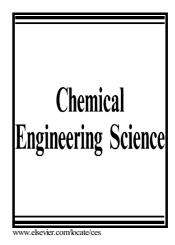
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PII: S0009-2509(16)30556-5

DOI: http://dx.doi.org/10.1016/j.ces.2016.10.025

Reference: CES13196

To appear in: Chemical Engineering Science

Received date: 22 June 2016

Revised date: 21 September 2016 Accepted date: 15 October 2016

Cite this article as: Kai Wang and Guangsheng Luo, Microflow extraction: A review of recent development, *Chemical Engineering Science* http://dx.doi.org/10.1016/j.ces.2016.10.025

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### **ACCEPTED MANUSCRIPT**

## Microflow extraction: A review of recent development

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Abstract

Liquid-liquid extraction plays an important role in separation and purification of substance.

Miniaturized extraction processes based on microflow have received increasing attention for

application in fields such as small-scale purification, fine chemical synthesis, and the rapid

analysis of chemical and biological samples. To outline the microflow extraction from its

more basic form to its utilizations, this review begins by introducing the progress of research

into fluidic dynamics and mass transfer on the microscale. Typical miniaturized extractors

and phase separators are then presented with analysis of their advantages. Finally, typical

application of microflow extraction are demonstrated, which show great potential for the

miniaturization of separation processes.

Keywords: Microflow, Extraction, Mass transfer, Separation, Purification Nomenclature

A cross-sectional area of a microchannel, m<sup>2</sup>

C<sub>bulk</sub> substance concentration in the bulk phase, mol/m<sup>3</sup>

 $C_{C,eq}$  continuous phase concentration at equilibrium, mol/m<sup>3</sup>

C<sub>D,eq</sub> dispersion phase concentration at equilibrium, mol/m<sup>3</sup>

C<sub>inf</sub> final concentration in the droplet at equilibrium, mol/m<sup>3</sup>

C<sub>int</sub> substance concentration at the interface, mol/m<sup>3</sup>

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