

A review of high temperature solar driven reactor technology: 25 years of experience in research and development at the Paul Scherrer Institute

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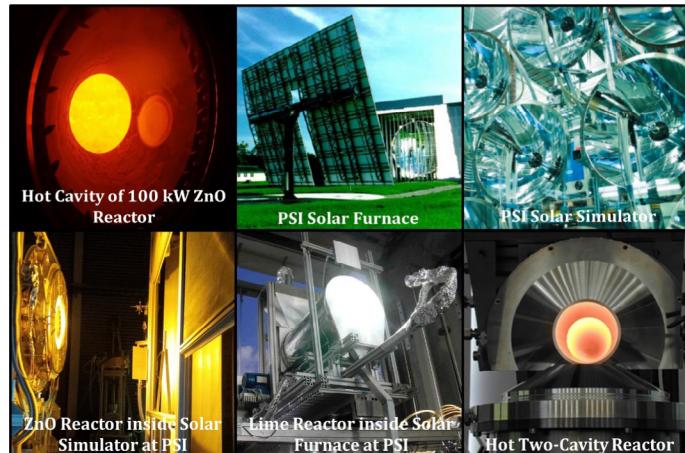
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HIGHLIGHTS

- Five solar reactor development projects presented in detail.
- Solar reactors for fuel production and high temperature materials processing.
- Continuous operation of solar reactor technology above 2000 K and 4000 kW/m².
- 25 years of research and development in solar reactor design and demonstration.
- Deployment of solar reactor technology to scales as high as 300 kW.

GRAPHICAL ABSTRACT

Solar facilities and reactors at the Paul Scherrer Institute.



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ABSTRACT

High temperature fuel production and thermal material processing driven by concentrated solar energy has the potential to significantly reduce the fossil fuel dependence of our current energy economy. Critically important to the utilization of solar power to drive a high temperature thermal or thermochemical process is the solar receiver and reactor. In this review article, the full scope of the development process for a solar receiver and reactor is considered, beginning with fundamental materials science and ending with large scale demonstration projects. As representative examples, and spanning over 25 years of solar reactor research and development by the Solar Technology Laboratory at the Paul Scherrer Institute, five projects have been selected and are presented in detail: H₂O and CO₂ splitting via the Zn/ZnO thermochemical cycle brought to the 100 kW level, carbothermal reduction of ZnO demonstrated at the 300 kW level, gasification of carbonaceous waste materials proven at the 150 kW level, H₂O and CO₂ splitting utilizing non-stoichiometric ceria, and the production of industrial grade lime. These projects represent significant efforts which bridged the gaps between science, technology, engineering, and demonstration for solar-driven high-temperature receivers and reactors. Additional relevant solar reactor development projects from around the world are summarized and compared. Given the simultaneous demand for carbon-neutral energy vectors and liquid hydrocarbon fuels, combined with the significant technological progress achieved with solar reactors, industrial-scale implementation of solar-driven fuel production and high temperature materials processing is likely to expand significantly within the next decade.

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Nomenclature

| | | | |
|------------------------------------|--|---|------------------------------------|
| d_{sp} | spot diameter on quartz window [cm] | TPD | tons per day [tons/day] |
| D_o | diffusion coefficient [cm^2/s] | TGA | thermogravimetric analysis [-] |
| E_a | activation energy [kJ/mol] | XAS | X-ray absorption spectroscopy [-] |
| ΔH | enthalpy change of reaction [kJ/mol] | XRD | X-ray diffraction spectroscopy [-] |
| k_0 | pre-exponential factor in Arrhenius rate law (units vary) [$\text{kg}/\text{m}^2 \text{s}$] | | |
| \dot{m}_{diss} | ZnO dissociation rate [g/min] | | |
| p_{CO} | partial pressure of carbon monoxide [kPa] | | |
| p_{O_2} | partial pressure of oxygen [kPa] | | |
| p_{Zn} | partial pressure of zinc [kPa] | | |
| R | universal gas constant (8.314) [J/mol K] | | |
| t | time [s] | | |
| T | temperature [K] | | |
| T_{ox} | oxidation temperature [K] | | |
| T_{red} | reduction temperature [K] | | |
| X | conversion factor [-] | | |
| x | elemental H:C ratio [-] | | |
| X_{Zn} | chemical conversion ZnO to Zn | | |
| y | elemental O:C ratio [-] | | |
| <i>Greek symbols</i> | | | |
| | α | C:ZnO or $\text{CH}_4:\text{ZnO}$ molar ratio [-] | |
| | δ | oxygen non-stoichiometry factor [-] | |
| | $\eta_{\text{solar-to-fuel}}$ | solar-to-fuel energy conversion efficiency [%] | |
| | $\eta_{\text{solar-to-chemical}}$ | solar-to-chemical energy conversion efficiency [%] | |
| | η_{thermal} | thermal energy conversion efficiency [%] | |
| <i>Research institute acronyms</i> | | | |
| CIEMAT | Centro de Investigaciones Energéticas, Medioambientales y Tecnológicas, Spain | | |
| CNRS | National Center for Scientific Research, France | | |
| EIR | Federal Institute for Reactor Research, Switzerland | | |
| ETHZ | Swiss Federal Institute of Technology, Zurich, Switzerland | | |
| EPFL | École Polytechnique Fédérale de Lausanne | | |
| PREC | Professorship of Renewable Energy Carriers, ETHZ, Switzerland | | |
| PROMES | Procédés, Matériaux et Énergie Solaire, Odeillo, France | | |
| PSA | Plataforma Solar de Almería, Spain | | |
| PSI | Paul Scherrer Institute, Switzerland | | |
| SIN | Swiss Institute for Nuclear Research, Switzerland | | |
| SNL | Sandia National Laboratory, United States | | |
| STL | Solar Technology Laboratory, PSI, Switzerland | | |
| WIS | Weizmann Institute of Science, Israel | | |

Acronyms

| | |
|------|-------------------------------------|
| CPC | compound parabolic concentrator [-] |
| CSP | concentrating solar power |
| CST | concentrating solar thermal |
| EAFD | electric arc furnace dust [-] |
| FPR | falling particle receiver |
| HHV | higher heating value [kJ/mol] |
| HFSF | high flux solar furnace [-] |
| HFSS | high flux solar simulator [-] |
| MWSF | megaWatt solar furnace |
| PV | photovoltaics |
| RPC | reticulated porous ceramic [-] |

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