## Accepted Manuscript

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PII: S0032-5910(16)30522-8

DOI: doi: 10.1016/j.powtec.2016.08.041

Reference: PTEC 11878

To appear in: Powder Technology

Received date: 10 April 2016 Revised date: 25 July 2016 Accepted date: 14 August 2016



Please cite this article as: Lei Guan, Zhulin Yuan, Zhongzhu Gu, Linjun Yang, Wenqi Zhong, Yunyun Wu, Shanshan Sun, Conghui Gu, Numerical simulation of ash particle deposition characteristics on the granular surface of a randomly packed granular filter, *Powder Technology* (2016), doi: 10.1016/j.powtec.2016.08.041

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## ACCEPTED MANUSCRIPT

Numerical simulation of ash particle deposition characteristics on the granular surface of a randomly packed granular filter

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#### **Abstract**

In this paper, a randomly packed granular filtration model was built to investigate the mechanism of particle deposition on the granular surface, including the deposition positions, the backflow of particles and the relation with Stokes number. The deposition positions of particles of different size on the granular surface were exhibited, and the results showed that the diameters of particles deposited on the leeward side of the granule are smaller than 5µm. The deposition area is larger and more uniform for smaller particle deposited on the windward side of the granule and it leads to a higher pressure drop. Besides, the concentrations of particles smaller than 5µm linearly decrease with the height of the model between 50mm~78mm, and for the cases of lager than 15µm, they dramatically drop between 50mm~63mm and the decline rate gradually reduces to zero with respect to 78mm. Other cases of particle diameters between 5µm ~15µm are between the above two situations. The Stokes number based on the inlet gas velocity *versus* the grade collection efficiency and the Stokes number based on the normal

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