## Accepted Manuscript

Condensation and moisture regulation in packaged fresh-cut iceberg lettuce

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PII: S0260-8774(17)30333-3

DOI: 10.1016/j.jfoodeng.2017.08.015

Reference: JFOE 8990

To appear in: Journal of Food Engineering

Received Date: 28 November 2016

Revised Date: 1 August 2017

Accepted Date: 2 August 2017

Please cite this article as: Volpe, S., Mahajan, P., Rux, G., Cavella, S., Torrieri, E., Condensation and moisture regulation in packaged fresh-cut iceberg lettuce, *Journal of Food Engineering* (2017), doi: 10.1016/j.jfoodeng.2017.08.015.

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## ACCEPTED MANUSCRIPT

 Condensation and Moisture Regulation in Packaged Fresh-cut Iceberg Lettuce
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Abstract

The aim of this work was to understand the transpiration rate of fresh-cut iceberg lettuce and 7 select appropriate packaging material for regulating moisture and minimising condensation 8 inside the package. Experiments were conducted by conditioning the sample at 2, 6 and 10°C 9 and 76, 86, 96 and 100% RH. TR was recorded during 7 days of storage. Packaging design 10 optimization (with a cellulose-based film window on polymeric film) was performed using 11 TR predicted at temperature of 6°C and 98 and 99% of RH, respectively, in order to establish 12 the desired WVTR of packaging materials. TR ranged from 0.04 to 2.36 g kg<sup>-1</sup> h<sup>-1</sup> over all the 13 combinations of temperature and RH tested. Based on package design optimization both pure 14 materials (polymer or cellulose-based) didn't satisfy WVTR requirement for fresh-cut iceberg 15 lettuce. Among combined packages, the use of a surface ratio between 5% and 15% could prevent 16 17 moisture condensation inside the package. Results from validation experiment confirmed the goodness of the package design procedure and showed that the package film with 15% of 18 19 cellulose film window area on polymeric film was the only one that prevent water vapour condensation inside the package and avoid an excessive weight loss. 20

21 Keywords: fresh-cut produce; transpiration rate; modelling; packaging design.

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