



Novel nanowire self-assembled hierarchical CeO₂ microspheres for low temperature toluene catalytic combustion

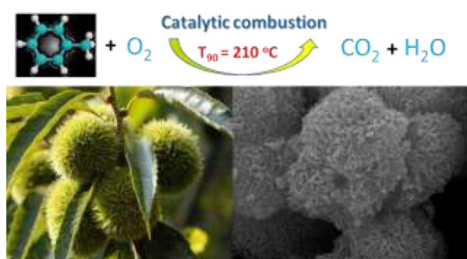


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GRAPHICAL ABSTRACT



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ABSTRACT

The catalytic oxidation of toluene has been investigated over pure CeO₂ hierarchical catalyst for the first time. The novel CeO₂ catalyst was prepared by a hydrothermal-driven assembly method. The structure of CeO₂ catalyst was consisted of nanowire self-assembled hierarchical microspheres. The new hierarchical CeO₂ catalyst showed much better catalytic activity than analogous nonporous catalyst by traditional hydrothermal method. The hierarchical CeO₂ catalyst could reach more than 90% toluene conversion even as low as 210 °C (T₉₀) under a high space velocity of 60,000 mL/(g·h). The high catalytic activities could be attributed to the large surface areas, in addition, the hierarchical porous structures provide more contents of surface oxygen vacancies for the dissociation of gaseous O₂ on the surface.

1. Introduction

Benzene, toluene, xylenes (BTX) kinds of volatile organic compounds (VOCs) are widespread used as solvents, gasoline additives, and chemical raw materials, hence can pose a direct risk to both the environment and human health [1,2]. Catalytic combustion of BTX into CO₂ and water appears very promising in this field, considering the technology features both economically available and practically effective [3,4]. Supported noble metal catalysts are extensively studied during the past decades, they exhibit better activity than the metal oxide catalysts [5,6]. However, due to noble metal catalysts are always more expensive, it is highly desirable to prepare noble-metal-free

catalysts with high activity and low cost.

Engineering the shape of heterogeneous catalysts at nanoscale indeed alter their performances. Since the successful application of CeO₂ in the catalytic converters for automotive emission control, it has been attracted enormous interest to produce ceria nanocrystals over the past few decades [7–9]. This is particularly true with ceria catalysts, where the precise control of surface atomic arrangements can modify the reactivity of Ce⁴⁺/Ce³⁺ ions, changing the oxygen release/uptake behavior of ceria, which, in turn, affects the catalytic performance [7]. The synthetic strategies include precipitation, sol–gel synthesis, surfactant-assisted synthesis, hydrothermal or solvothermal synthesis, flame spray pyrolysis, microemulsion synthesis, templates etc. [8]. By

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virtue of the above methods, various shapes of ceria nanostructures including rods, cubes, wires, sheets, tubes, plates, disks, nanospheres and hollowspheres were successfully prepared which has facilitated the exploring of the morphology dependent catalytic properties on these well-defined ceria nanocatalysts [9].

Recently, there is a widespread interest in the development of hierarchically catalysts, they are often superior to their corresponding bulk materials due to their enhanced multiple functionalities [10–12]. A series of synthesis methods have been applied to the preparation of hierarchically CeO₂ architectures [13]. Lu et al. reported the hierarchical mesoporous CeO₂ microspheres with flowerlike three-dimensional (3D) structure via different hydrothermal systems, which exhibited much higher catalytic activity than the general CeO₂ in trichloroethylene combustion [14]. Through the solution-based crystallographic-oriented epitaxial growth, crystal facet-based hierarchical CeO₂ junction consisting of different facets were fabricated, on which the photocatalytic reduction of CO₂ into methane was greatly improved [15]. Li et al. synthesized a crystalline uniform hierarchically CeO₂ catalyst with tunable porosity via colloidal solution combustion synthesis, which showed excellent catalytic activity for soot and CO oxidation [16]. These investigations indicate that the hierarchically CeO₂ can provide some advantages for some new physico-chemical properties, such as high surface areas, tunable surface facets, and surface defects, etc. Thus, it is important to design functional ceria materials with certain morphology by controllable routes. To the best of our knowledge, the effect of hierarchical structure on CeO₂ catalysts in the toluene catalytic combustion behavior has not been reported in detail.

Herein, the CeO₂ with hierarchical architectures were synthesized by a facile wet chemical approach—a hydrothermal-driven assembly method—to realize controllable structures of CeO₂ microspheres. Compared with the bulk ceria, the nanowire self-assembled hierarchical ceria exhibits excellent activity in toluene combustion at low temperature. The as-prepared CeO₂ was further characterized using various techniques, to correlate the excellent catalytic performance with the surface structure.

