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Author: <ce:author id="aut0005" author-id="S009813541630415X-19b52367b7dc875f2ba92c891f8f5044"> Juan C. Carrasco<ce:author id="aut0010" author-id="S009813541630415Xcb34bdea65339ed3ccaf1966fc3b0f59"> Fernando V. Lima



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## ACCEPTED MANUSCRIPT

## An Optimization-based Operability Framework for Process Design and Intensification of Modular Natural Gas Utilization Systems

Juan C. Carrasco, Fernando V. Lima<sup>\*</sup> Fernando.lima@mail.wvu.edu Department of Chemical and Biomedical Engineering, West Virginia University, P.O. Box 6102, Morgantown, WV 26506 \*Corresponding author. Download English Version:

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