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A multi-phase heuristic for the production routing problem

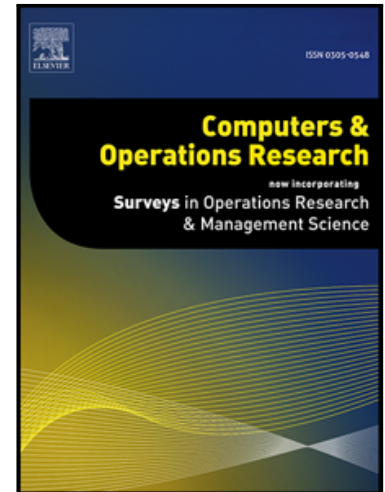
Oğuz Solyalı, Haldun Süral

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Highlights

- The production routing problem is considered.
- A multi-phase heuristic is proposed for the problem.
- Computational results show that the heuristic is very effective.
- The heuristic found new best solutions for the majority of the benchmark instances.

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