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Dong-Won Lee, Sang-Hun Lee, Yong-Nam Kim, Jongmin Oh

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Abstract

Ultrafine α -Al₂O₃ particles with a high purity of 99.997% and an average size of 300–400 nm were successfully prepared via hydrothermal and jet-milling processes. The jet-milled Al₂O₃ powders were coated on a conventional polyethylene (PE) separator, and the effects of the Al₂O₃ particle size on the coating properties of the Al₂O₃-coated PE separator were investigated. When compared with both the Al₂O₃-coated PE separator containing unmilled particles ($D_{50} = 3.75 \mu$ m) and the PE separator, the Al₂O₃-coated PE separator incorporating the jet-milled particles ($D_{50} = 0.37 \mu$ m) exhibited a high porosity (60–63%) and a high electrolyte uptake (243–245%). The cell with the Al₂O₃-coated PE separator showed a similar rate capability and cycling performance at room temperature compared with the PE separator. Regarding the thermal behavior, the Al₂O₃-coated PE separator has a lower enthalpy, lower thermal shrinkage, and improved melt integrity compared with the pristine PE separator.

Keywords: Lithium-ion batteries, α -Al₂O₃; Jet-milling; PE separator; Dip coating; Thermal stability

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