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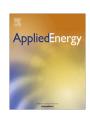
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Dynamic modeling of solid oxide fuel cell and engine hybrid system for distributed power generation

Sanggyu Kang*, Kook-Young Ahn

Korea Institute of Machinery and Materials, Daejeon 34103, Republic of Korea

HIGHLIGHTS

- Development of a SOFC-Engine hybrid system dynamic model.
- Integrating the component models of SOFC, reformer, heat exchanger, engine, blower.
- Investigating the dynamic behavior of the hybrid system during transients.

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ABSTRACT

Novel hybrid system composed of solid oxide fuel cell (SOFC) and engine has been presented by our previous study. The fuel contents remained in the anode tail gas from the SOFC is reutilized in the engine to improve the system electrical efficiency. Our previous research has confirmed the electrical efficiency of the SOFC-engine hybrid system can be enhanced by about 7.8% compared to the SOFC stand-alone system. Although the hybrid system has higher electrical efficiency than the stand-alone system, higher elaboration for the system operation should be necessary due to higher degree of system complication. The objective of the present study is to develop the dynamic modeling of the SOFC-engine hybrid system. The component dynamic modeling of SOFC, engine, external reformer, air blower, and heat exchanger are developed and integrated into a system using Matlab-Simulink®. Component models of SOFC, external reformer, and engine have been verified by comparison with the experimental data. The dynamic behavior of the hybrid system during transients is investigated. Since the time scale for the engine operation is much shorter than that of the SOFC stack, the power generated by the engine is mainly dependent on the characteristics variation of the anode tail gas. Consequently, the overshoot behavior is appeared in the engine power generation during increase of the demand SOFC power. This model is useful to develop the optimal control strategy for the SOFC-engine hybrid system.

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1. Introduction

High temperature fuel cell system has been regarded as a promising power source for the stationary application due to high fuel flexibility, high efficiency, low emission, and high capability for combined heat and power (CHP) [1,2]. Our previous researches have presented the solid oxide fuel cell (SOFC)-homogeneous charge compression ignition (HCCI) engine hybrid system [3]. While SOFC stand-alone system uses the anode tail gas as a fuel for the catalytic combustor to supply the heat for the external reforming reaction, presented hybrid system uses that as a fuel for the engine to generate the additional electrical power. The SOFC-engine hybrid system has the 7.8% and 0.9% enhancement

E-mail address: kyu2613@kimm.re.kr (S. Kang).

* Corresponding author.

of the system electrical efficiency compared to the SOFC standalone system and SOFC-micro gas turbine (MGT) system, respectively. And the SOFC-engine hybrid system achieved respective 12.9% and 7.6% LCOE reduction by comparing the SOFC standalone system and SOFC-MGT hybrid system.

Many researchers have been trying to develop the SOFC hybrid system to increase the overall system electrical efficiency. The most common SOFC hybrid system is the SOFC-GT hybrid system [4-7]. The SOFC-GT hybrid system could be designed as several configurations by varying the design parameters of temperature, pressure, fuel type, reforming type, and steam supply [8]. The pressurized SOFC-GT hybrid system is the most common SOFC-GT hybrid system [4,6,9,10]. The conventional pressurized Brayton cycle can be employed for the SOFC-GT hybrid system by replacing the combustor with a SOFC stack [4-6,11]. The air entering the SOFC is heated by system exhaust gas by flowing through the

