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# EVALUATION OF ENERGY GAIN FROM THE SEGREGATION OF ORGANIC MATERIALS FROM MUNICIPAL SOLID WASTE IN GASIFICATION PROCESSES.

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12 Abstract: The energy recovered from increasing amounts of municipal solid waste (MSW) is very advantageous as a source of sustainable energy. An option to convert MSW to useful 13 14 products is the production of syngas for electric power generation. This strategy is viable with new and emerging technologies based on gasification. The purpose of this article is to evaluate 15 the energy potential of MSW from its segregation. Through the obtained results, it was verified 16 the expressive energy gain with segregation and consequent drying of MSW. It was estimated a 17 production of 368 kW to 770 kW, per tonne of processed MSW, in the studied gasification 18 19 system. Therefore, the pre-treatment of waste through segregation may be a practical mean of 20 achieving a sustainable route of electric power generation from MSW through gasification and combustion, as long as the process of segregation is executed through simple steps and with 21 low cost. With the segregation of organic materials, in addition to doubling the amount of energy 22 produced by the gasifier, it is also possible to make organic matter available for biodigestion 23 and/or processes for production of gases with high aggregate value. 24

25 Keywords: energy; syngas; municipal solid waste; gasification; segregation.

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#### 27 INTRODUCTION

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Highly industrialized countries tend to employ thermal methods (such as gasification) for municipal waste treatment, because such countries do not have enough land for new landfills, and their previously constructed landfills are almost full [1]. Besides, the waste-to-energy technologies reduce the mass and volume of residues, destroy hazardous compounds and the produced thermal energy can be used for other purposes [2].

The gasification process is composed of exothermic polymer cracking 35 reactions through partial oxidation of organic matter at high temperatures (550 -36 1400 °C) and variable pressures (from approximately 1 to 33 bar). Usually 37 carbon monoxide (CO), hydrogen ( $H_2$ ), carbon dioxide (CO<sub>2</sub>), tar, ash and other 38 volatile compounds are obtained from the gasification of organic materials. It is 39 important to explain that the gasification process is preceded by the steps of 40 drying (endothermic vaporization at low temperatures (from 25 to 110  $^{\circ}$ C) of 41 compounds with low boiling points, such as water) and pyrolysis (endothermic 42 43 decomposition of low density polymers, and volatilization of other compounds with low molecular weight, at temperatures ranging from 110 to 550  $^{\circ}$ C). For the 44 occurrence of the three steps, the gasifier must be built with subdivisions that 45 have thermal exchange areas (whether by convection or radiation) for drying 46 and pyrolysis reactions. For the gasification itself, the pre-heated compounds 47 are oxidized in a sub stoichiometric environment with atmospheric air [3-7]. 48

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