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Title: An engine oil closed-loop supply chain design

considering collection risk

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1 2	Highlights
3	• Developing a robust bi-objective mathematical model with some realistic features.
4	Maximization of total profit and minimization of collection risk in network.
5	Illustrative case study in engine oil with sensitive analysis is conducted.
6	• Applying augmented ε-constraint to find a set of Pareto points.
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19 20 21	An engine oil closed-loop supply chain design considering collection risk
22 23 24	Mohammad Mahdi Paydar ¹ , Vahid Babaveisi, Abdul Sattar Safaei
25 26 27 28 29 30	Department of Industrial Engineering, Babol Noshirvani University of Technology, Babol, Iran
31 32	Abstract Manufacturers are devising new methods to make their production systems more efficient and effective. Designing an antimized symply shain are symplet the corresponding processes to
33 34 35 36 37 38	and effective. Designing an optimized supply chain can support the corresponding processes to integrate the resources. However, one the most important obstacles is the resource limitation. Recycling the second-hand products is one of the approaches to cope with this issue. Reverse logistics is a system of collecting products from end-users to the manufacturing centers for obtaining values from collected materials. In this research, the collection and distribution process of engine oil, which is derived from one of the most valuable natural resources, is considered. A

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