Accepted Manuscript

Title: An Optimization-based Operability Framework for Process Design and Intensification of Modular Natural Gas Utilization Systems

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PII:	S0098-1354(16)30415-X
DOI:	http://dx.doi.org/doi:10.1016/j.compchemeng.2016.12.010
Reference:	CACE 5645
To appear in:	Computers and Chemical Engineering
Received date:	14-9-2016
Revised date:	19-12-2016
Accepted date:	21-12-2016

Please cite this article as: Carrasco, Juan C., & Lima, Fernando V., An Optimization-based Operability Framework for Process Design and Intensification of Modular Natural Gas Utilization Systems.*Computers and Chemical Engineering* http://dx.doi.org/10.1016/j.compchemeng.2016.12.010

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ACCEPTED MANUSCRIPT

An Optimization-based Operability Framework for Process Design and Intensification of Modular Natural Gas Utilization Systems

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