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Comprehensive Classification of Collaboration Approaches in E-learning

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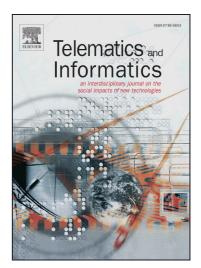
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## **ACCEPTED MANUSCRIPT**

### Comprehensive Classification of Collaboration Approaches in E-learning

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