2. Experimental

2.1. Catalyst preparation

All the reagents were used without further purification. The nanowire self-assembled hierarchical microspheres of CeO₂ catalysts (CeO₂-HS) were synthesized by a polymer modified hydrothermal method. Ce(NO₃)₃·6H₂O (5 mmol), 60 mmol of urea and 1 g K30 (Polyvinylpyrrolidone, (C₆H₉NO)_n, M = 30 000) were dissolved with 80 mL of deionized water to get a clear homogeneous solution. The resulting solution was then transferred into a Teflon-lined stainless steel autoclave. The autoclave was maintained in an oven at 100 °C for 10 h. After cooling to the room temperature naturally, the samples were centrifuged, and washed with water and ethanol for several times. The resultant solid was dried at 80 °C overnight, and then calcined at 500 °C (1 °C·min⁻¹ rate) for 3 h. The microsphere CeO₂ catalysts (CeO₂-S) were obtained in a similar procedure without the addition of K30.

2.2. Catalyst characterization

N₂ adsorption–desorption isotherms were measured using Quantachrome Autosorb-1MP at liquid nitrogen temperature (77 K). XRD patterns were recorded on a Rigaku X-ray diffractometer (D/max-2200) fitted with a Cu Kα source (λ = 0.15405 nm, 40 kV and 200 mA). TG-DTG was carried on a Mettler Toledo TGA/DSC 1 STARE in air with a heating rate of 10 K/min. The Raman spectra was recorded under ambient conditions by Renishaw confocal Raman spectrometer (RM2000) using a 532 nm laser. SEM images were performed on a HITACHI SU-8010 electron microscope, operating at 30 kV. TEM images were obtained using a JEOL JEM-2100F microscope, operating

at 200 kV. The X-ray photoelectron spectroscopy (XPS) measurements were performed on a multifunctional imaging electron spectrometer (VG, ESCALAB 250XI, Thermo Scientific, Surrey) with Al Kα (hν = 1486.6 eV) radiation. H₂-TPR analysis was operated in a U-shaped quartz reactor under a gas flow with a Micromeritics Autochem 2720. The sample with 100 mg was pre-treated in Ar at 300 °C for 1 h before measurement. The samples were measured continuously by a thermal conductivity detector (TCD) from 50 to 950 °C with 10 °C/min under 10% H₂/Ar flow. The gas flow rate was 50 mL/min.

2.3. Catalyst evaluation

Toluene is a typically kind of VOCs, plays important roles in the atmosphere and directs toxicity to humans [17]. In this study, toluene combustions were carried out in a continuous flow quartz tube (Φ = 10.0 mm) micro-reactor with 100 mg catalyst (40–60 mesh) at atmospheric pressure. The volumetric composition of the reactant mixture was 1000 ppm toluene + 20% O₂ + balance N₂, and the total flow was 100 mL/min. Toluene was generated and injected using a bubbler. At the beginning of each test, the catalyst was pretreated in the real reactant mixture for 2 h in order to overcome the over-estimation of toluene catalytic combustion conversion caused by adsorption of toluene. The performances at steady states (typically after 0.5 h) were used for discussion. The concentrations of the reactants and products were monitored on line by a gas chromatograph (Agilent 7890A) by double flame ionization detectors (FID), where the CO₂ were converted into CH₄ with a methanizer nickel reactor. All results showed there were only CO₂ in the downstream gas products, indicating the toluene molecules were completely decomposed over these catalysts. In the case of water vapor addition, 5 vol% of H₂O was introduced via a mass flow controller using a water saturator.

The toluene conversion (*X*, %) is calculated according to the following formula:

$$X = \frac{[CO_2]_{OUT}}{7 * [Toluene]_{IN}} * 100\% \quad (1)$$

The normalized initial reaction rate (*r*, mol·m⁻²·s⁻¹) is calculated as below:

$$r = -\frac{F}{m_{cat} * S_{BET}} * \frac{P}{RT} * \ln(1-X) * [Toluene]_{IN} \quad (2)$$

The turnover frequencies (TOF, s⁻¹) are calculated based on the following equation:

$$TOF_{OV} = \frac{X * [Toluene]_{IN} * F}{M_{CeO_2} * (A_{600}/A_{455})} \quad (3)$$

The activation energies are calculated for toluene conversions lower than 20%, and estimate using the following Arrhenius relationship:

$$\ln r = -\frac{E_a}{RT} + \ln A \quad (4)$$

where *F* is the toluene flow rate in unit of mol s⁻¹; *m*_{cat} is the catalyst amount; *M*_{CeO₂} is the molecular mass; *TOF*_{OV} is the turnover frequency based on oxygen vacancy concentration, the integral peak areas of Raman at 600 and 455 cm⁻¹ (*A*₆₀₀/*A*₄₅₅) are used to quantify the concentration of oxygen vacancy. *E*_a is the apparent activation energy (kJ·mol⁻¹).

3. Results and discussion

3.1. Structural and morphology studies of catalysts

As the polymer K30 was used during the preparation of the CeO₂-HS catalysts, the TG analysis was performed to examine whether K30 play a role in the formation of hierarchical microspheres or not. Fig. 1 shows the TG/DTG profiles of the two precursors on the dried catalysts before

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