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Experimental investigation on air displacement and air excess effect on CO,  $CO_2$  and  $NO_x$  emissions of a small size fixed bed biomass boiler

Gianluca Caposciutti, Marco Antonelli

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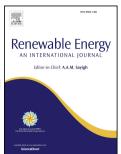
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ACCEPTED MANUSCRIPT

Experimental investigation on air displacement and air excess effect

on CO, CO<sub>2</sub> and NO<sub>x</sub> emissions of a small size fixed bed biomass

boiler

Gianluca Caposciutti, Marco Antonelli

Department of Energy, Systems, Territory and Constructions Engineering, University of Pisa, Italy

**Abstract** 

Biomass has a key role in the future of the energetic scenario, since it is a programmable

renewable energy source which is suitable either to generate power and/or produce heat.

This paper deals with biomass combustion processes in small size boilers, which is suited

either for large residential buildings, or for small size industrial users. This kind of boilers

is different from small pellet stoves and fireplaces and from large utility size boilers. In

particular, those small size boilers have been seldom studied in the scientific literature about

the combustion kinetics and pollutant formation mechanisms. Hence, the authors present

the thermo-chemical data collected from a 140 kWth chipped wood boiler at the University of

Pisa. The effect of the air excess and the ratio between and secondary feeding air and primary

feeding air mass flow rate, on CO,  $CO_2$  and  $NO_x$  emissions was investigated. Results have

shown that the air excess has the main influence on the pollutant produced. A comparison

of the measured data with those presented in the literature and the discrepancies with other

studies are also discussed.

Keywords:

Small Size Fixed Bed Boiler, Biomass Combustion, Air Displacement, Emission

Management, Experimental Results

<sup>☆</sup>Corresponding author

Email address: gianluca.caposciutti@ing.unipi.it (Gianluca Caposciutti)

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