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Color Performance and Near Infrared Reflectance Property of Novel Yellow Pigment Based on Fe₂TiO₅ Nanorods Decorated Mica Composites

Qiang Gao^{a,b,*}, Xiaomei Wu^a, Yueming Fan^a, Qinglin Meng^b

^aSchool of Materials Science and engineering, South China University of Technology, Guangzhou, 510641, People's Republic of China

^bState Key Laboratory of Subtropical Building Science, School of Architecture, South China University of Technology, Guangzhou, 510641, People's Republic of China

Abstract: To obtain cool yellow pigments with high near-infrared reflectance, mica/Fe₂TiO₅ composite pigments were synthesized by a chemical liquid deposition method. The developed composite pigment powders were characterized by X-ray diffraction (XRD), scanning electronic microscopy (SEM), X-ray photoelectron spectroscopy (XPS), UV-vis-NIR diffuse reflectance spectra, and CIE L*a*b* color scales. Different sized Fe₂TiO₅ nanorods were coated on the surface of mica particles. The particle size of the nanorods increased with increasing molar ratio of Fe³⁺ to Ti⁴⁺. The obtained composite pigments showed strong ultraviolet shielding ability and high near-infrared reflectance property. What's more, the Fe₂TiO₅ coating with smaller particle size possessed higher reflectance in the region of 700~1500nm in accordance with the Kubelka-Munk theory. The near-infrared solar reflectance of mica/Fe₂TiO₅ composites was as high as 80.3%. An approximately 3 °C decrease in interior temperature was obtained for the heat box coated with the composite pigments. Furthermore, the composite pigments exhibit brilliant yellow colors. Therefore, mica/Fe₂TiO₅ composites are excellent near infrared reflective yellow pigments for efficient solar reflective coatings.

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