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Authors: Mariam Darestani, Victoria Haigh, Sara J. Couperthwaite, Graeme J. Millar, Long D. Nghiem



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Hollow Fibre Membrane Contactors for Ammonia Recovery: Current Status and Future Developments

Mariam Darestani, Victoria Haigh, Sara J. Couperthwaite and Graeme J. Millar*

Institute for Future Environments and School of Chemistry, Physics and Mechanical Engineering, Science and Engineering Faculty, Queensland University of Technology (QUT), Brisbane, Queensland, Australia

Long D. Nghiem School of Civil Mining and Environmental Engineering, University of Wollongong, Wollongong, New South Wales, Australia

*Corresponding author:
Graeme J. Millar | Professor
Science and Engineering Faculty | Queensland University of Technology
P Block, 7th Floor, Room 706, Gardens Point Campus, Brisbane, Qld 4000, Australia
ph (+61) 7 3138 2377 | email graeme.millar@qut.edu.au

<u>Abstract</u>

Hydrophobic membrane contactors represent a credible solution to the problem of recycling ammoniacal nitrogen from waste, water or wastewater resources. This study critically evaluated existing literature in terms of process principles, membrane types and functionality, membrane contactor application, technology status, and future research required. The key operational parameter was the presence of ammonia gas and thus pH should be above 9. Hollow fibre membranes are usually employed, composed of primarily polypropylene, polyvinylidene fluoride, or polytetrafluoroethylene. The stripping solution is normally sulphuric acid which reacts with ammonia to create ammonium sulphate. The acid is best circulated inside the lumen with any suitable velocity, and kept in excess concentration. In terms of operational parameters: feed fluid velocity is important in open

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