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## ACCEPTED MANUSCRIPT

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Wierschem et al.

## Techno-Economic Evaluation of an Ultrasound-Assisted Enzymatic Reactive Distillation Process

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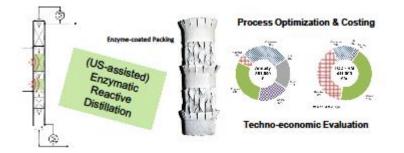
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