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## EPTED MANU

Materials and product engineering

Polymorphism of D-mannitol: Crystal Structure and the Crystal

**Growth Mechanism**<sup>★</sup>

Weiyi Su<sup>1</sup>, Na Jia<sup>1</sup>, Hongshi Li<sup>1</sup>, Hongxun Hao<sup>2</sup>, Chunli Li<sup>1,\*</sup>

<sup>1</sup>School of Chemical Engineering, Hebei University of Technology, Tianjin 300130, China

<sup>2</sup>School of Chemical Engineering and Technology, Tianjin University, Tianjin 300072, China.

\*To whom correspondence should be addressed. lichunli hebut@126.com.

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**Abstract** 

The polymorphism of D-Mannitol (mannitol) is reviewed in this paper. It was found that the

structure of the stable form is consistent in most literatures, but different authors have given

different information about the two metastable forms. Therefore the commonly used nomenclature

of mannitol was summarized based on the crystal unit cell parameters with the help of X-ray

powder diffraction. Moreover, the crystal growth mechanism of mannitol polymorphs was

summarized. Considering the lack of kinetic data for the metastable form especially, a reported

method was attempted to apply to  $\delta$  mannitol in an aqueous cooling crystallization process based

on the induction time previously measured, and it was identified that the growth of the  $\delta$  form

follows the two-dimensional (2D) nucleation-mediated mechanism. The results also indicates that

the method based on induction time and supersaturation should have the potential to be expanded

to the metastable polymorphs for the growth property study in a bulk system.

**Keywords** crystallization; pharmaceuticals; polymorphism; D-mannitol; crystal growth

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