

## Accepted Manuscript

Parts-to-picker based order processing in a rack-moving mobile robots environment

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PII: S0377-2217(17)30275-8  
DOI: [10.1016/j.ejor.2017.03.053](https://doi.org/10.1016/j.ejor.2017.03.053)  
Reference: EOR 14337



To appear in: *European Journal of Operational Research*

Received date: 3 June 2016  
Revised date: 17 March 2017  
Accepted date: 20 March 2017

Please cite this article as: Nils Boysen, Dirk Briskorn, Simon Emde, Parts-to-picker based order processing in a rack-moving mobile robots environment, *European Journal of Operational Research* (2017), doi: [10.1016/j.ejor.2017.03.053](https://doi.org/10.1016/j.ejor.2017.03.053)

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## Highlights

- scheduling mechanism concerning a KIVA system
- integrated sequencing of orders and racks visits
- allows to cut fleet size by 50%
- investigation of impact of the shared storage policy

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