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Nomenclature active area [m²] Greek letters В mass transport coefficient [m s⁻¹] tuning coefficient of activation overpotential [-] С specific heat capacity of solid [kJ $kg^{-1} K^{-1}$] 3 electrode mean porosity [-] C_P constant pressure gas specific heat capacity [kJ kg⁻¹ K⁻¹] Φ diffusion flux through electrode [kmol s⁻¹] Ψ_{ref} constant volume gas specific heat capacity [k] kg⁻¹ K⁻¹] refoming reaction rates [kmol s⁻¹] \underline{C}_V molar concentration [kmol m⁻³] tortuosity [-], or timing, or torque [Nm] τ D_H hydraulic diameter [m] σ mean characteristic length [XX] diffusion coefficient [m² s⁻¹] D Ω dimensionless diffusion collision [-] ΔE activation energy [kJ kmol⁻¹] density [kg m⁻³] ρ F Faraday's constant [96,485 Cmol⁻¹] efficiency [-] η friction factor [-] air stoichiometric ratio [-] Gibbs energy [kJ kmol⁻¹] ΔG rotational speed [rad s⁻¹ ω enthalpy [kJ kmol⁻¹], or heat transfer coefficient h [kW m⁻¹ K⁻¹] Subscripts formation enthalpy [k] kmol⁻¹] ΔH anode exchange current density [A m⁻²] i_o activation act i current [A] b burned limiting current density [A m⁻²] i_L C cathode k_b Boltzmann's constant cylinder, or isentropic С equilibrium constant of reaction [bar²] K_e cocarbon monoxide K adsorption constant CO_2 carbon monoxide kinetic rate constant [kmol kg⁻¹ h⁻¹] k fuel cell cell Μ molecular Weight [kg kmol⁻¹] con concentration Ν molar capacity, or total number of moles [kmol], or eff effective number of fuel cells [-] elec anode anode electrode Ν species molar capacity [kmol] elec_cathode cathode electrode N molar flow rate [kmol s⁻¹] fuel n electron number [-] hr heat release rate P pressure [kPa] H_2 hydrogen Ò heat transfer rate [kW] ign ignition external load resistance [ohm], or Universal gas R in to control volume in constant [8.3145 k] kmol⁻¹ K⁻¹] L limiting r reaction rates [kmol s⁻¹] LHV low heating value pore radius [m] r_p local local section Nernst Nernst R reaction rate [kmol s⁻¹] standard condition n Re Revnolds number [-] O_2 oxygen Sh Sherwood number [-] ohm ohmic T temperature [K] out of control volume out time [s], or thickness [m] t D <u>V</u> V voltage [V], or velocity [m s⁻¹] ref reference condition, or reforming reaction volume [m³] solid phase Ŵ generated Work tr transfer Χ species mole fraction [-]

recuperator [5]. Ambient air is compressed up to the SOFC operating pressure. McLarty et al. investigated the steady-state and dynamic performance of the pressurized SOFC and GT hybrid system [12,13]. In the steady-state and dynamic study, they compared the system efficiency among various fuel cell hybrid system and investigated the dynamic performance with proposed system control logic, respectively. Ferrari presented the novel advanced control strategy consists of the feed-forward and proportional integral techniques for the SOFC hybrid system [14]. Since the SOFC-GT hybrid system used the natural gas as a fuel, the hydrocarbon fuel should be reformed to be used for electrochemical reaction. The hybrid systems with the internal reforming configuration can decrease the system cost and complexity because no external fuel processor is necessary [4-6,15-19]. In case of the direct internal reforming (DIR), the natural gas is reformed in the anode electrode of the SOFC. DIR has a system simplicity and low capital cost. However, the carbon deposition and the temperature gradient through the cell could be increased [4-6,20]. Indirect internal reforming [IIR] separated the reforming channel and the anode electrode to mitigate the issues of the DIR configuration. However, IIR configuration has a higher system complexity and capital costs [21,22]. In order to attain the internal reforming reaction, adequate amount of steam should be supplied [21-23]. The steam could be generated by the heat recovery steam generator (HRSG) driven by system exhaust gas [11,24,25]. The steam could also be supplied by recirculating the anode tail gas from the SOFC stack [23]. Even though the advantage of the internal reforming, certain systems equipped the external reformer for converting more complex types of fuels (biogas, syngas, and liquids) [4,6,26,27]. Yang et al. compared the internally and externally SOFC-GT hybrid system [28]. They concluded that the external reforming configuration has a penalty such as a more complex thermal management, which may require fuel addition to achieve the desire SOFC and turbine inlet temperatures. Other researchers studied on the integration of the SOFC, GT, and Steam Turbine (ST) in single combined cycle [29]. Arsalis presented a numerical study on the SOFC-GT-steam turbine (ST) hybrid system ranging from 1.5 to 10 MWe [29]. They concluded that the hybrid SOFC-GT-ST con-

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