

## Accepted Manuscript

Title: A Physics-based Model for Industrial Steam-Methane Reformer Optimization with Non-uniform Temperature Field

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Highlights:

- Physics-based model enables study of non-uniform furnace temperature distribution
- Novel empirical modeling scheme used to fit the real-plant temperature distribution
- Reasonably low computational time makes the model suitable for online optimization
- Optimization scheme uses physics-based model for furnace operation intensification

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