

Accepted Manuscript

Flexible lot sizing in hybrid make-to-order/make-to-stock production planning

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PII: S0377-2217(17)30038-3
DOI: [10.1016/j.ejor.2017.01.015](https://doi.org/10.1016/j.ejor.2017.01.015)
Reference: EOR 14196



To appear in: *European Journal of Operational Research*

Received date: 23 June 2015
Revised date: 9 January 2017
Accepted date: 9 January 2017

Please cite this article as: Bart Beemsterboer, Martin Land, Ruud Teunter, Flexible lot sizing in hybrid make-to-order/make-to-stock production planning, *European Journal of Operational Research* (2017), doi: [10.1016/j.ejor.2017.01.015](https://doi.org/10.1016/j.ejor.2017.01.015)

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Highlights

- Lot size variation is essential for systems with make-to-order and make-to-stock.
- Savings of up to 23% are obtained by using flexible instead of fixed lot sizes.
- The ability to adapt the lot size during production brings most savings.

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