

## Accepted Manuscript

Novel time-space network flow formulation and approximate dynamic programming approach for the crane scheduling in a coil warehouse

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PII: S0377-2217(17)30193-5  
DOI: [10.1016/j.ejor.2017.03.007](https://doi.org/10.1016/j.ejor.2017.03.007)  
Reference: EOR 14291



To appear in: *European Journal of Operational Research*

Received date: 14 March 2016  
Revised date: 23 July 2016  
Accepted date: 5 March 2017

Please cite this article as: Yuan Yuan , Lixin Tang , Novel time-space network flow formulation and approximate dynamic programming approach for the crane scheduling in a coil warehouse, *European Journal of Operational Research* (2017), doi: [10.1016/j.ejor.2017.03.007](https://doi.org/10.1016/j.ejor.2017.03.007)

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**Highlights**

- We study a crane scheduling problem considering coil storage and retrieval.
- We propose an efficient novel time-space network flow model for the problem.
- Variables reduction strategies are presented to accelerate solving the model.
- We design an exact dynamic programming approach based on optimal assignment with cut.
- An approximate dynamic programming algorithm is developed for large-sized instances.

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