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ACCEPTED MANUSCRIPT

Membrane Bioreactors for Wastewater Treatment: A review of mechanical cleaning by

scouring agents to control membrane fouling

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Abstract

Membrane bioreactor (MBR) is a reliable and promising technology for wastewater treatment

and reclamation applications. In spite of more than a decade of significant advances in

developing fouling mitigation methods, different physical and cleaning protocols are still

necessary to be developed to limit the membrane fouling. The use of scouring agents in MBR

applications has been paid attention as a new approach as an energy-efficient way to control

membrane fouling. Recently, mechanical cleaning by scouring agents is becoming as intense

research area considering high efficiency of fouling reduction while requiring low energy

consumption. In this review, fundamental and comprehensive assessments of the mechanical

cleaning concepts and their applications with porous and nonporous scouring agents for MBR

system are critically reviewed. The existing challenges and future research prospects on the

mechanical cleaning technology associated with scouring agents for the MBR applications

are also discussed.

Keywords: Membrane fouling, mechanical cleaning process, membrane bioreactor, scouring

agent, hydrodynamics

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