

Accepted Manuscript

Colourful and antioxidant silk with chlorogenic acid: Process development and optimization by central composite design

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PII: S0143-7208(16)30464-8

DOI: [10.1016/j.dyepig.2016.11.012](https://doi.org/10.1016/j.dyepig.2016.11.012)

Reference: DYPI 5581

To appear in: *Dyes and Pigments*

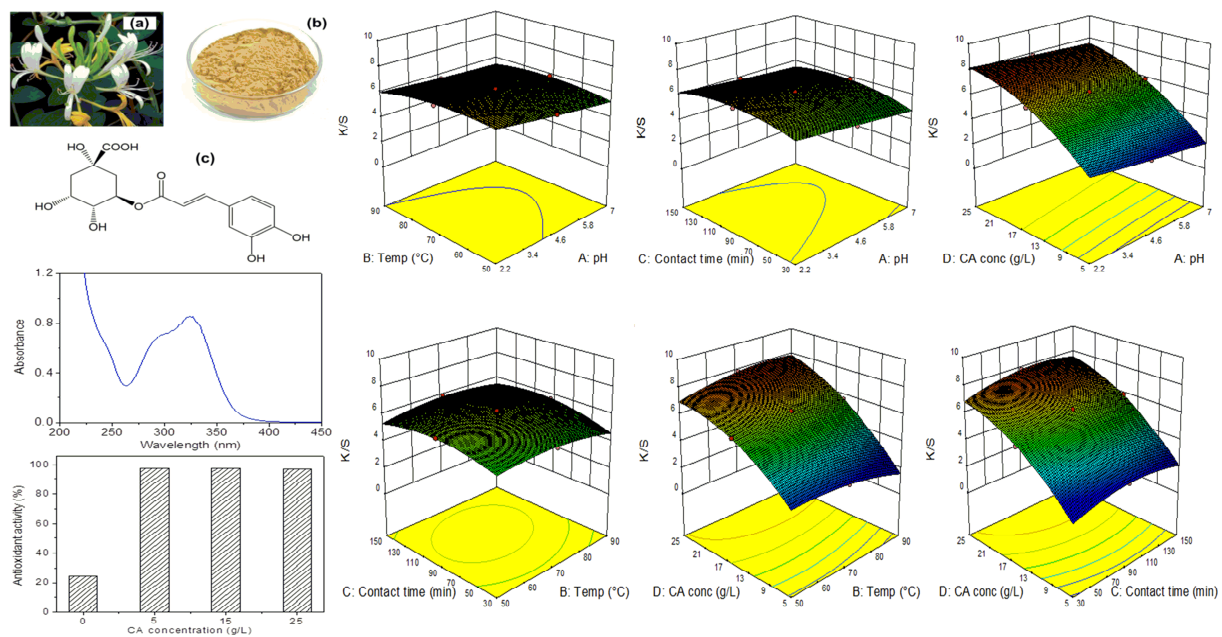
Received Date: 14 August 2016

Revised Date: 28 October 2016

Accepted Date: 9 November 2016

Please cite this article as: Shahid M, Zhou Y, Tang R-C, Chen G, Wani WA, Colourful and antioxidant silk with chlorogenic acid: Process development and optimization by central composite design, *Dyes and Pigments* (2016), doi: 10.1016/j.dyepig.2016.11.012.

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