outer diameter of the outer steel tubes in mm.
- The following digit “4” is the nominal thickness of the outer steel tube in mm.
- The following three digits “300” are the outer diameter of the inner steel tube in mm.
- The last character “A” refers to repeated test specimen.

For slender columns, the test specimens are labeled such that the type of the specimen, diameter of outer steel tube, nominal thickness of outer steel tube and nominal length of the specimens can be identified from the label. For example, the labels “DCS400-4-2000A” define the specimens as follow:

- The three letters indicate that the type of the specimen, where the prefix letter “DCS” refers to dodecagonal section double skin concrete-filled steel tubes. (“CDCS” refers to circular section double skin concrete-filled steel tubes.)
- The following three digits “400” indicate the diameter of the outer steel tubes in mm.
- The following digit “4” is the nominal thickness of the outer steel tube in mm.
- The following four digits “2000” are the diameter of the inner steel tube in mm.
- The last character “A” refers to repeated test specimen.

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