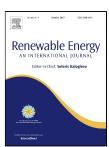
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High Quality Jatropha Biodiesel (H-FAME) and its Application in a Common Rail Diesel Engine



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ACCEPTED MANUSCRIPT

| 1 | High Quality Jatropha Biodiesel (H-FAME) and its Application in a |
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| 2 | Common Rail Diesel Engine |
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| 9 | Abstract |
| 10 | Depending on the guarantee from the original equipment manufacturers, the acceptable |
| 11 | percentage of biodiesel used in diesel engines is limited. The low oxidation stability of |
| 12 | biodiesel is the major challenge limiting its use. Therefore, improving the quality of biodiesel |
| 13 | may be a promising approach to increasing the usage amount. In this study, high quality |
| 14 | biodiesel from jatropha upgraded by partial hydrogenation of unsaturated fatty acid methyl |
| 15 | ester (H-FAME) process, which reduced the polyunsaturated ester molecules, is introduced. |
| 16 | The upgraded biodiesel significantly improved the oxidation stability. First, the properties of |
| 17 | H-FAME were determined prior to its use in the engine. All properties satisfied the |
| 18 | requirements of all biodiesel standards. Biodiesel content could improve the lubricity of |
| 19 | petroleum diesel for application in a modern high pressure injection system. Then, the |
| 20 | performance and emissions of a common rail diesel engine using 10 % of H-FAME were |
| 21 | investigated and compared with the commercial diesel. Finally, engine endurance was |
| 22 | assessed by a 50,000 km on-road durability test. The results showed that 10 $\%$ of H-FAME |
| 23 | slightly decreased engine torque and marginally improved fuel consumption. Exhaust gas |
| 24 | emissions including CO, HC, NO_X and smoke decreased. There was no sign of engine |
| 25 | deterioration caused by the H-FAME. |

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